

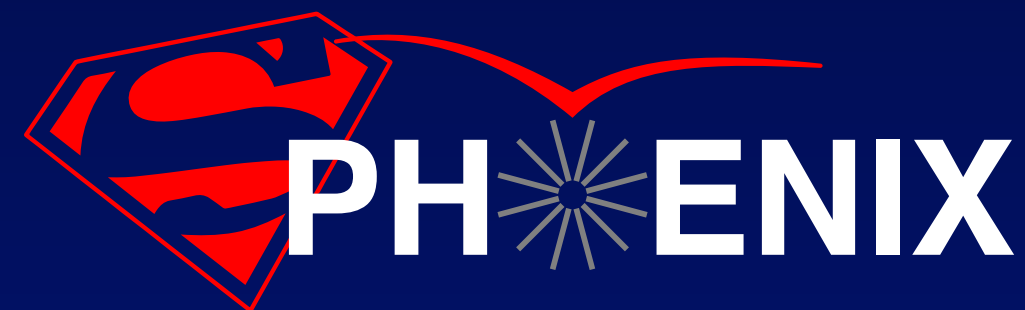
# ***MAPS pixel option and potential R&D***

**Michael P. McCumber**

Los Alamos National Laboratory

**Inaugural 'SPhenix/New RHIC Detector' Collaboration Meeting**

from Thursday, December 10, 2015 at **08:30** to Saturday, December 12, 2015 at **18:00** (US/Eastern)  
at **Rutgers University ( BSC Center Hall )**





# Santa Fe Jets and Heavy Flavor Workshop

January 11-13, 2016

## Workshop topics:

- Jets and jet substructure in hadronic and nuclear collisions
- Heavy flavor production in p+p, p+A and A+A
- Perturbative QCD and SCET
- New theoretical developments
- Recent experimental results from RHIC and LHC

Inaugural 'SP

from Thursday, Decem  
at **Rutgers University**

Contact: [sfjet@lanl.gov](mailto:sfjet@lanl.gov)

## Organizers:


Cesar da Silva  
Zhongbo Kang  
Christopher Lee  
Mike McCumber  
Ivan Vitev (Chair)

## Sponsors:

DOE Office of Science  
DOE Early Career Program  
Los Alamos National Laboratory

ation Meeting

18:00 (US/Eastern)

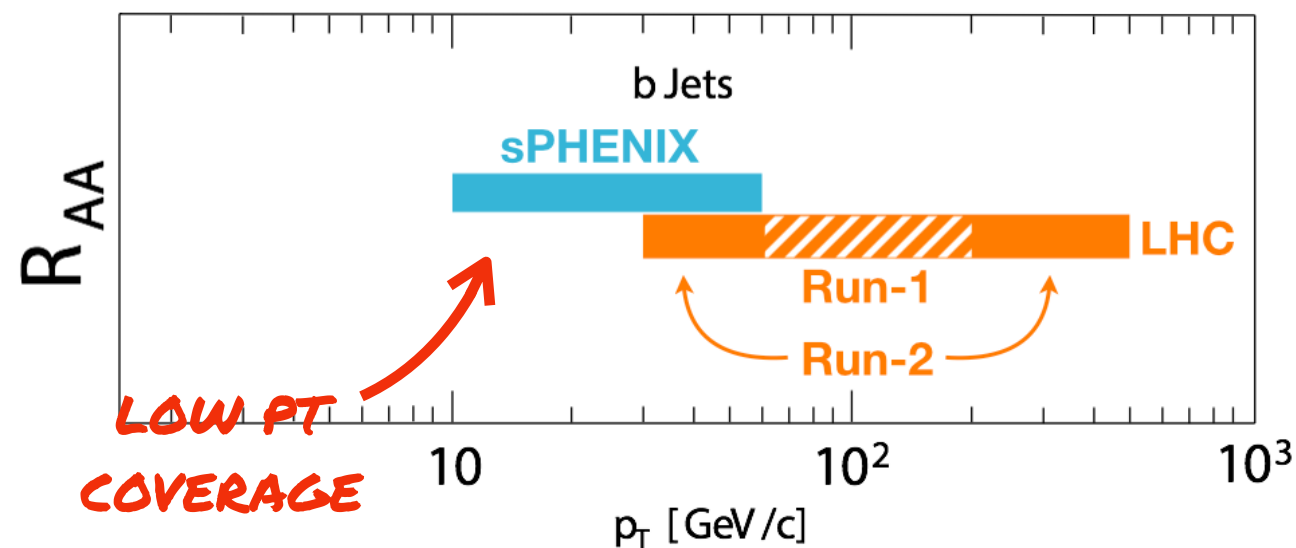
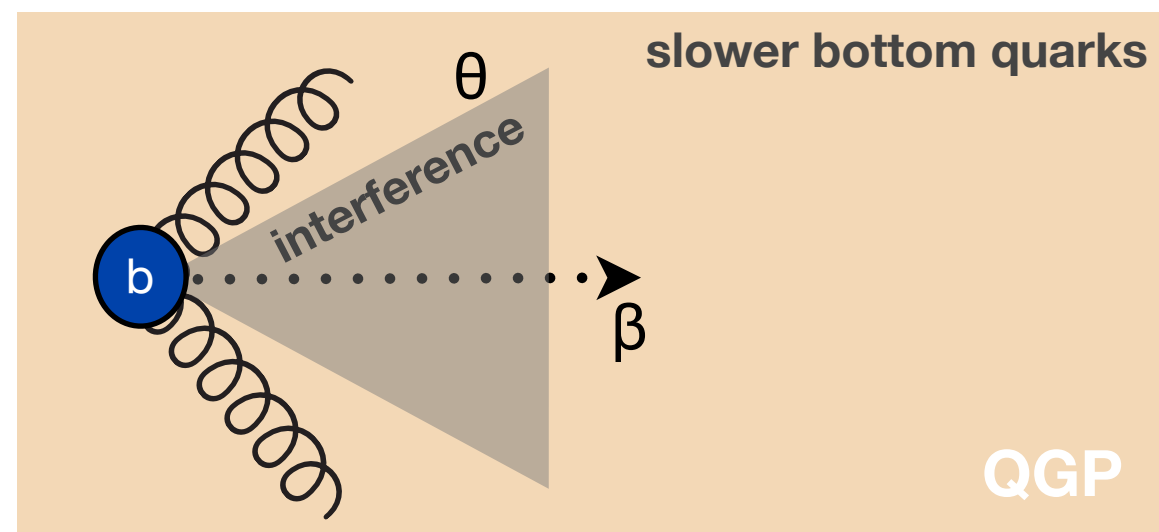
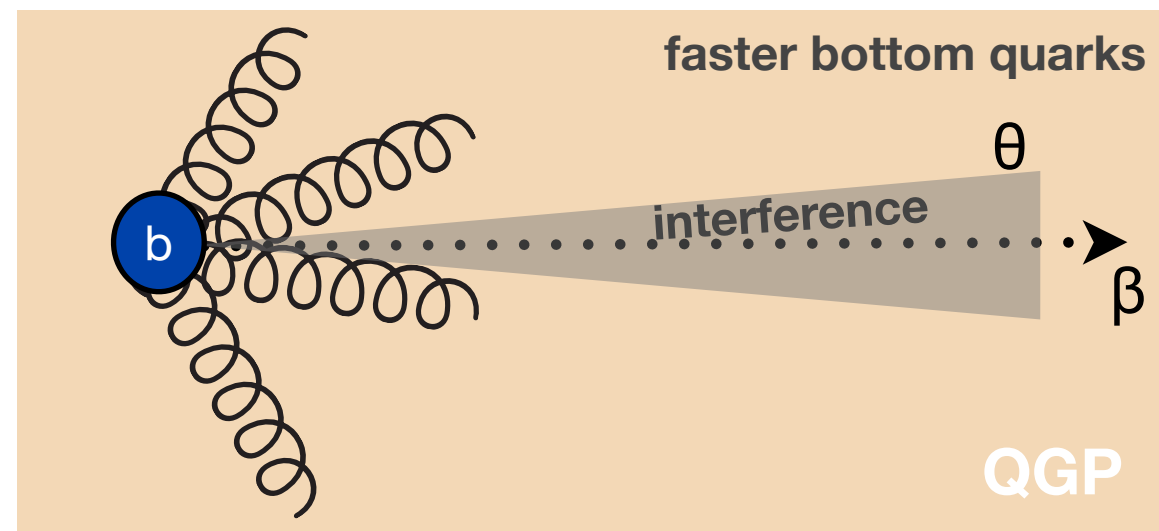
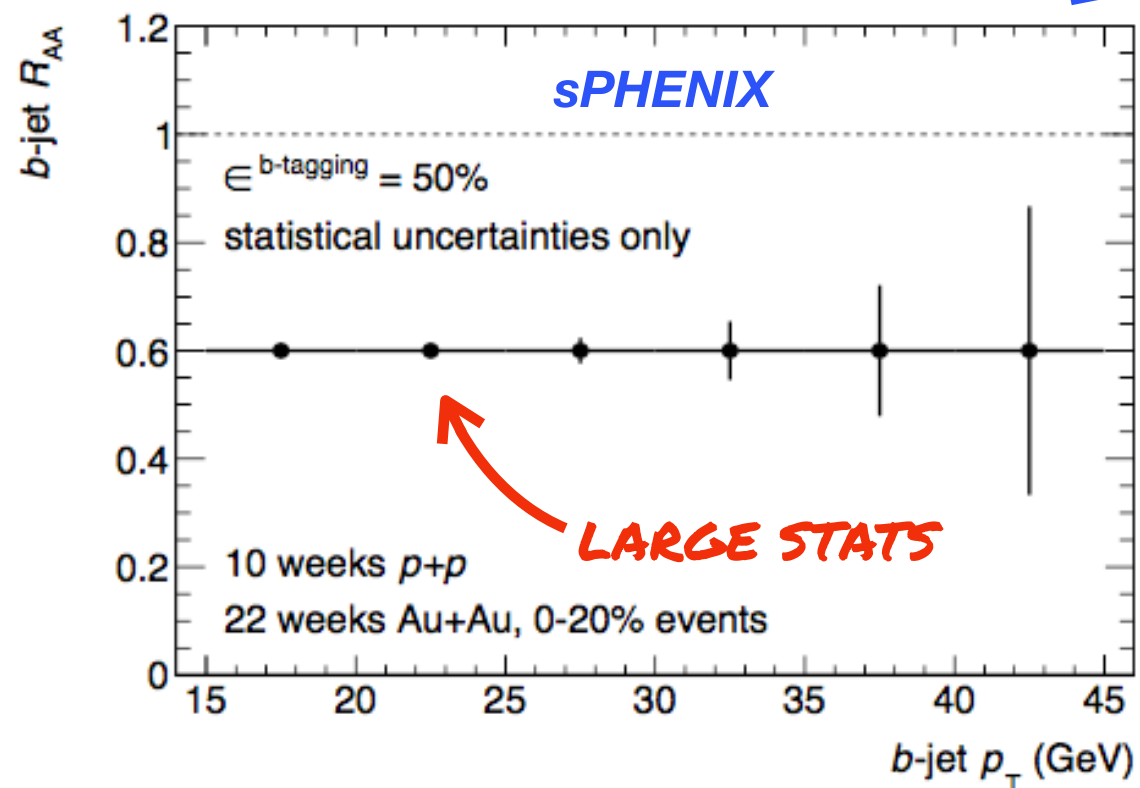
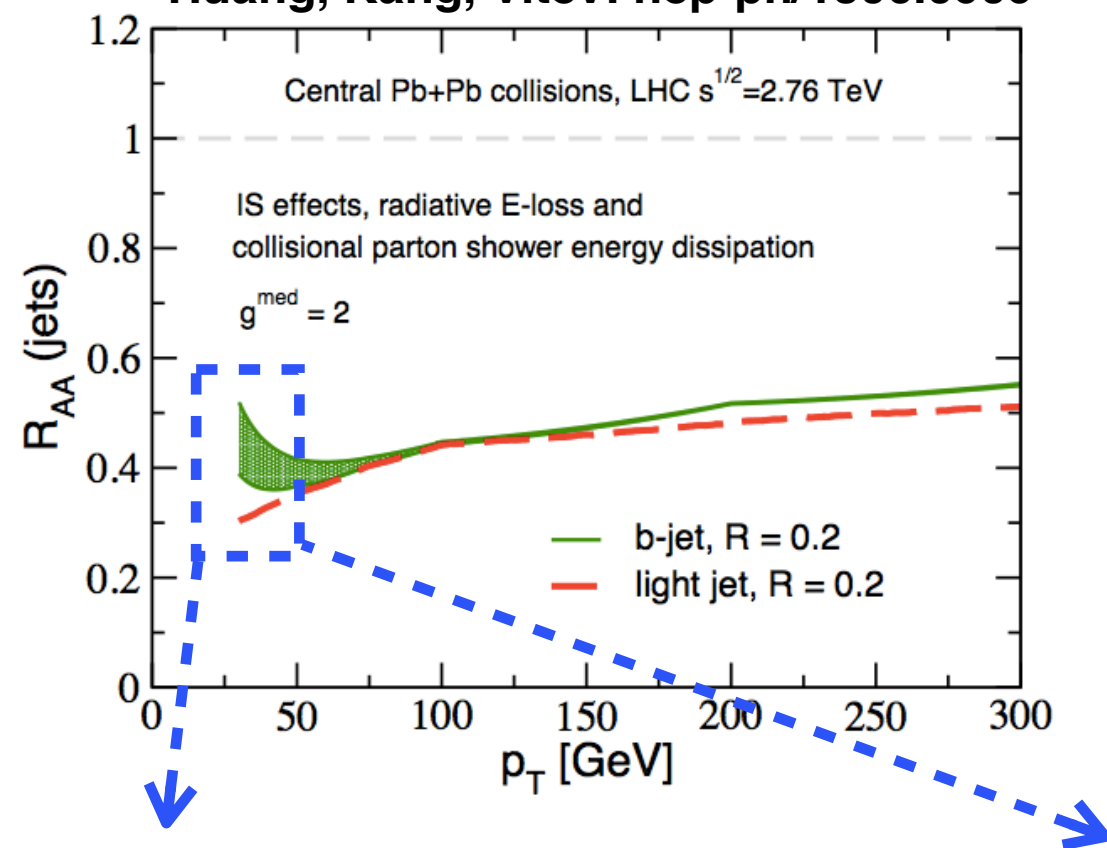
  
**Los Alamos**  
NATIONAL LABORATORY  
EST. 1943





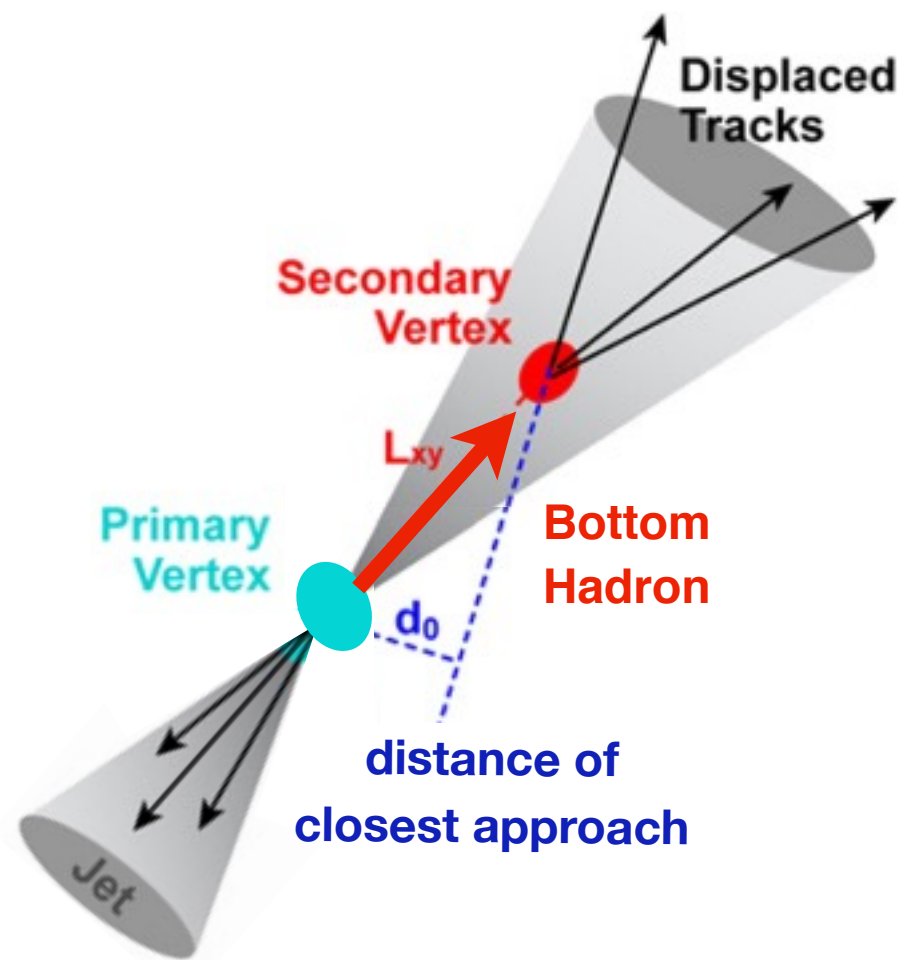
# B-jet Physics: Energy Loss

Huang, Kang, Vitev: hep-ph/1306.0909





# B-jet Identification Methodology



sPHENIX should have access to 3 different techniques for heavy-flavor identification:

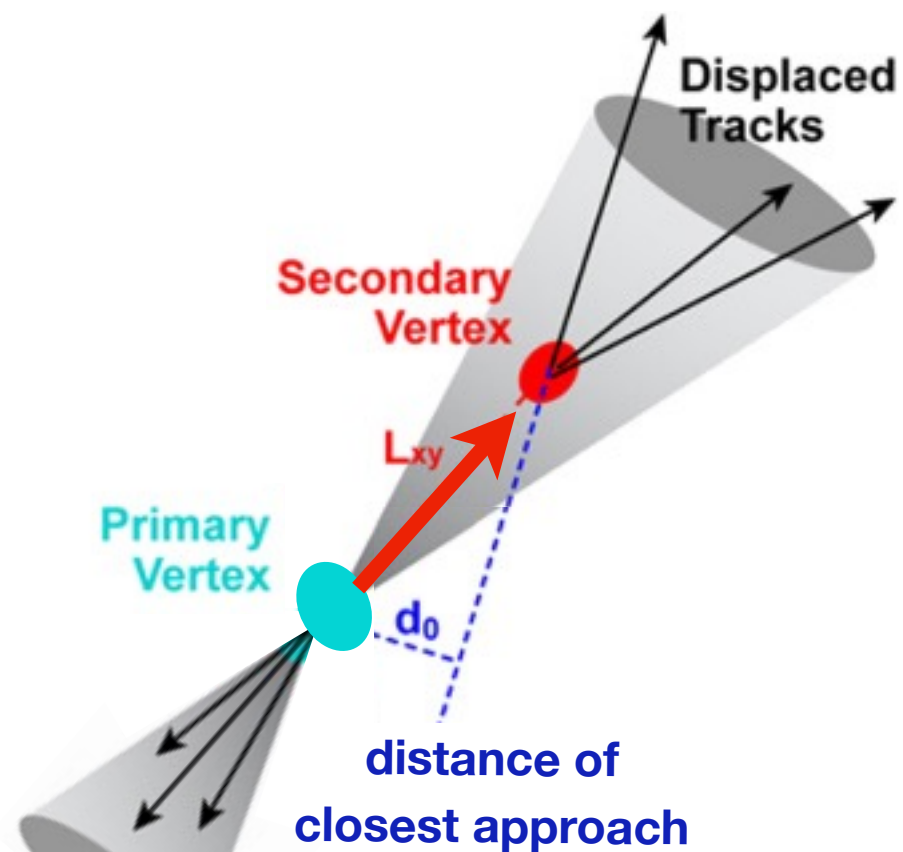
- (1) Semi-leptonic decay
- (2) Multiple Large DCA tracks
- (3) Secondary Vertex Mass

Big push from DVP  
for sPHENIX proposal

Unexplored thus far!



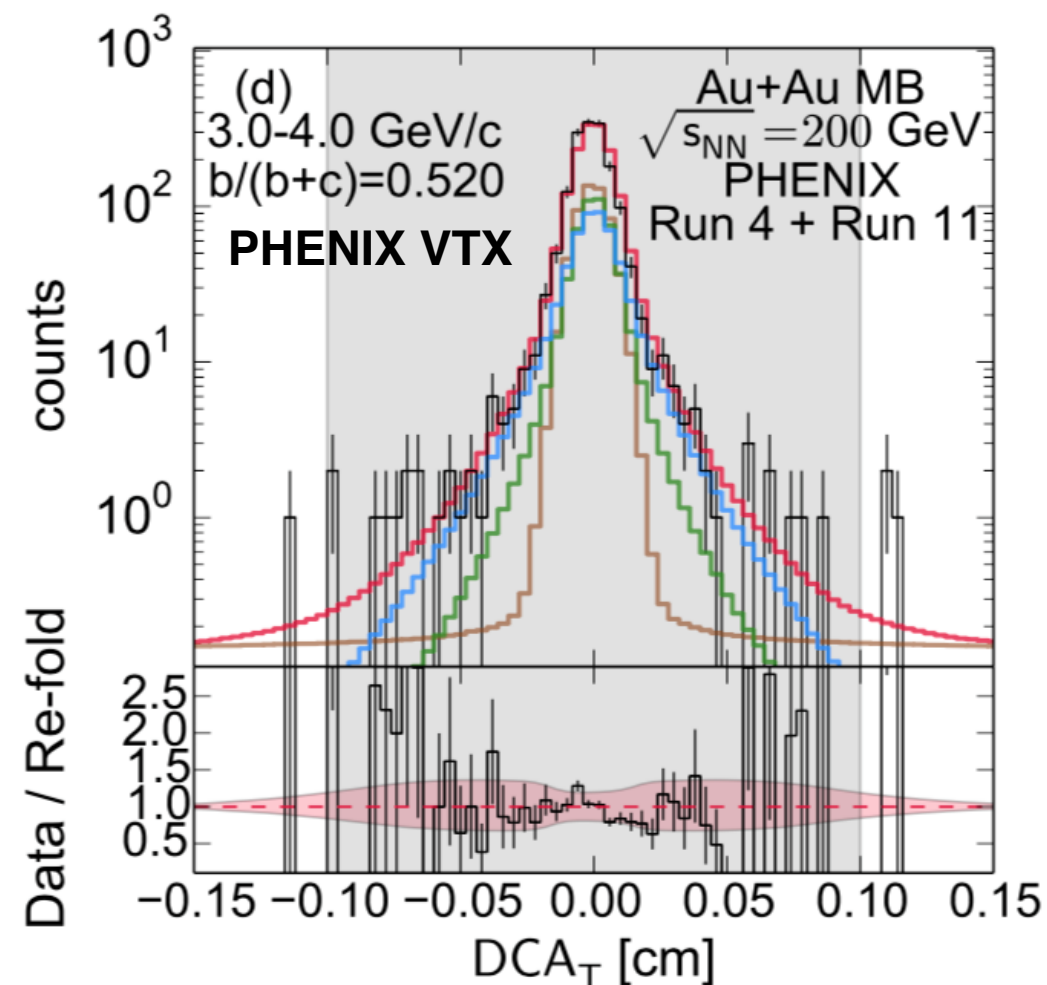
# B-jet Identification Methodology



Semi-leptonic decay requirements:  
 Electron identification at large  $p_T$   
 Narrow primary electron DCA distribution

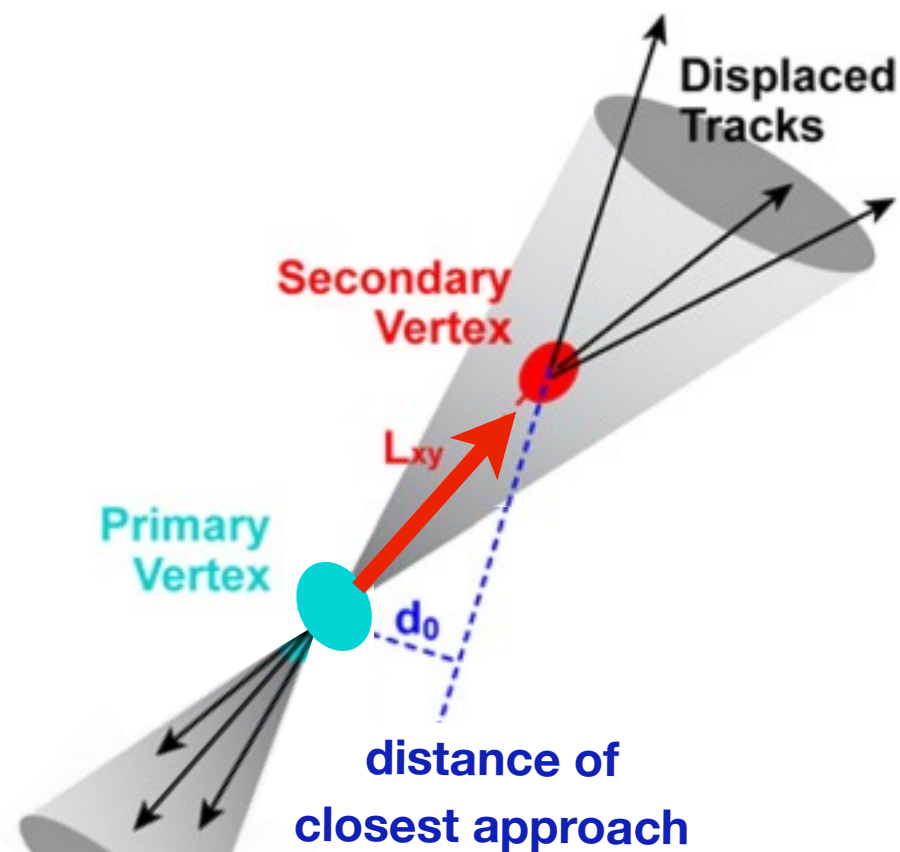
sPHENIX should have access to 3 different techniques for heavy-flavor identification:

- (1) Semi-leptonic decay
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- (3) Secondary Vertex Mass





# B-jet Identification Methodology



Semi-leptonic decay requirements:

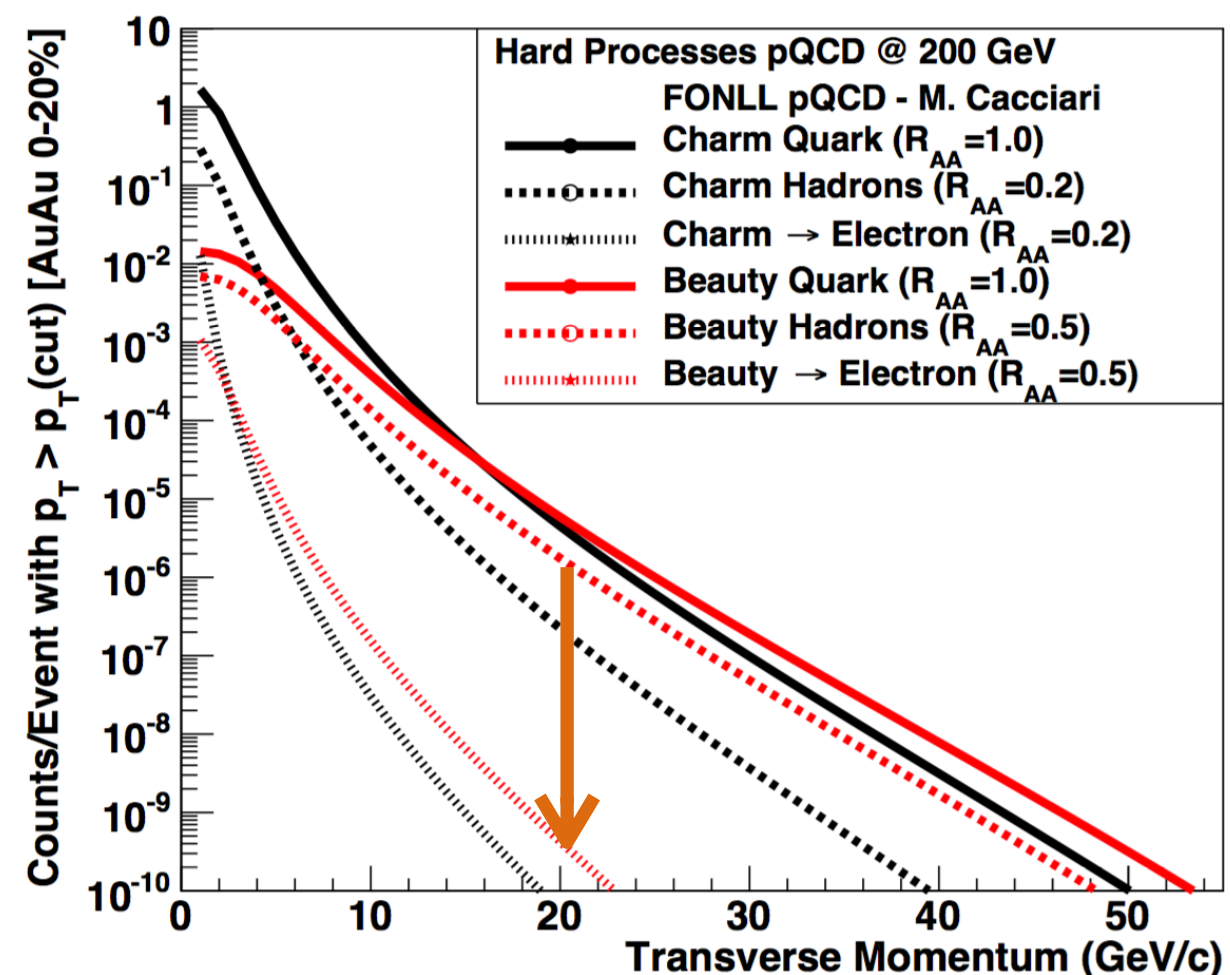
- Electron identification at large  $p_T$
- Narrow primary electron DCA distribution

Downside: Large reduction in B-jets if only the semi-leptonic decay channel is used

*Unclear if this is a viable route to b-jets*

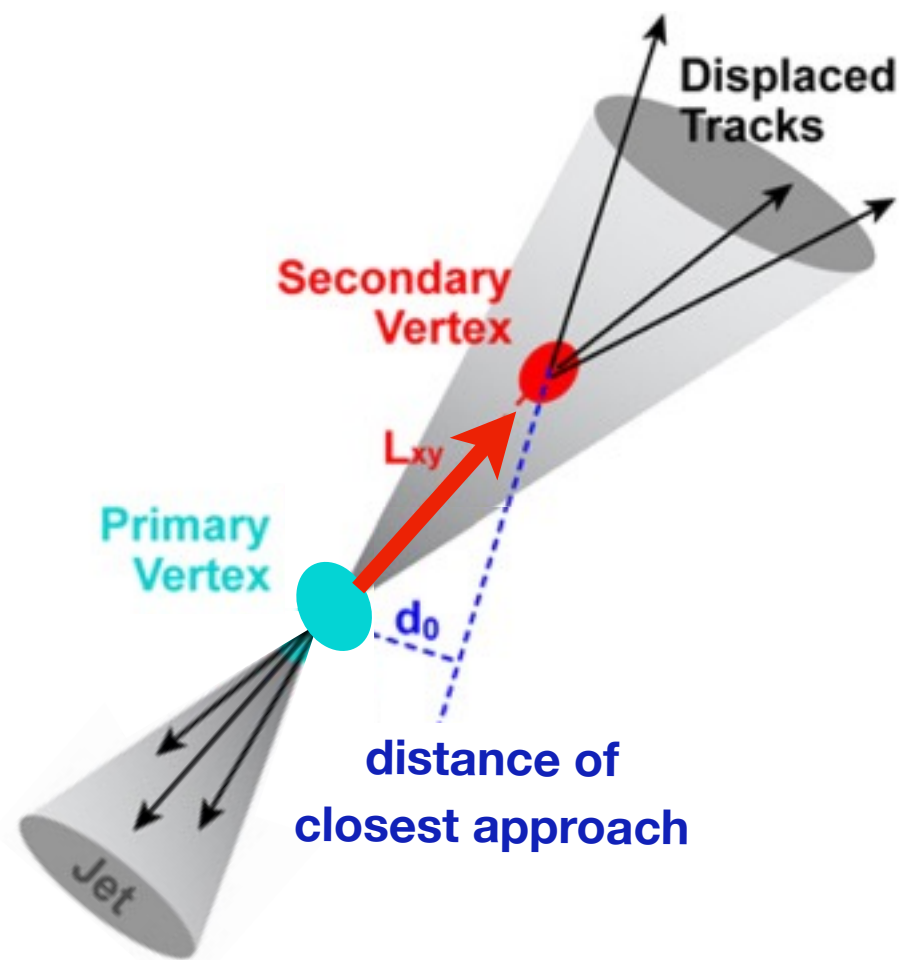
sPHENIX should have access to 3 different techniques for heavy-flavor identification:

- (1) Semi-leptonic decay
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- (3) Secondary Vertex Mass





# B-jet Identification Methodology



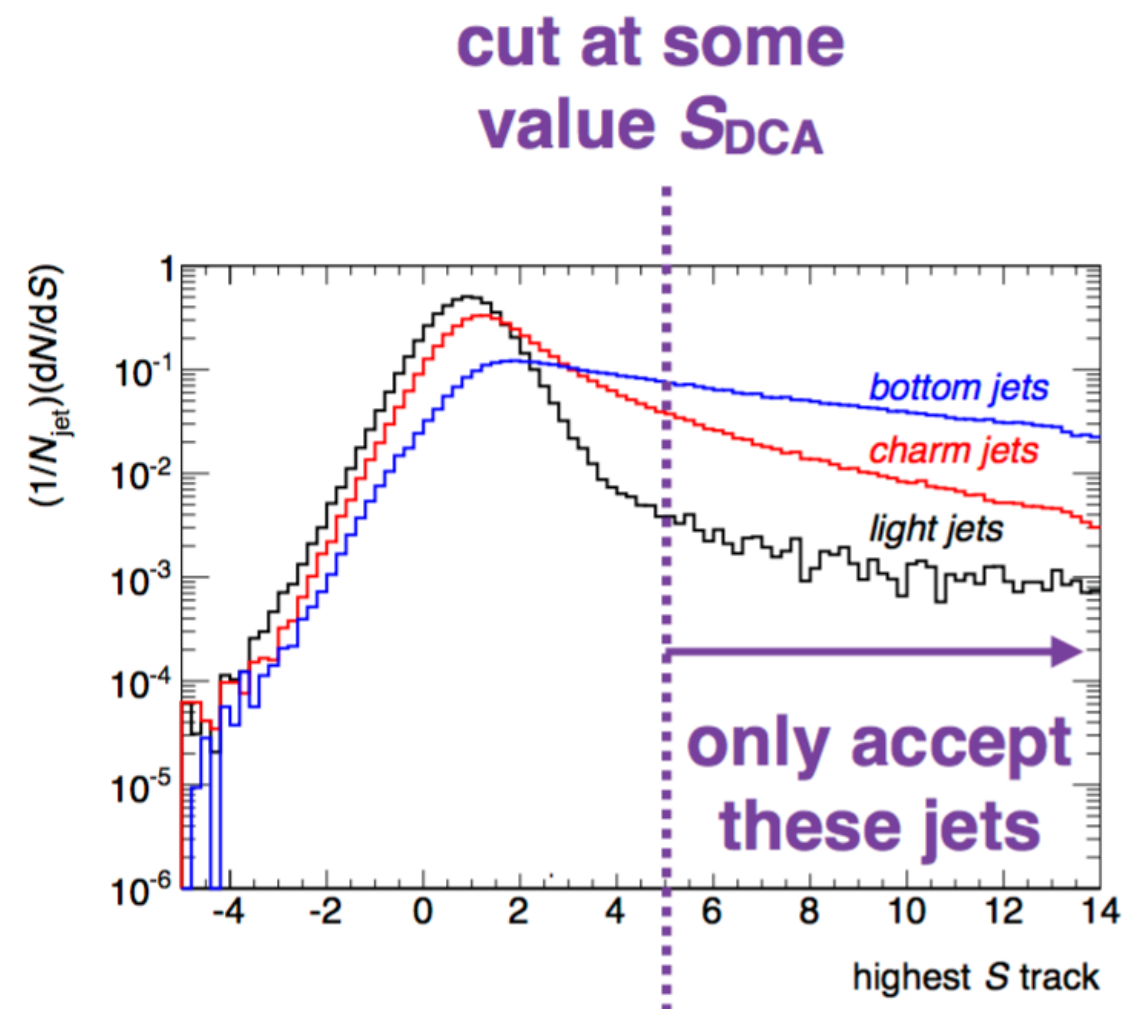
sPHENIX should have access to 3 different techniques for heavy-flavor identification:

- (1) Semi-leptonic decay
- (2) Multiple Large DCA tracks**
- (3) Secondary Vertex Mass

Track Counting requirements:

Large single particle reconstruction efficiency,  $\sim \epsilon^N$

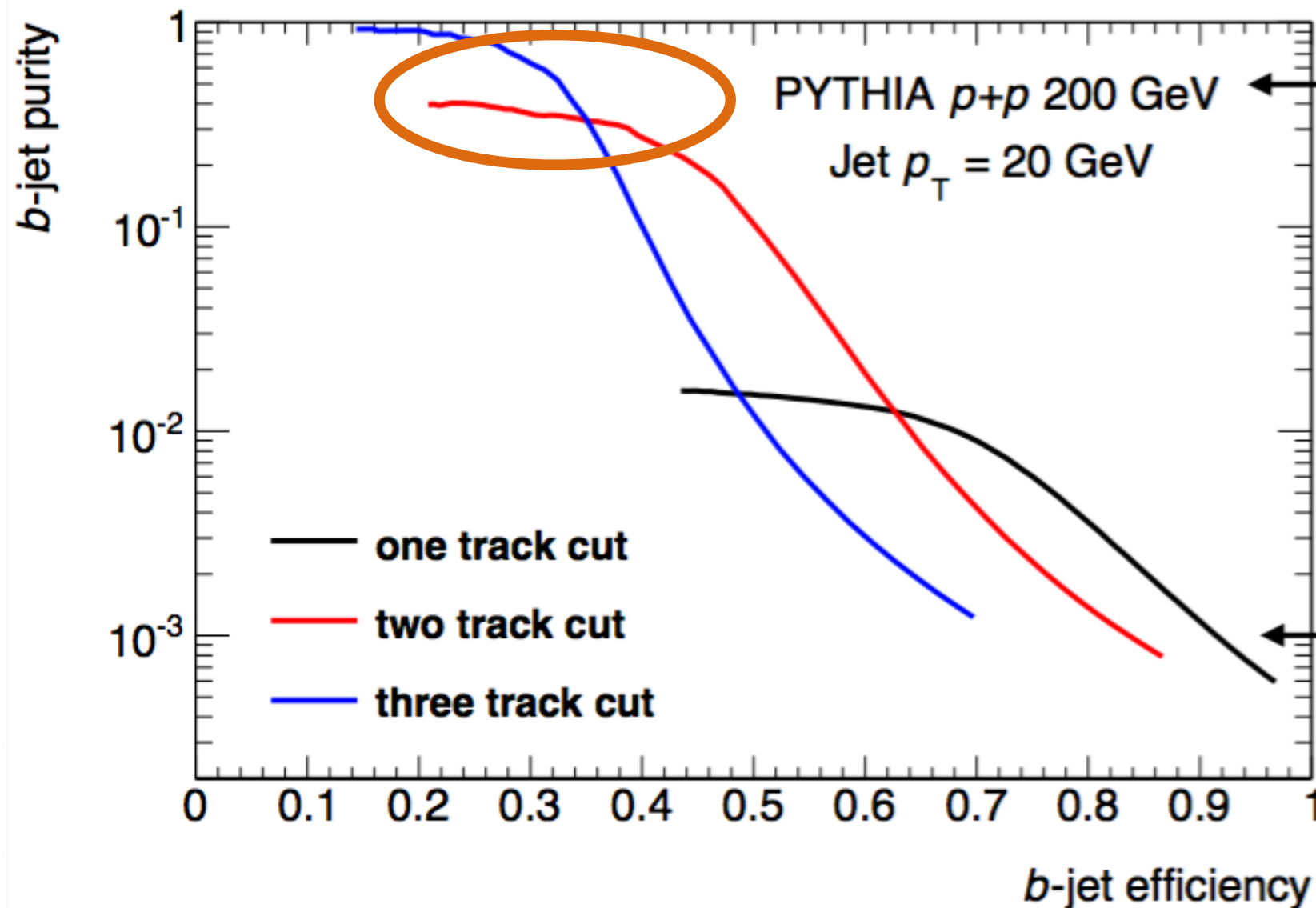
Narrow primary hadron DCA distribution ( $< 70 \mu\text{m}$ )



# B-jet Identification Methodology

from the April Review...

## $b$ -jet performance in $p+p$



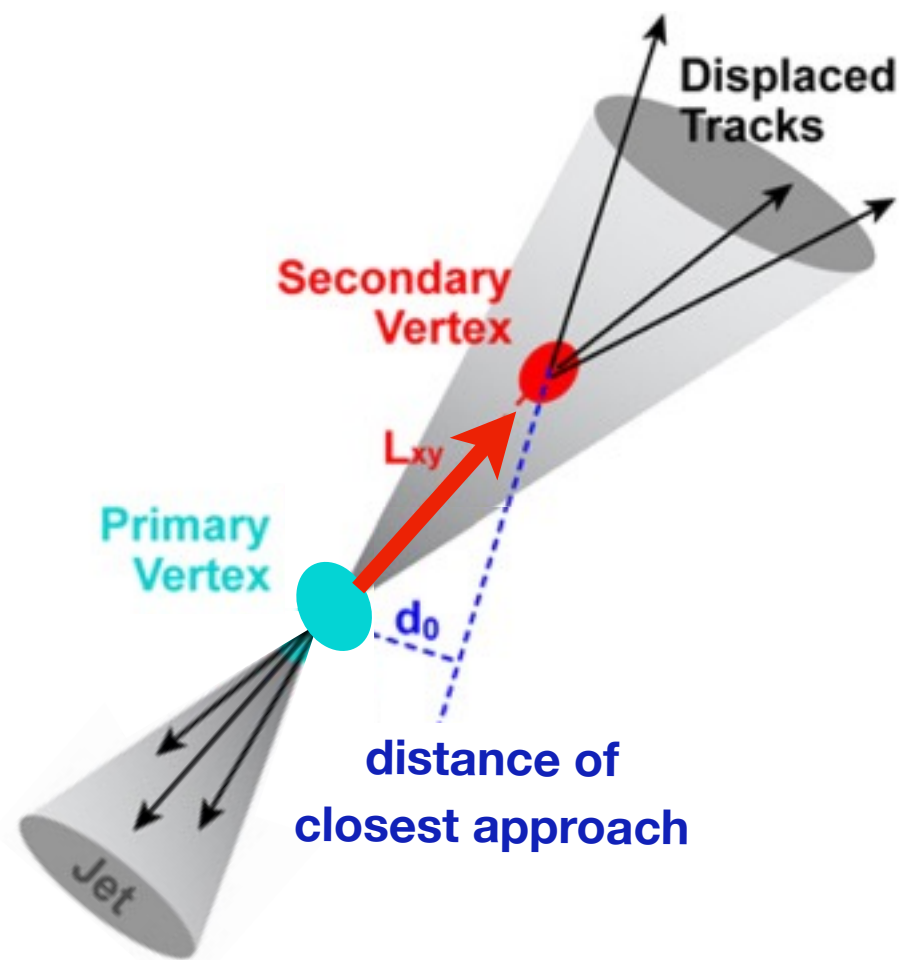
Purity  $\sim 0.5$  is achievable at reasonable efficiency!

Purity  $< 10^{-3}$  before any cuts!

**P** vs. **E** curves for requiring **1**, **2** or **3** tracks with  $S_{DCA}$  above some minimum value



# B-jet Identification Methodology



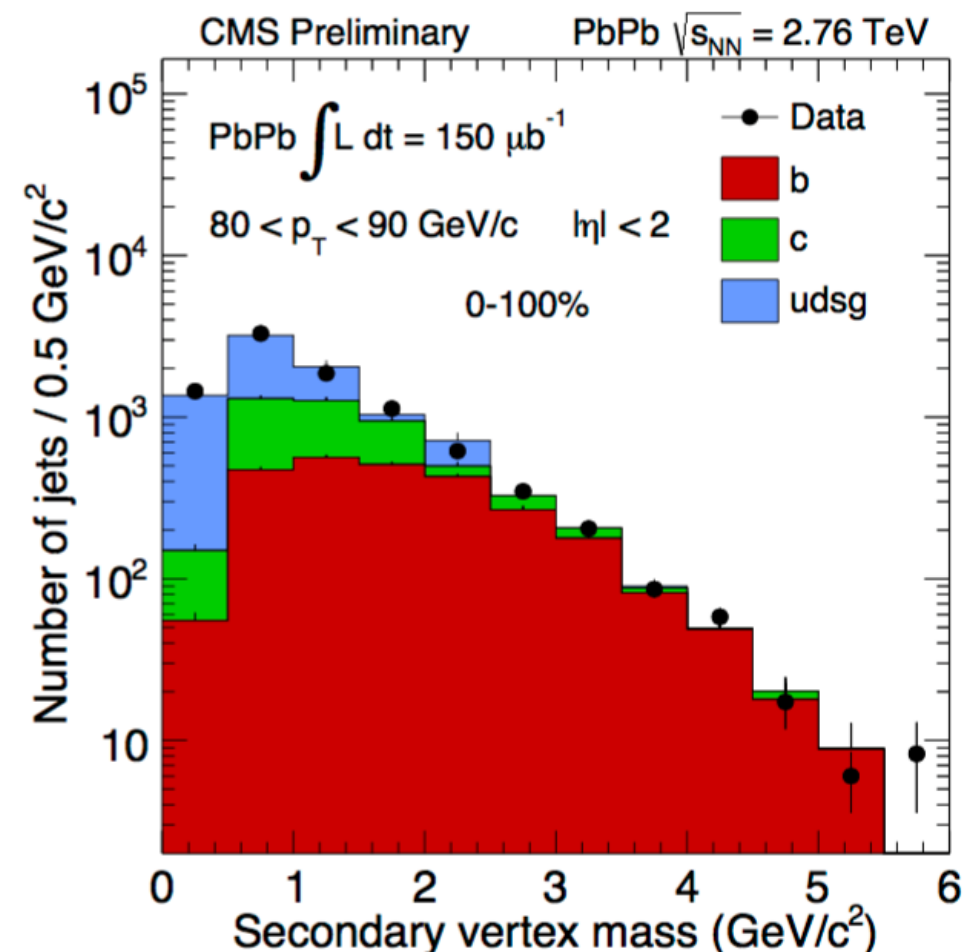
Secondary Vertex requirements:

Large single particle reconstruction efficiency,  $\sim \epsilon^2$

Individual track position resolution

sPHENIX should have access to 3 different techniques for heavy-flavor identification:

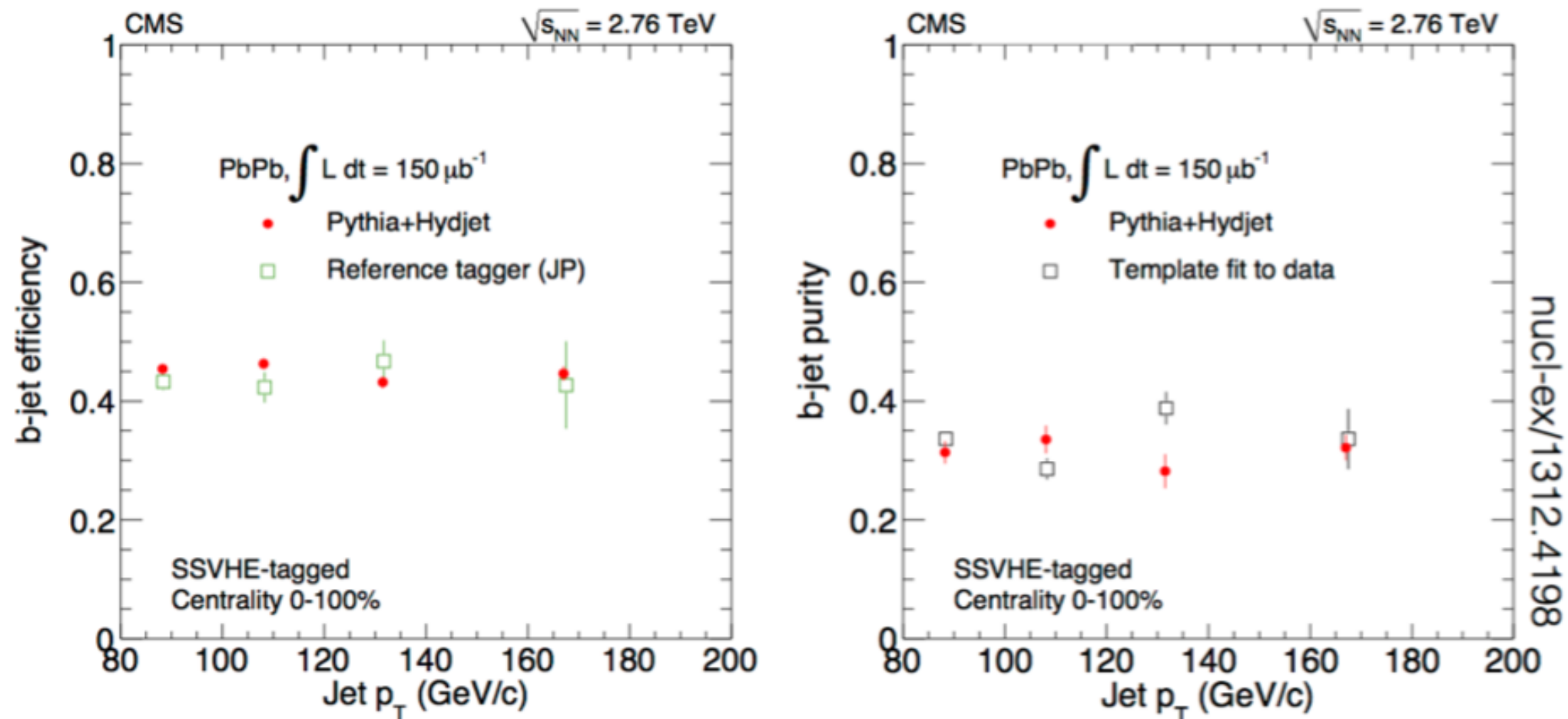
- (1) Semi-leptonic decay
- (2) Multiple Large DCA tracks
- (3) Secondary Vertex Mass**



# CMS b-jet Performance

from the April Review...

## *b*-jet efficiency and purity in Pb+Pb

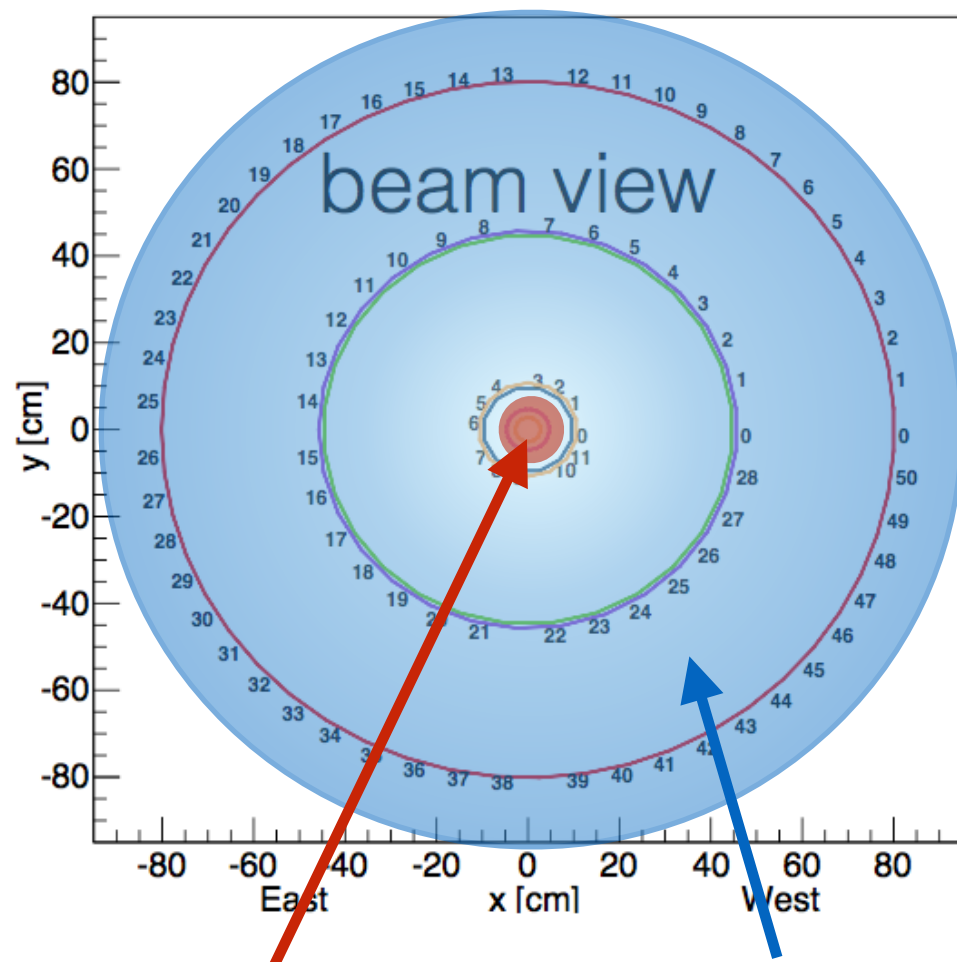


$\approx 45\%$  Efficiency and  $\approx 35\%$  Purity in the CMS *b*-jet spectrum in Pb+Pb

→ comparable to that achievable with 2- or 3-track TrackCounting cuts

# Partial Factorization: Inner Tracking Goals

11



**Inner Tracking**  
(0 < r < 10-30 cm)

**Outer Tracking**  
(10-30 < r < 80 cm)

## Inner tracking:

- (1) precision track position (DCA, 2nd vertexing)
- (2) high resolution collision vertexing
- (3) *pattern recognition ambiguity breaking*

## Outer tracking:

- (1) momentum resolution optimization
- (2) *pattern recognition ambiguity breaking*

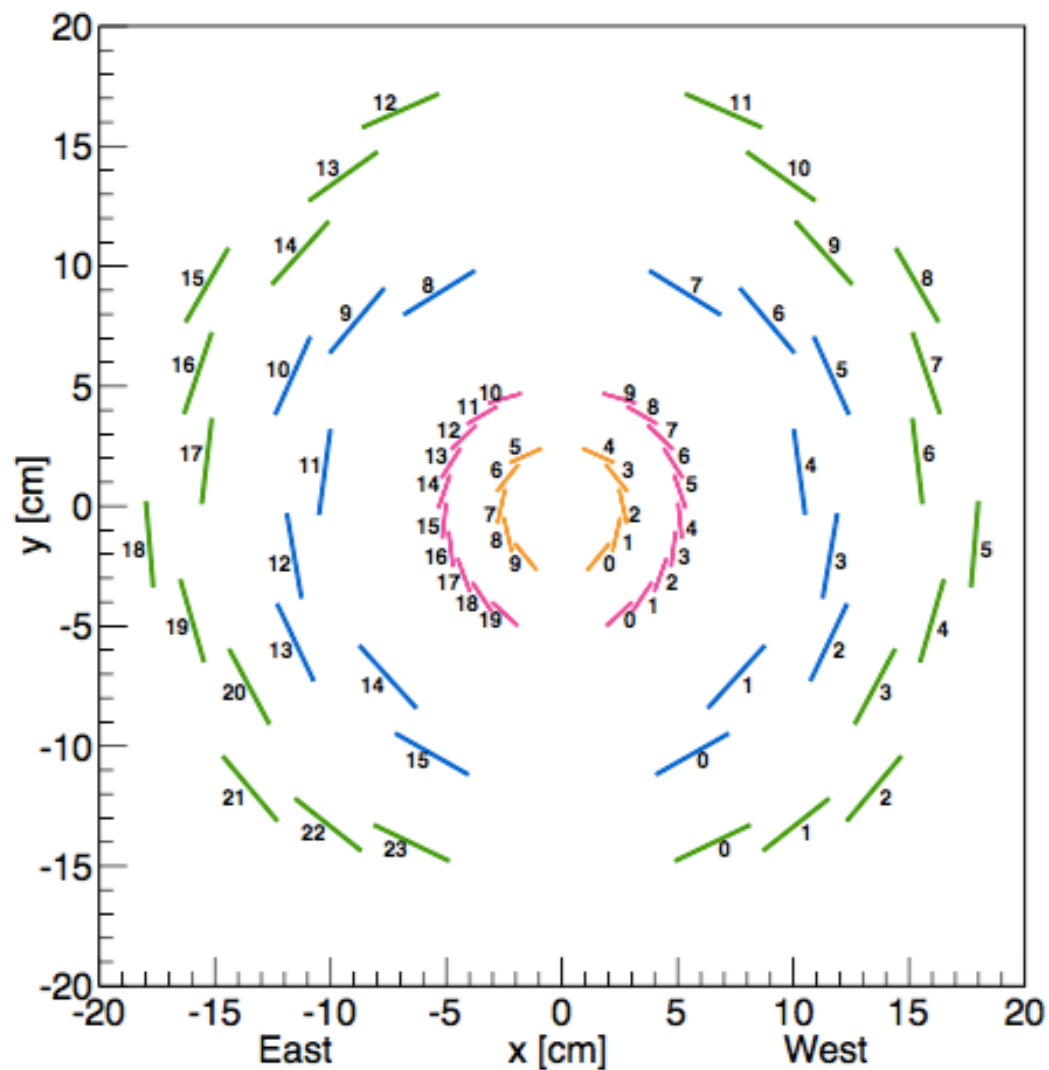
*“The choice between the inner tracker options is independent of the choice of outer tracker technology, and vice-versa.”*

*~Early Draft pCDR*

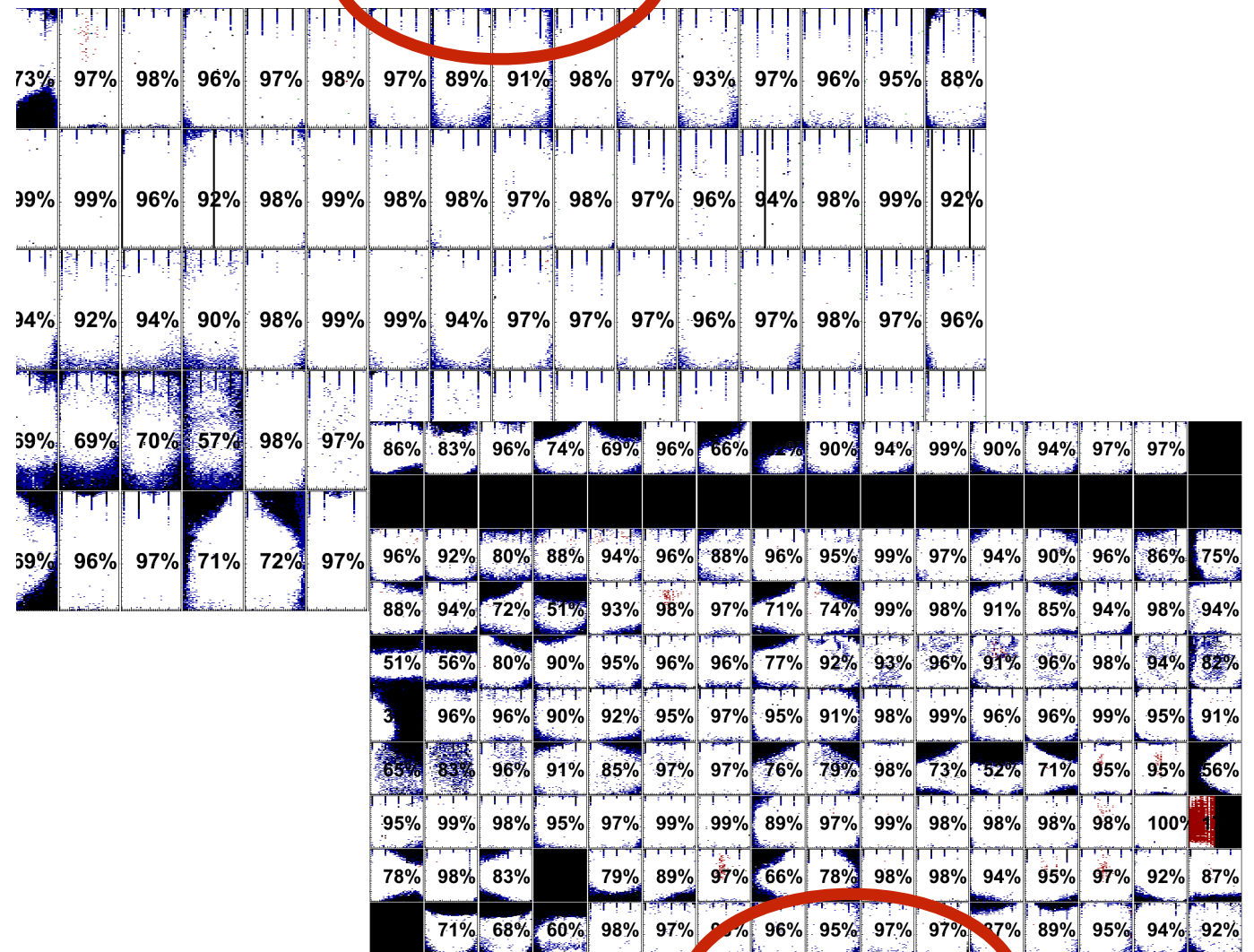
For the inner tracking **technology** this is probably true (up to timing requirements), but for the **conceptual design** it is not. An inner + outer tracker will have to perform together with a **low fake rate** (solve the basic pattern recognition problem).



# Tracking Option: Pixels



Pixel Layer 1, 92.5% Active



Pixel Layer 2, 72.5% Active

Station	Layer	radius (cm)	pitch ( $\mu\text{m}$ )	sensor length (cm)	depth ( $\mu\text{m}$ )	total thickness $X_0\%$	area ( $\text{m}^2$ )
Pixel	1	2.4	50	0.425	200	1.3	0.034
Pixel	2	4.4	50	0.425	200	1.3	0.059
S0a	3	7.5	58	9.6	240	1.0	0.18

# Aside: Other Potential Pixel Reuse Pitfalls

## **Material thickness (1.3% per layer):**

More clear now that with the strip outer layers the material in the inner layers isn't a driver on the Upsilon separation, we should repeat that with the TPC option

Long term evolution will still replace the pixels

## **One-dimensional optimization in pitch (50um x 425um):**

VTX pixels were designed around a DCA-based analysis

Two track intersection probabilities needed for 2nd vertex reconstruction need to be understood

Can the VTX pixels perform the 2nd vertex reconstruction at all?

## **DAQ Rate:**

VTX pixel test saw 14 kHz at 60% live time, somewhat under our 15 kHz ~90% live time readout spec

New hardware could design in the full readout bandwidth

Not sure where the next bottleneck would be, more than a small gain?

## **Limited TPC integration flexibility:**

A finite surface area of VTX pixels is available, we can cover 2.5 cm and 3.6 cm, **no spares**

TPC based tracking starts no closer than 30 cm

3.6 cm to 30 cm is a long jump to make

We may need a tracking layer between 4.4 and 30 cm to break ambiguities in the tracking

# Pixel Reuse Pitfalls: Inefficiency

Simultaneous detection  
with Reused pixels for  
Track counting methods:

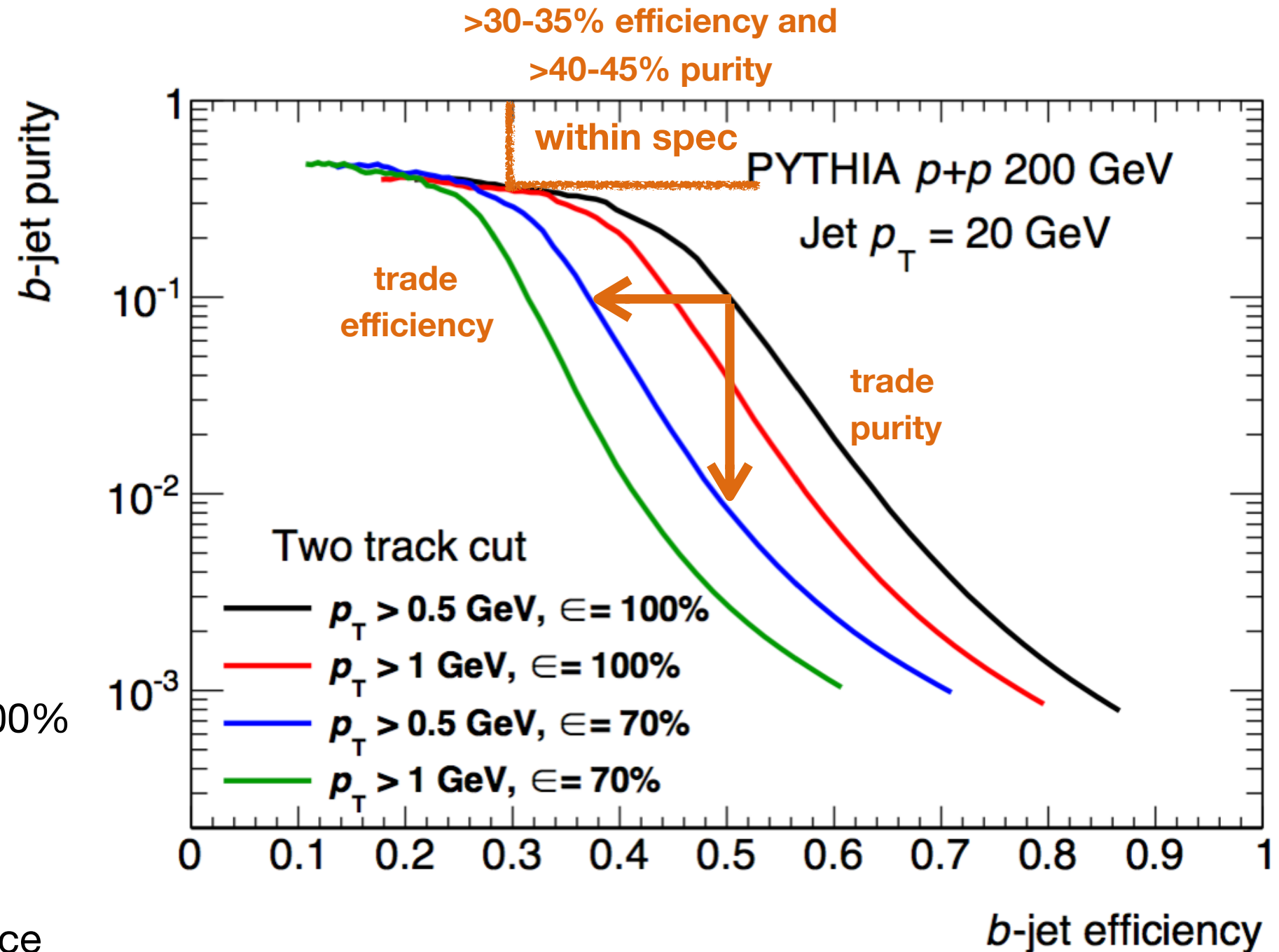
- 1 track = 33% loss
- 2 track = 55% loss
- 3 track = 70% loss

6-hit tracking + vertex fit will  
likely work for Upsilon's, but  
not for b-jets

Not too far from spec with 100%  
efficiency

Could restore purity at lower  
efficiency, but then acceptance  
corrections will be come painful

Pretty clear: **Three hit methods  
will be completely lost, needed  
to get the largest purities!**

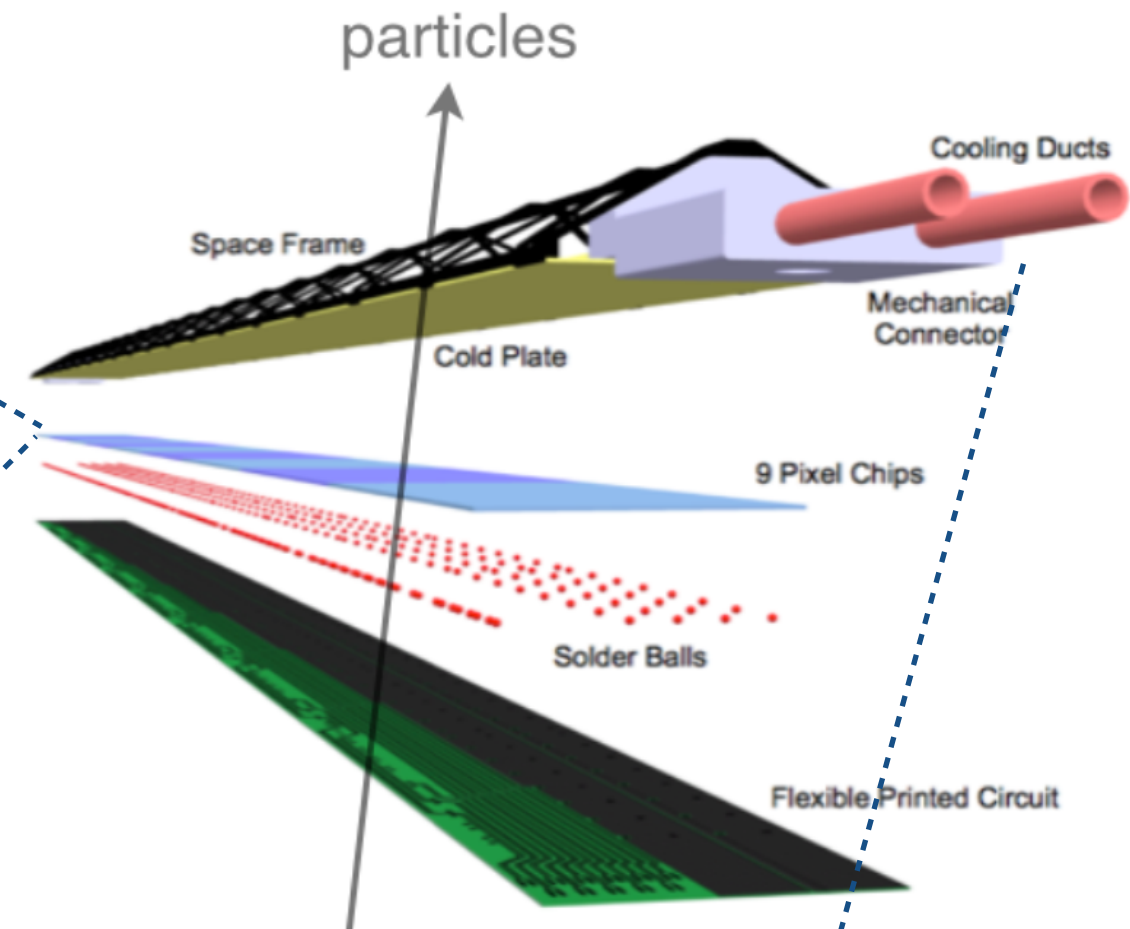
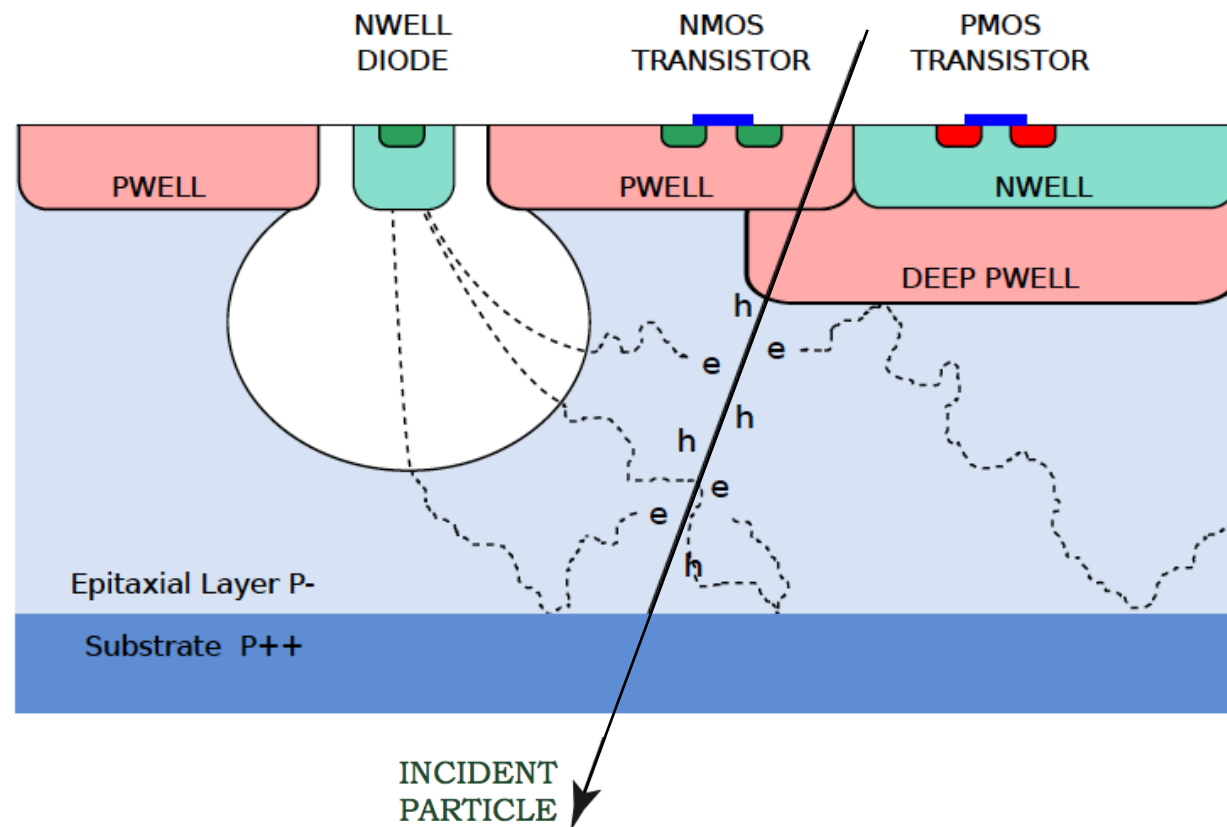


these efficiencies are not included in any  
sPHENIX b-jet RAA projections

**sPHENIX needs new pixel layers!**



# Tracking Option: MAPS sensors



## Inner Silicon Concept:

Thin, fine pitch ( $<30 \mu\text{m}$ ), large efficiency (99.9...%)

Optimizations for material thickness,  $\sim 0.3\%/ \text{layer}$

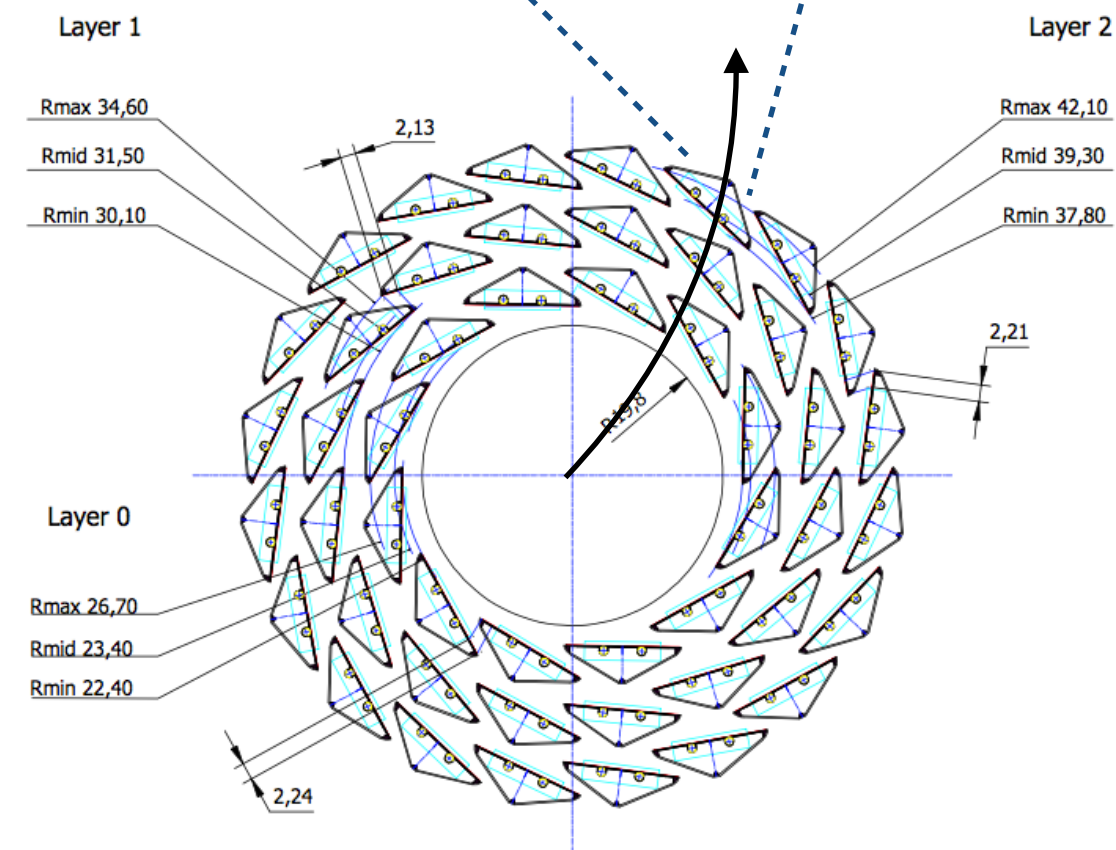
Integration time:  $\sim 2-4 \mu\text{s}$

## Goal:

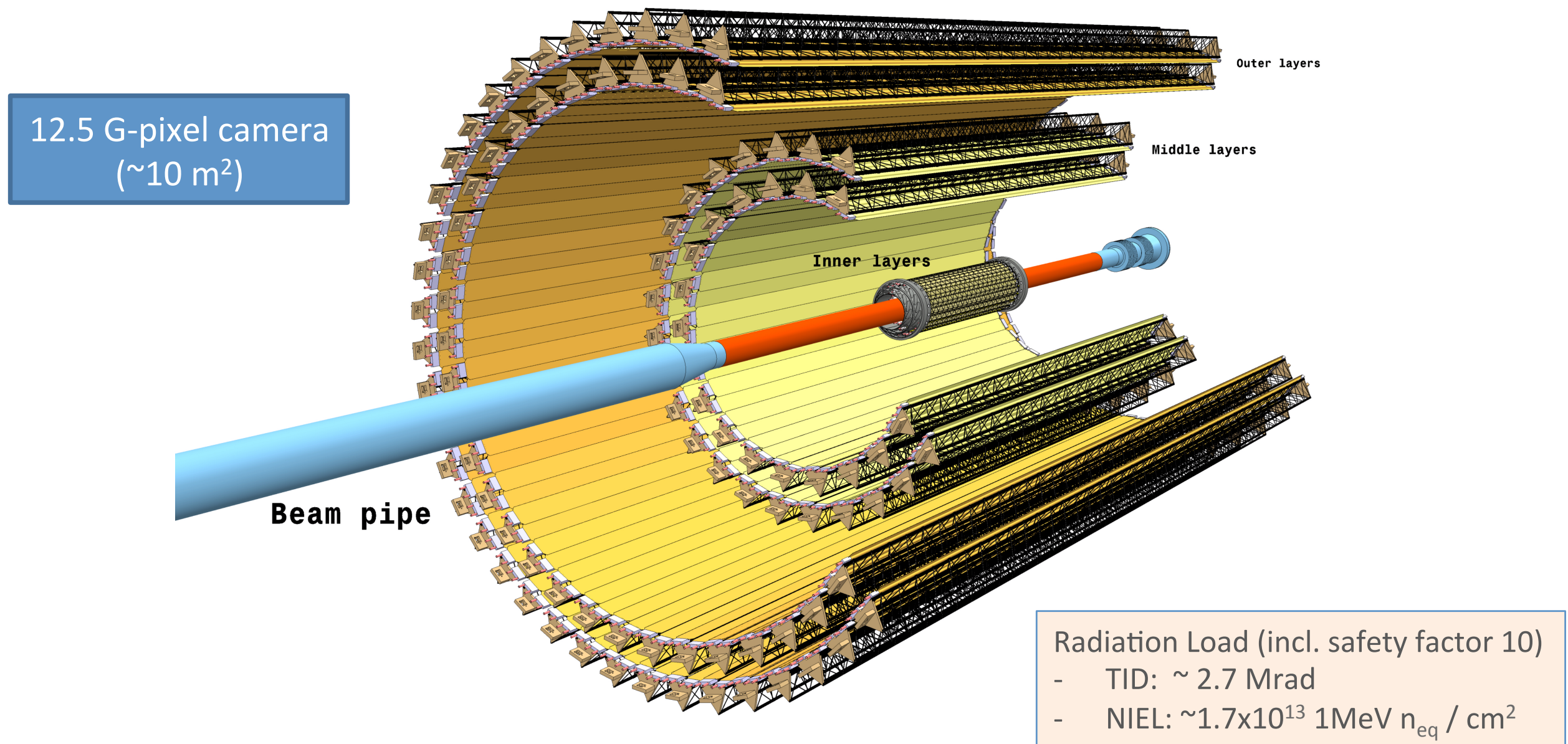
Precision tracking & vertexing for b-jet identification and other tracking duties

## Opportunity:

Reuse thin inner tracking layers during the EIC era



# ALICE ITS Upgrade



## 7-layer barrel geometry based on CMOS Sensors

$r$  coverage: 23 – 400 mm

$\eta$  coverage:  $|\eta| \leq 1.22$

for tracks from 90% most luminous region

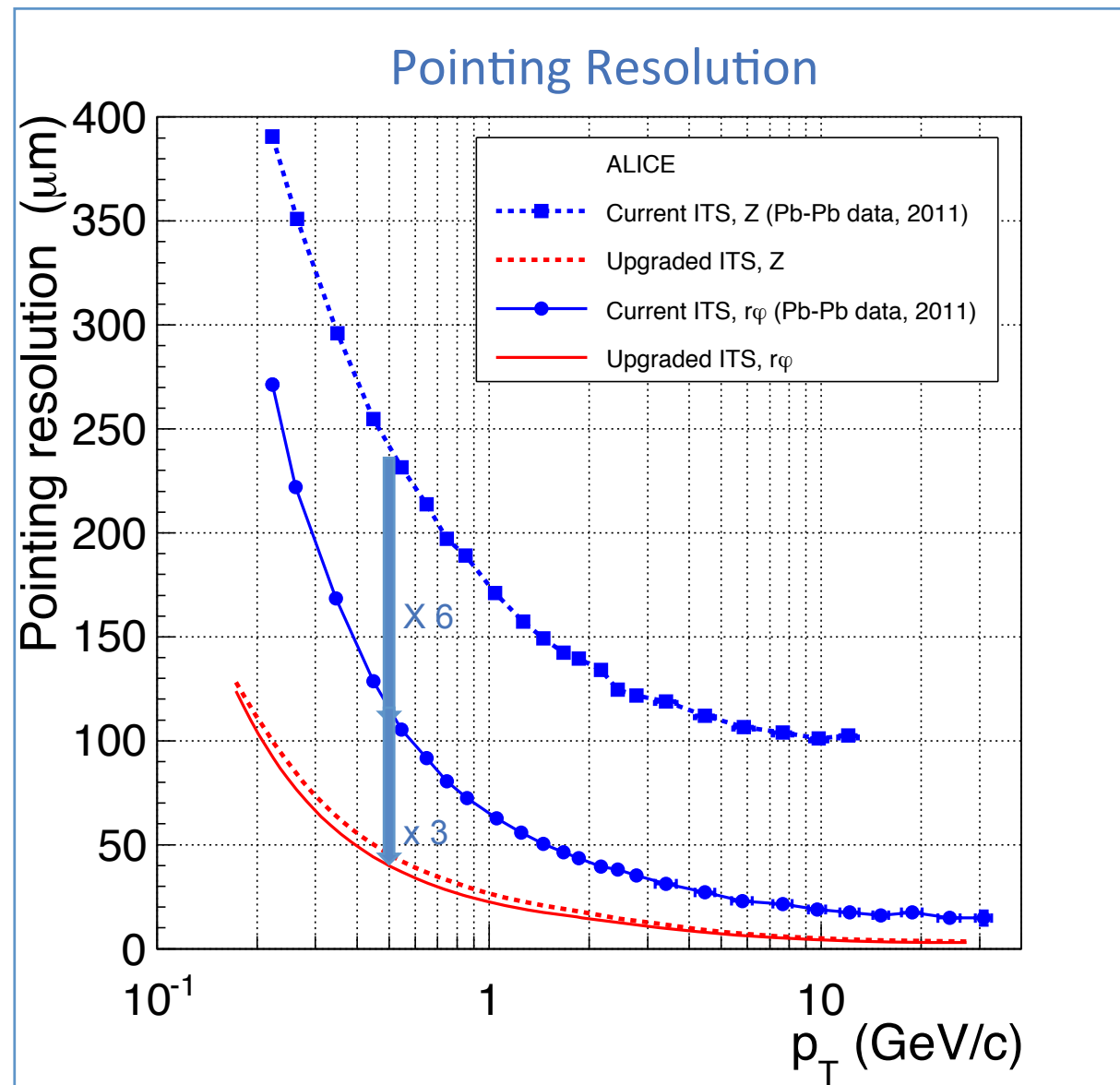
**3 Inner Barrel layers (IB)**

**4 Outer Barrel layers (OB)**

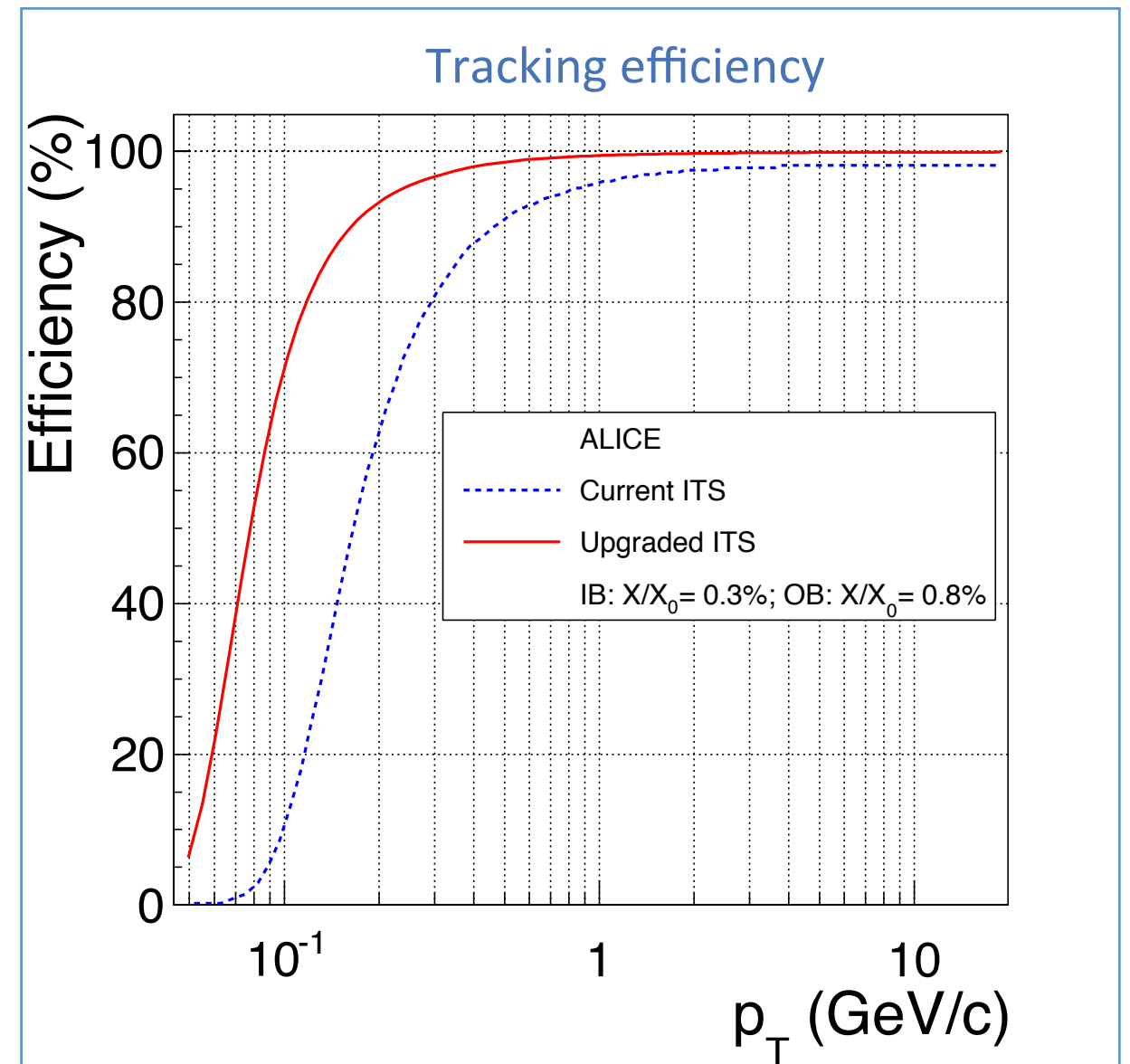
Material /layer : 0.3%  $X_0$  (IB), 1%  $X_0$  (OB)

# ITS Motivation

## Impact parameter resolution



## Tracking efficiency (ITS standalone)

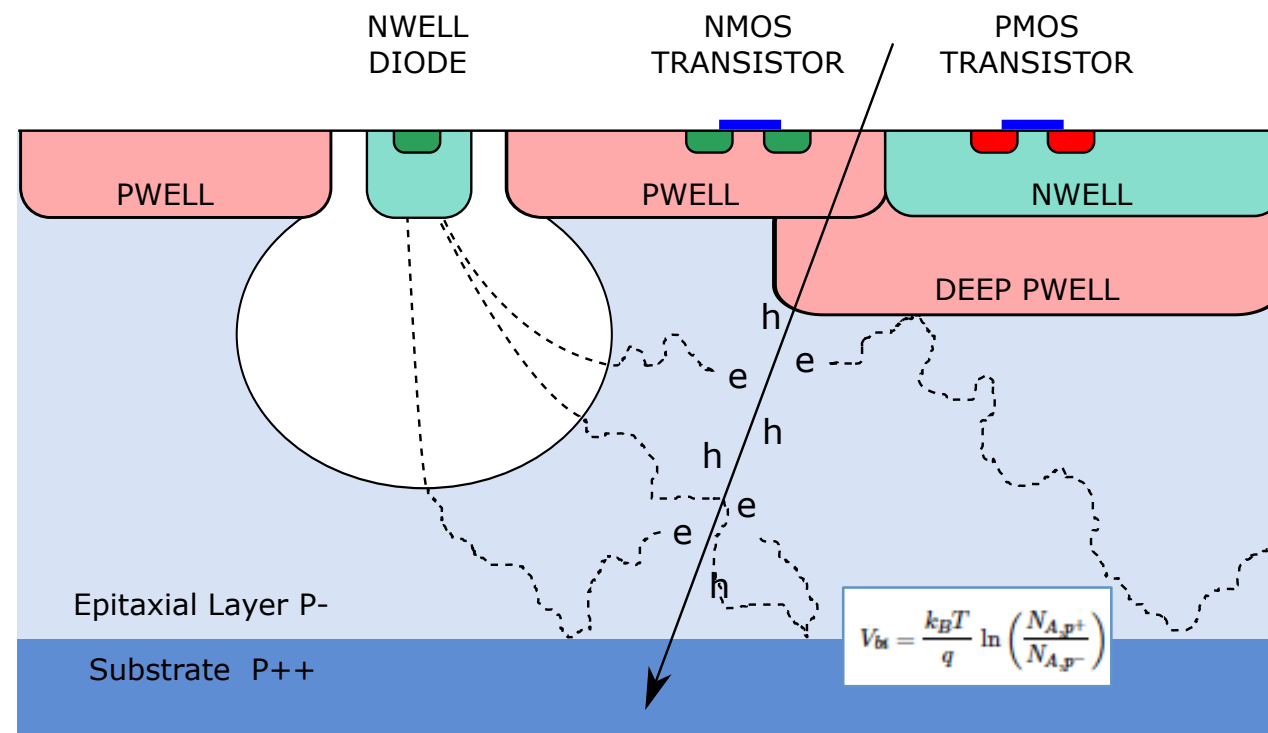


$\sim 40 \mu\text{m}$  at  $p_T = 500 \text{ MeV/c}$



# ALPIDE pixel technology

## CMOS Pixel Sensor using TowerJazz 0.18μm CMOS Imaging Process



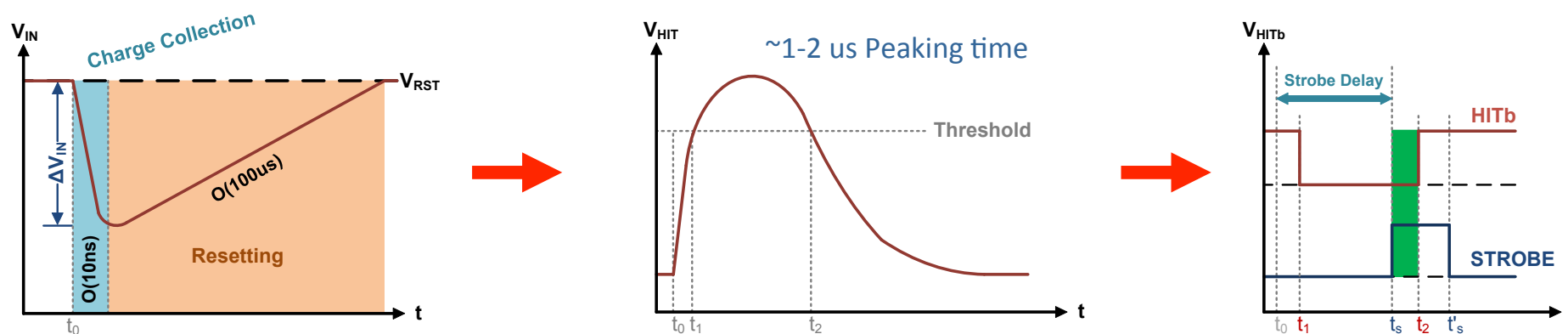
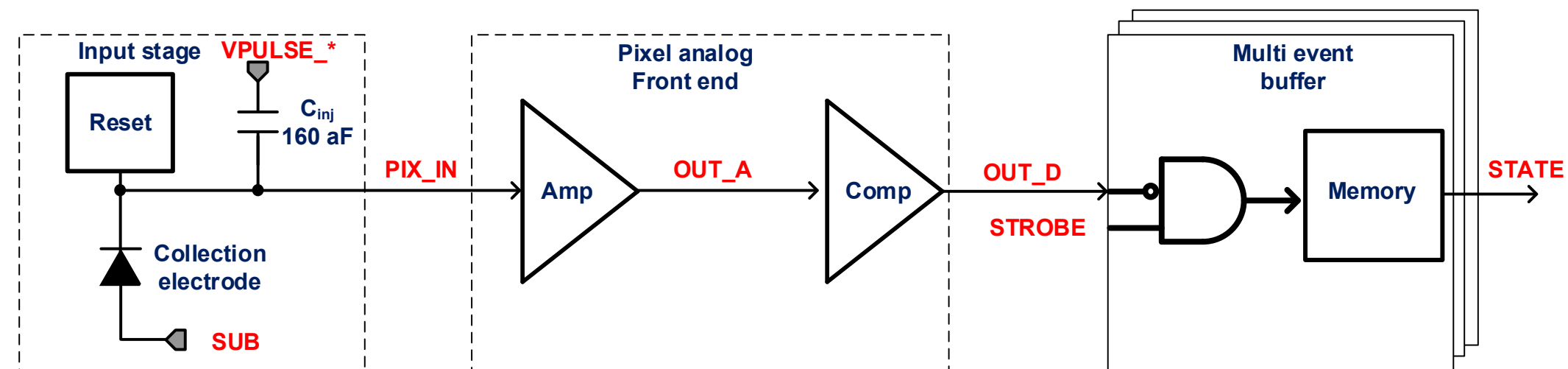
### Tower Jazz 0.18 μm CMOS

- feature size 180 nm
- metal layers 6
- gate oxide 3nm

substrate:  $N_A \sim 10^{18}$   
 epitaxial layer:  $N_A \sim 10^{13}$   
 deep p-well:  $N_A \sim 10^{16}$

- ▶ High-resistivity ( $> 1\text{k}\Omega\text{ cm}$ ) p-type epitaxial layer (18μm to 30μm) on p-type substrate
- ▶ Small n-well diode (2 μm diameter), ~100 times smaller than pixel => low capacitance
- ▶ Application of (moderate) reverse bias voltage to substrate (contact from the top) can be used to increase depletion zone around NWELL collection diode
- ▶ Deep PWELL shields NWELL of PMOS transistors to allow for full CMOS circuitry within active area

# ALPIDE Operation

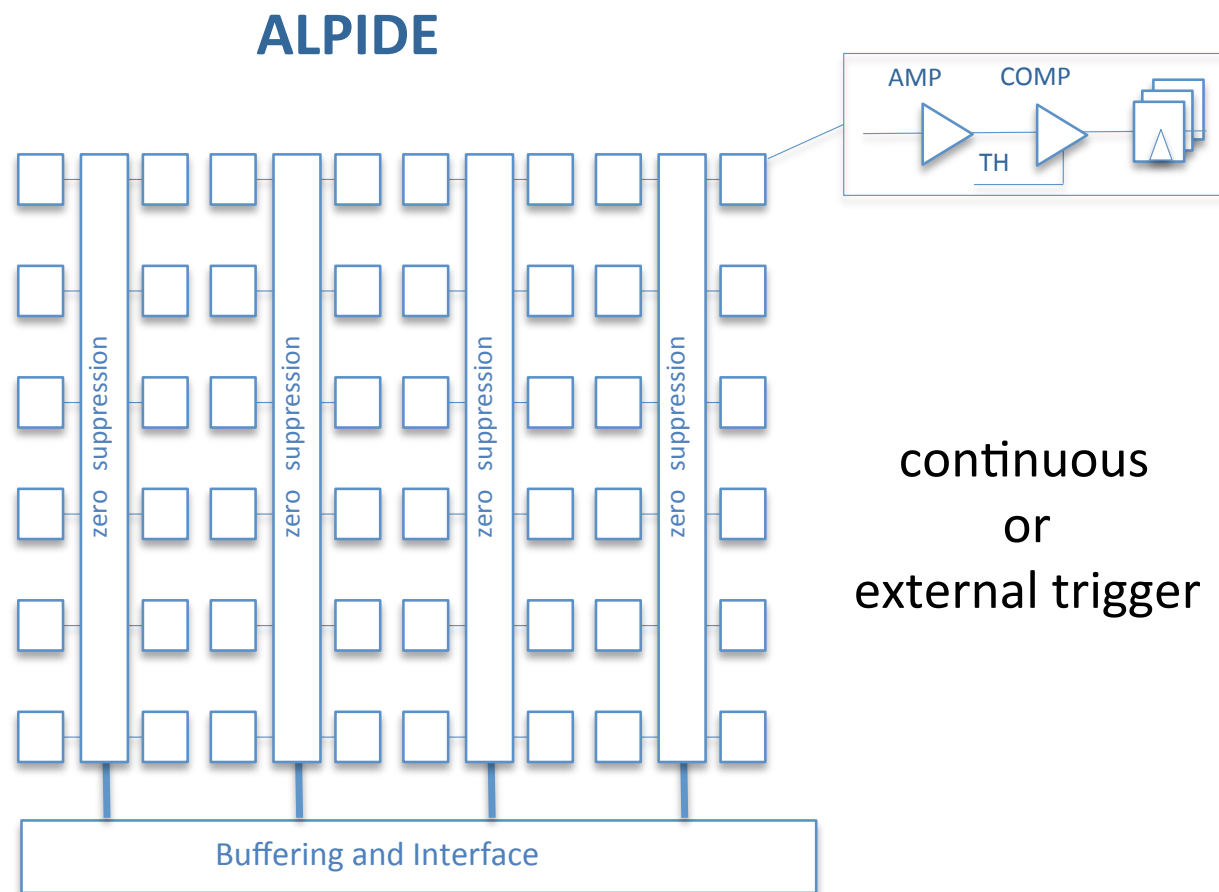


ultra low-power front-end circuit  
40nW / pixel

## Front-end acts as delay line

- Sensor and front-end continuously active
- Upon particle hit front-end forms a pulse with  $\sim 1-2\mu\text{s}$  peaking time
- Threshold is applied to form binary pulse
- Hit is latched into a (3-bit) memory if strobe is applied during binary pulse

# ALPIDE Readout



## Architecture

- ▶ In-pixel amplification
- ▶ In-pixel discrimination
- ▶ In-pixel (multi-) hit buffer
- ▶ In-matrix sparsification

## Key Features

- ⊙ 28  $\mu\text{m}$  x 28 mm pixel pitch
- ⊙ Continuously active, ultra-low power front-end (40nW/pixel)
- ⊙ No clock propagation to the matrix → ultra-low power matrix readout (2mW whole chip)
- ⊙ Global shutter (<10 $\mu\text{s}$ ): triggered acquisition or continuous

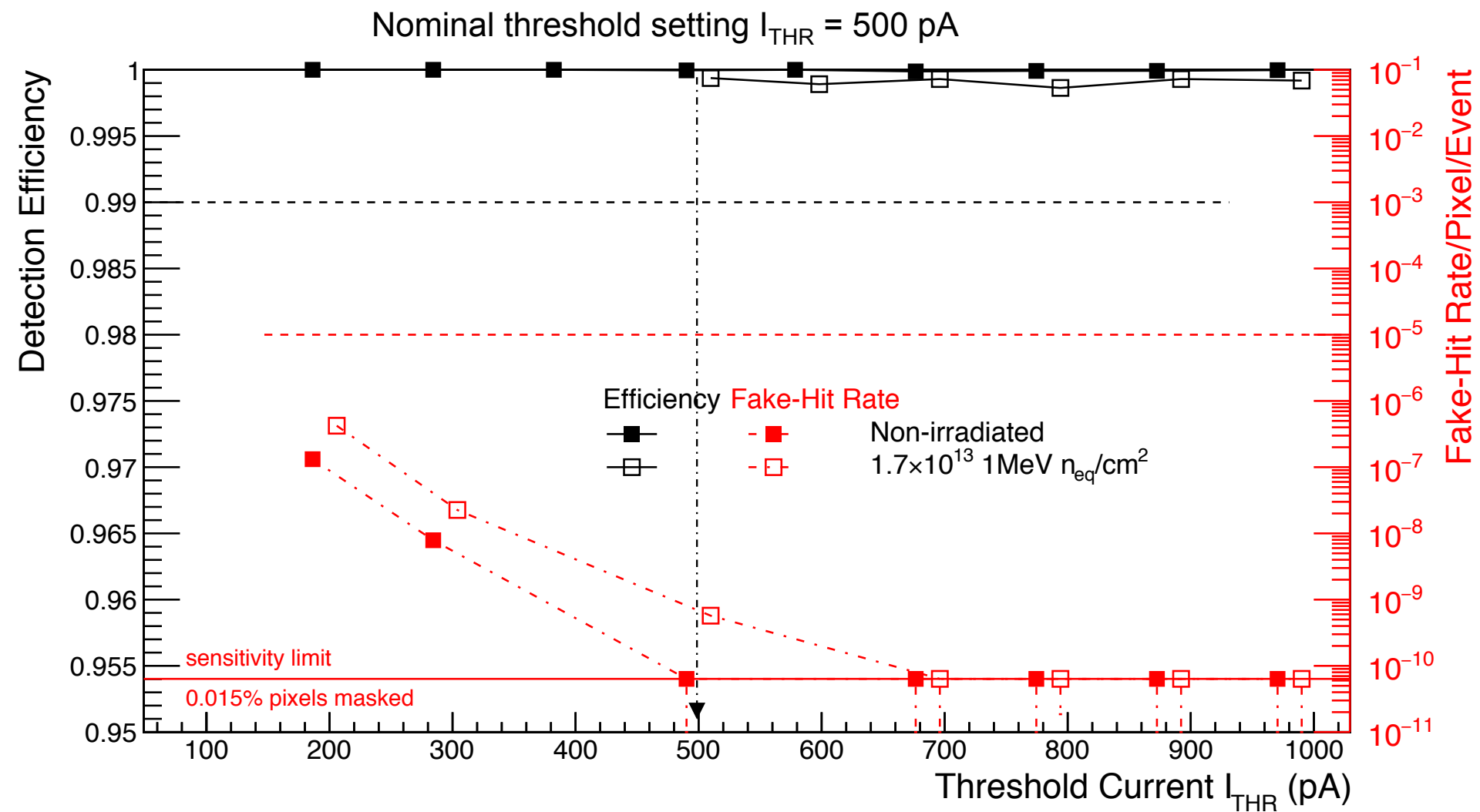




# ALICE Test Beam Data

## Efficiency and fake hit rate

epi=30 $\mu$ m,  $V_{BB}$ =-6V, spacing=4 $\mu$ m



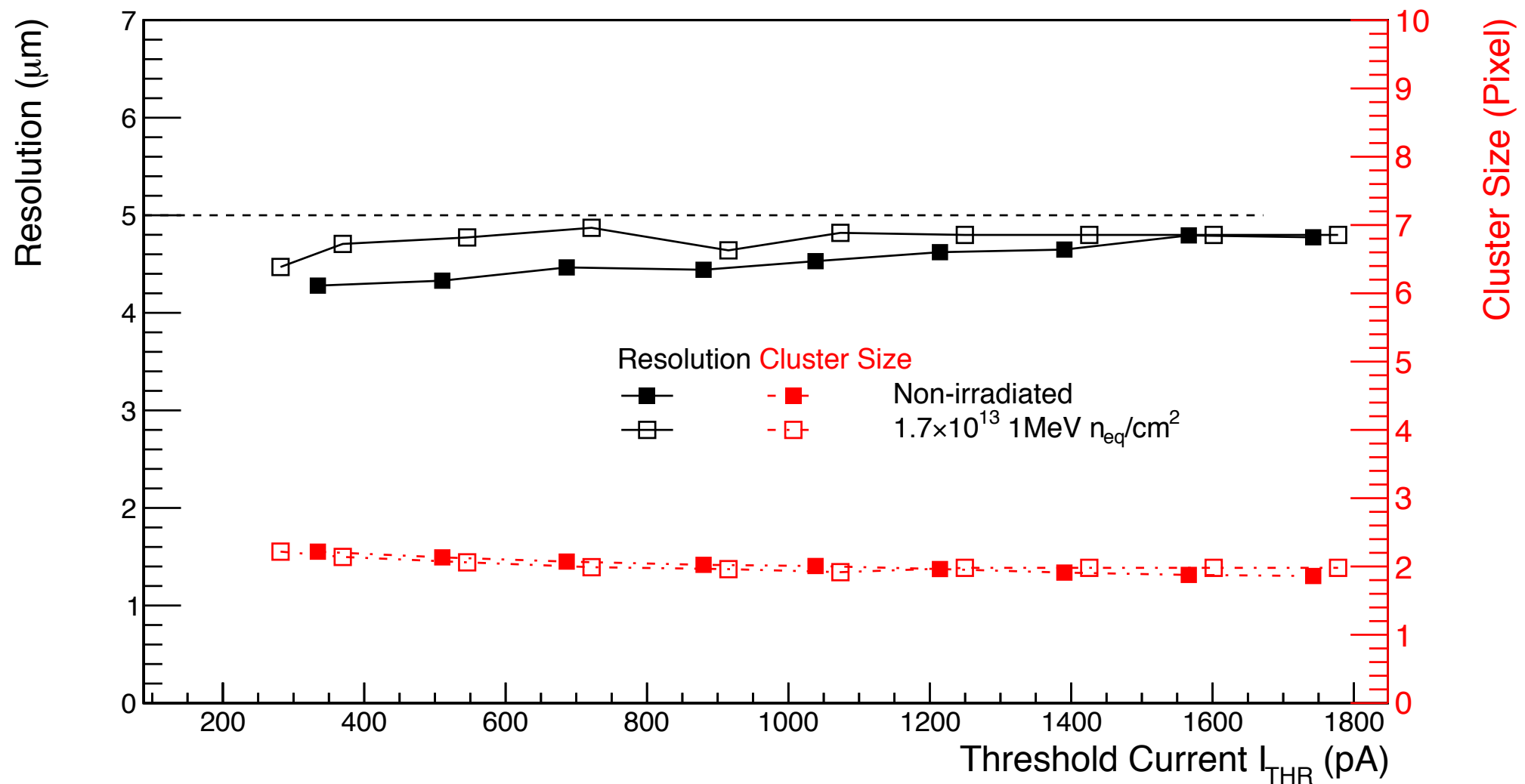
Even larger operation margin for 30 $\mu$ m epi layer and 4 $\mu$ m spacing

- Results refer to chips with 30 $\mu$ m high-res epi layer, thinned to 50  $\mu$ m:  
1 non irradiated and 1 irradiated with  $10^{13}$  1MeV  $n_{eq} / cm^2$

# ALICE Test Beam Data #2

## Spatial Resolution and Cluster Size

epi=30 $\mu$ m,  $V_{BB}$ =-6V, spacing=4 $\mu$ m

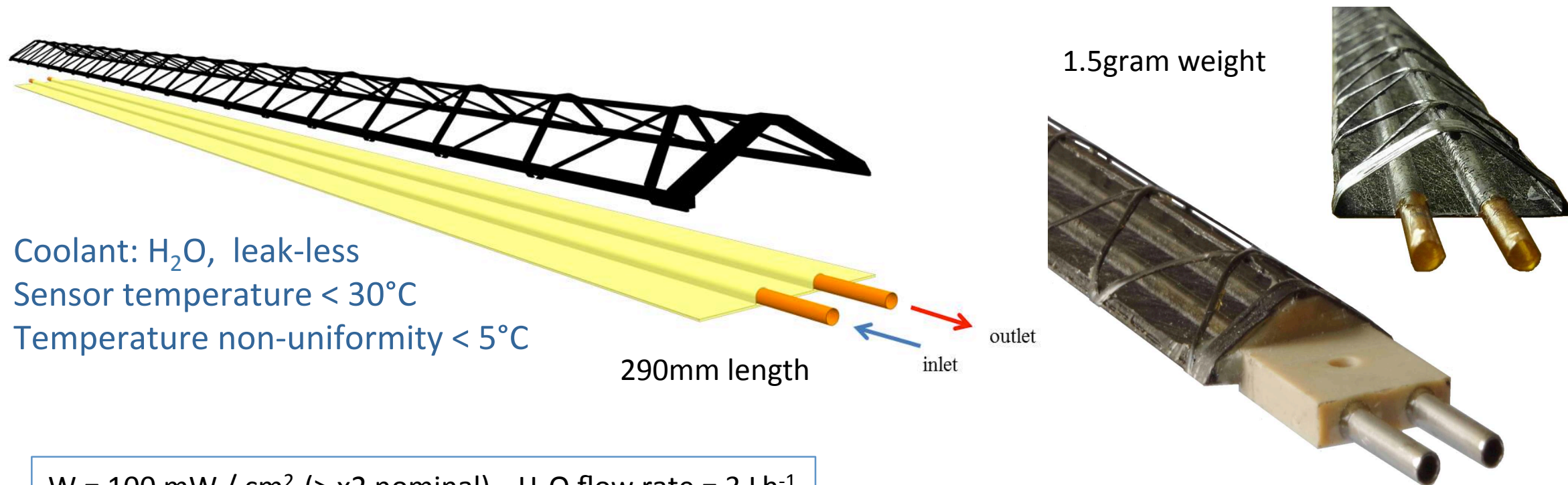


$\sigma_{det} \approx 5 \mu\text{m}$  is achieved before and after irradiation

- Results refer to chips with 30 $\mu$ m high-res epi layer, thinned to 50  $\mu$ m
- 1 non irradiated and 1 irradiated with  $1.7 \times 10^{13}$  1MeV  $n_{eq} / \text{cm}^2$

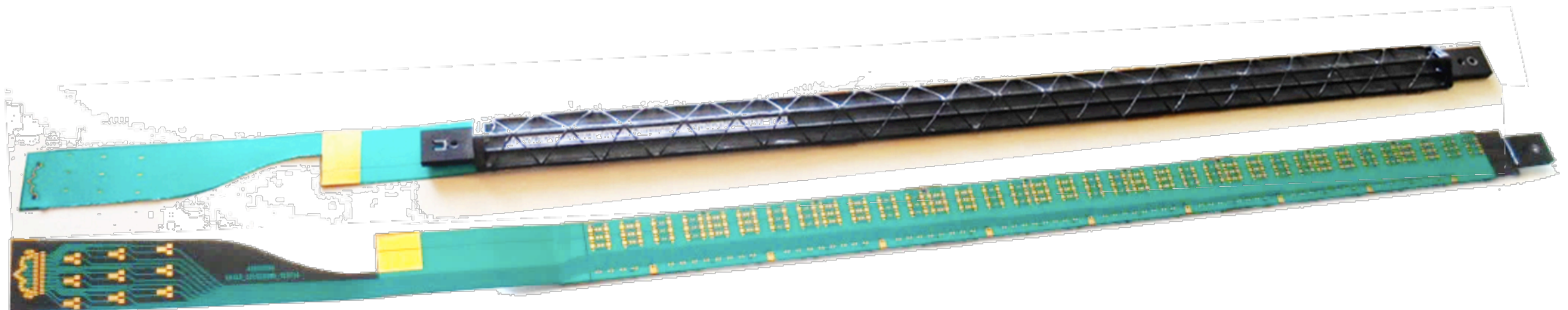
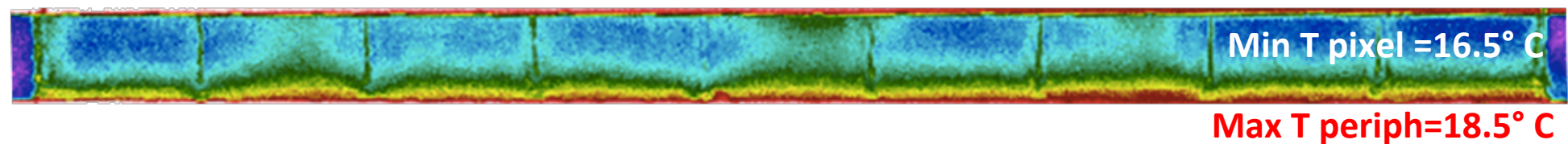


# Inner Barrel Staves



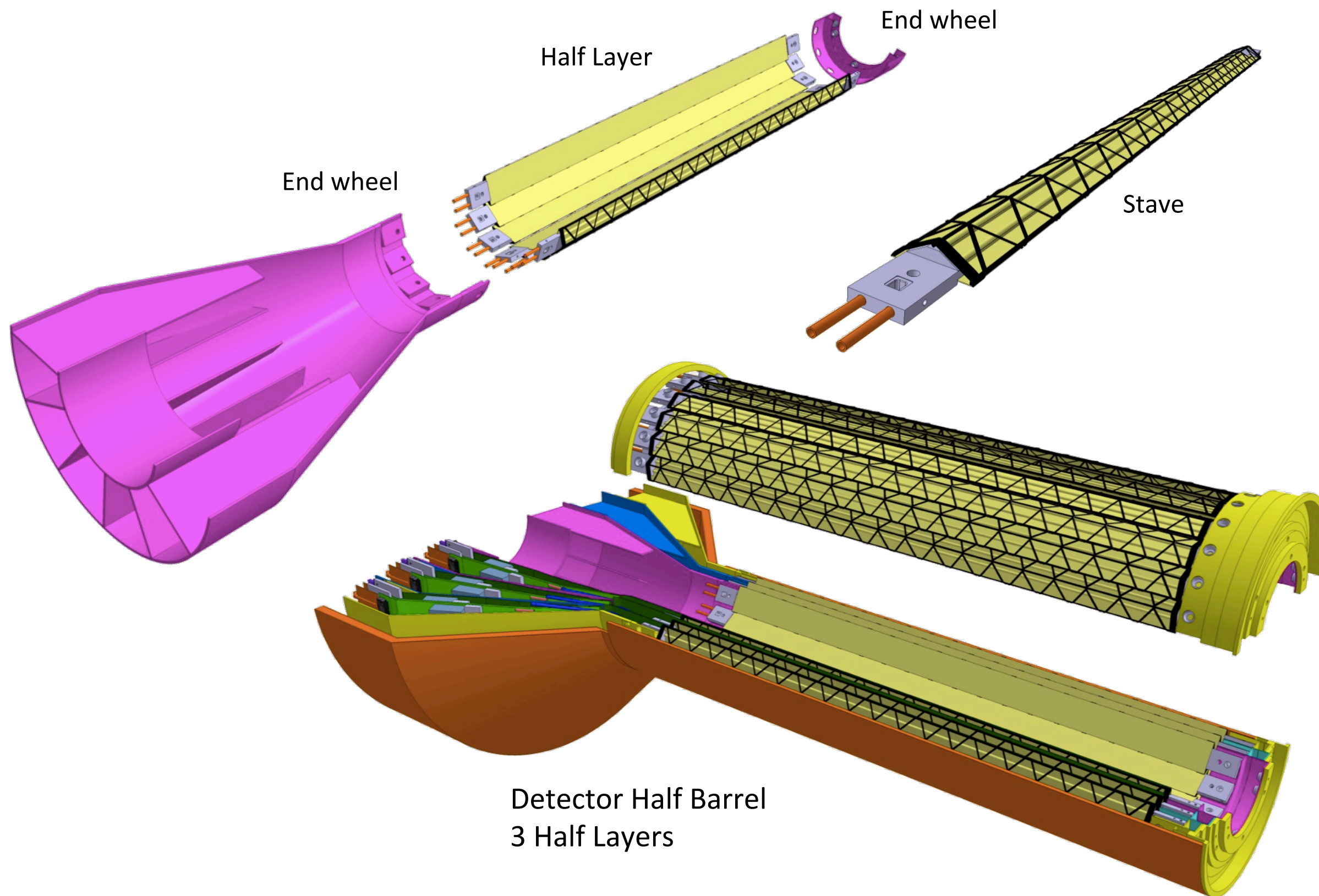
$W = 100 \text{ mW} / \text{cm}^2$  ( $> \times 2$  nominal),  $\text{H}_2\text{O}$  flow rate =  $3 \text{ Lh}^{-1}$

$T_{\text{in}} = 15.8^\circ\text{C}$   
 $T_{\text{out}} = 16.6^\circ\text{C}$



# ALICE Inner Barrel Support & Services

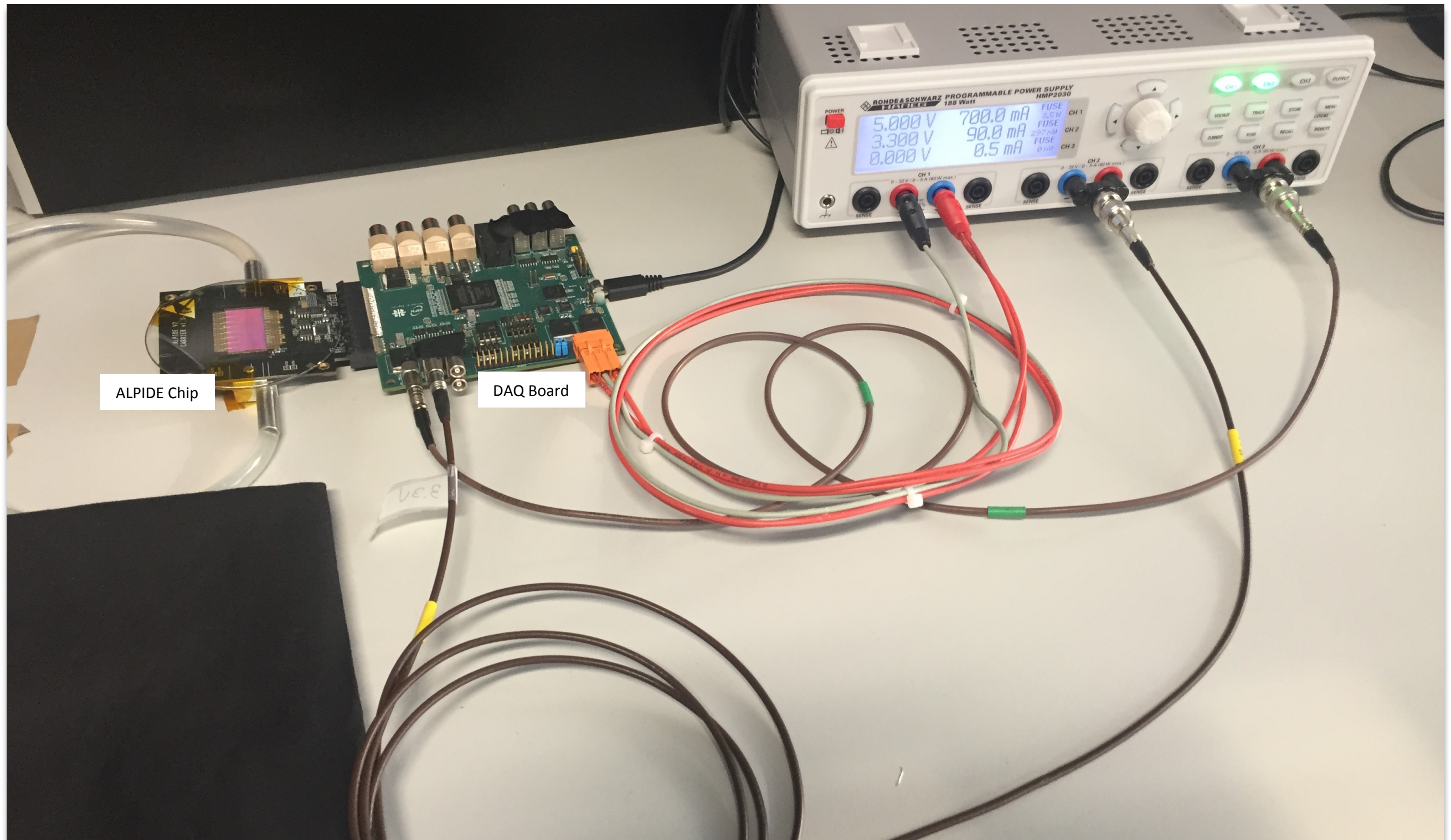
25





# Detector Prototyping

26





# Detector Prototyping

Readout Unit Prototype Version 0a ("RUv0a")

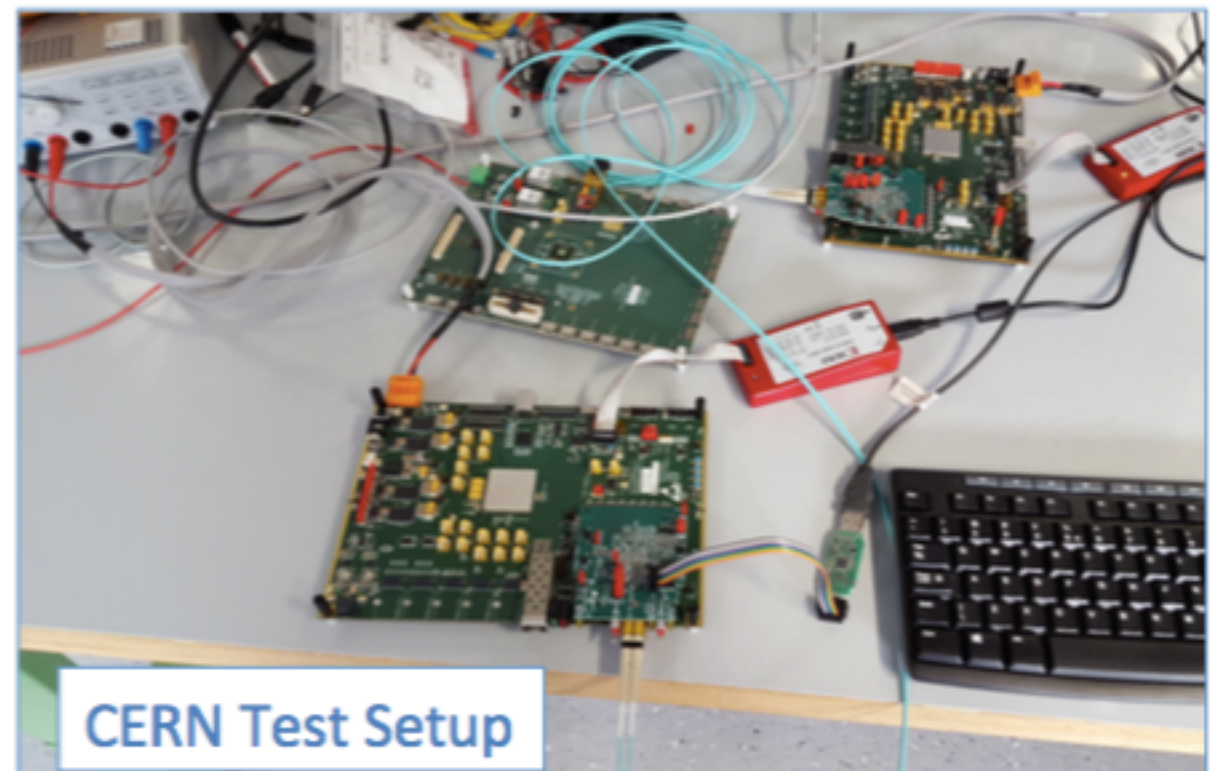


GBT FMC Mezzanine ("GBTxFMC")  
Readout Unit Daughter Board

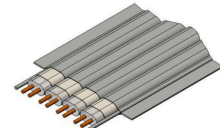


First Functional Prototype of  
Readout Electronics is available

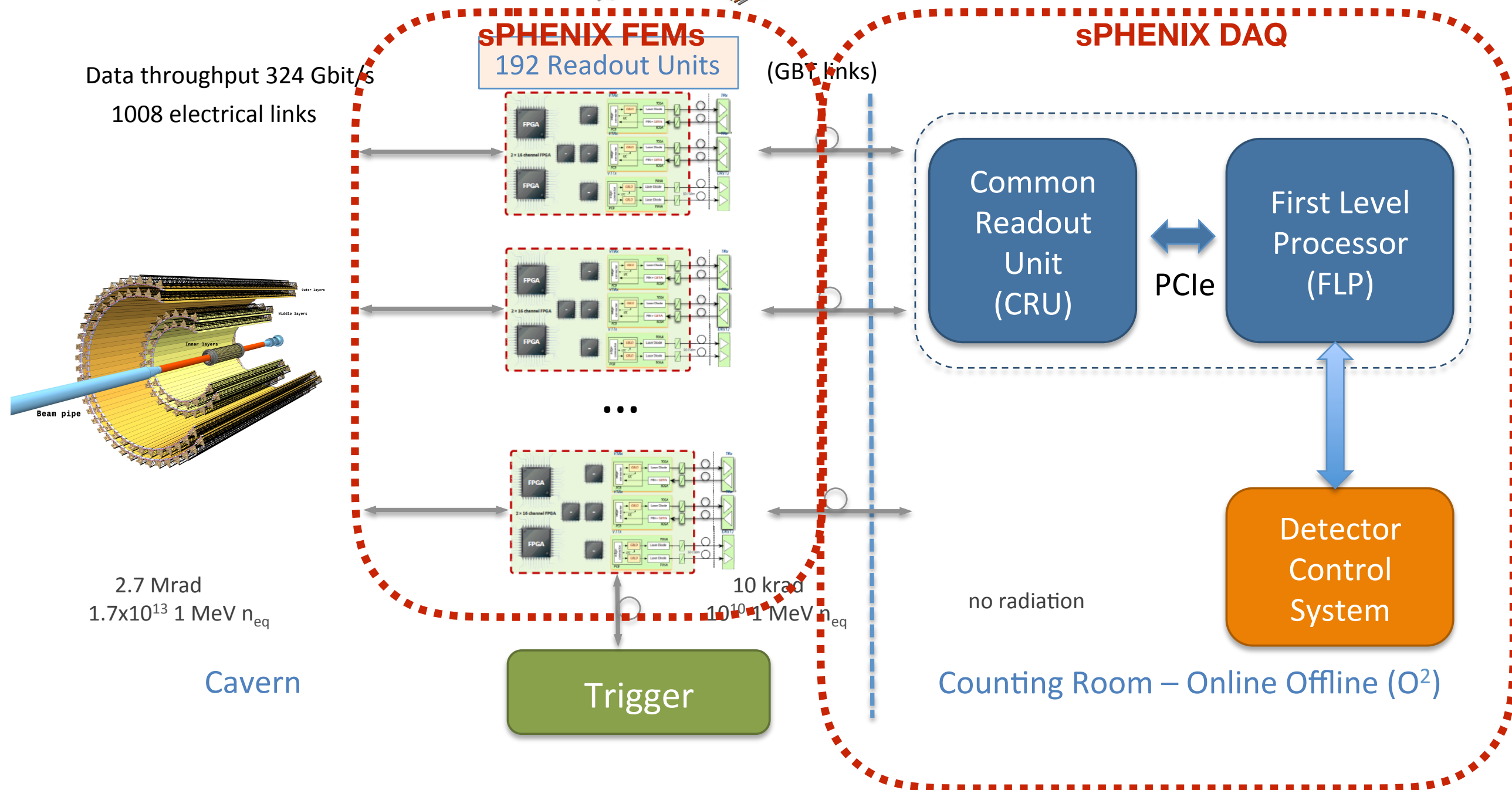
- All interfaces are working
- Firmware development has started



CERN Test Setup



## SAMTEC twinax “Firefly”





# LANL LDRD Deliverables

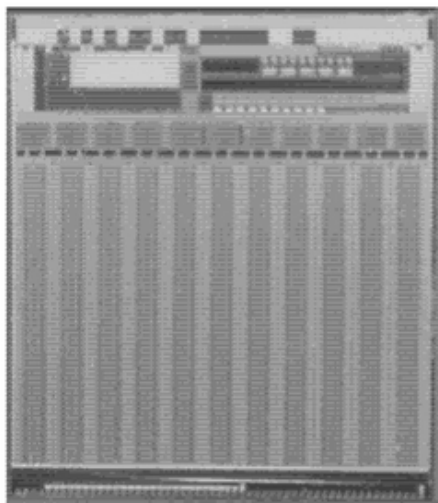
Our primary experimental goal for the LDRD process is a small-coverage 3-layer prototype tracker with MAPS-based sensor arrays.

Purpose: garner experience with MAPS, finalize the technical design and readout electronics for sPHENIX.

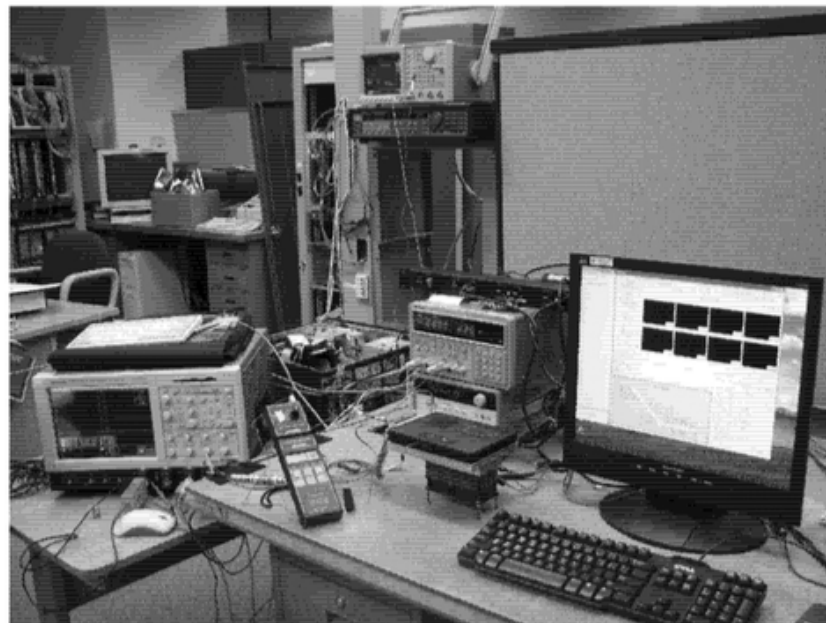


Prepare fully for final construction activities.

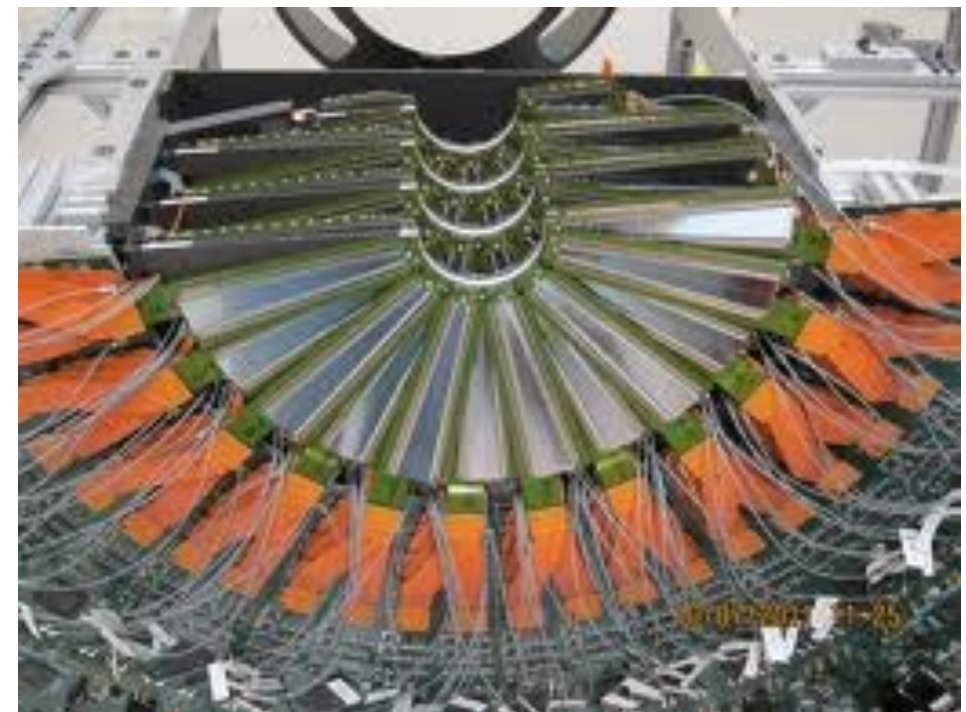
prototyping under LDRD:



prototype pixel sensor



final tracker support after LDRD:

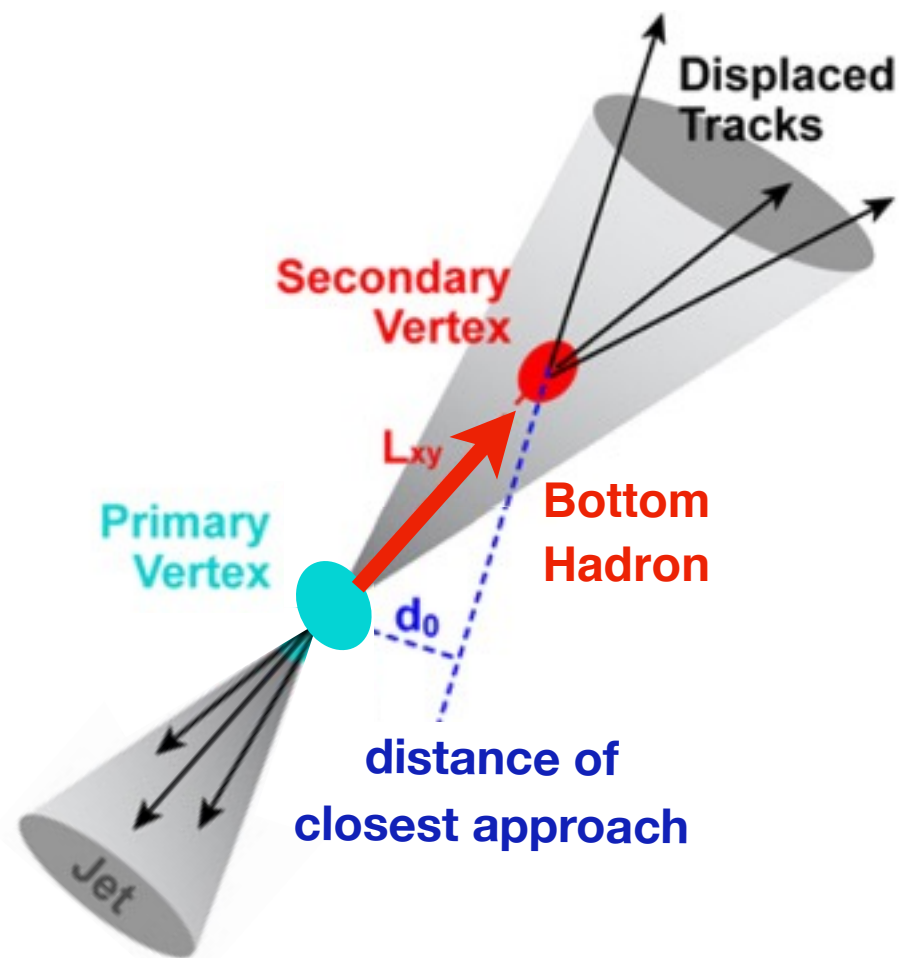


this is a proven successful strategy

**Our proposal was well received and we were invited to expand the scope and resubmit. We were also highly ranked in this years annual LDRD priorities.**



# Summary



Most viable approaches to **bottom identification**: track counting and 2nd vertexing both **require highly efficiency tracking**.

R&D from the LHC upgrades has improved greatly on pixel dimensions (important for 2nd vertexing) and efficiency.

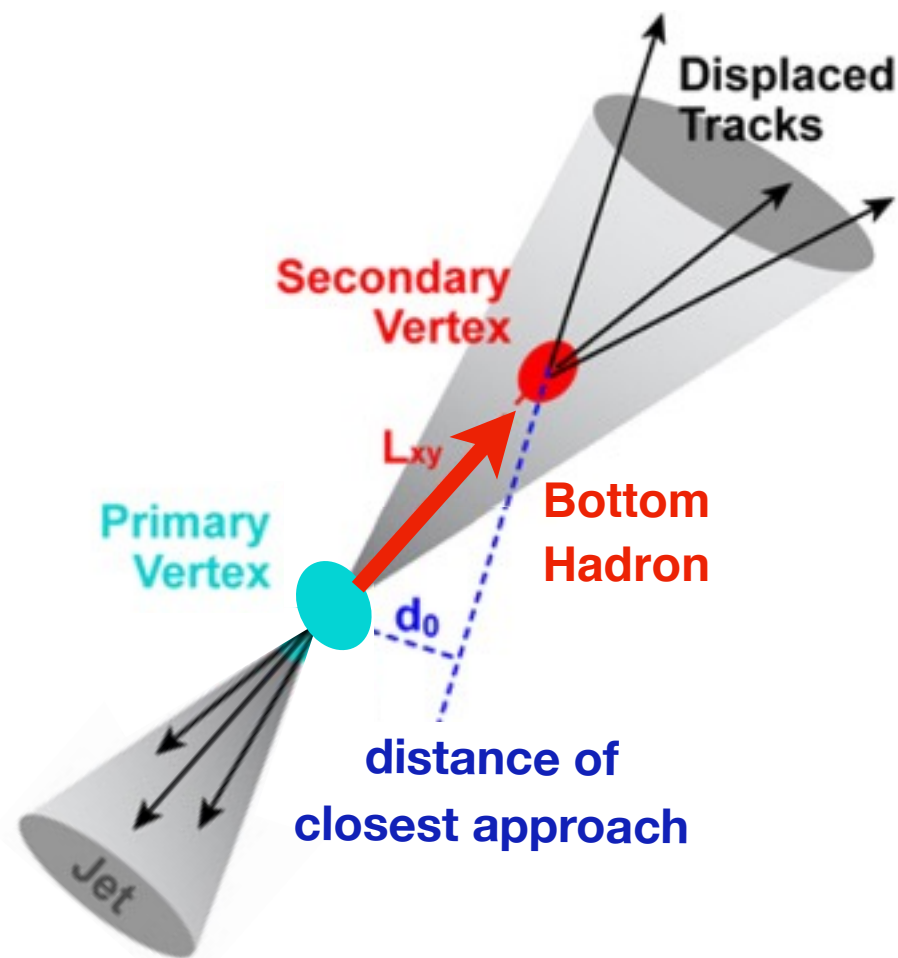
sPHENIX should greatly benefit from these developments, to ignore them will imperil our physics output.

# Summary

Most viable approaches to **bottom identification**: track counting and 2nd vertexing both **require highly efficiency tracking**.

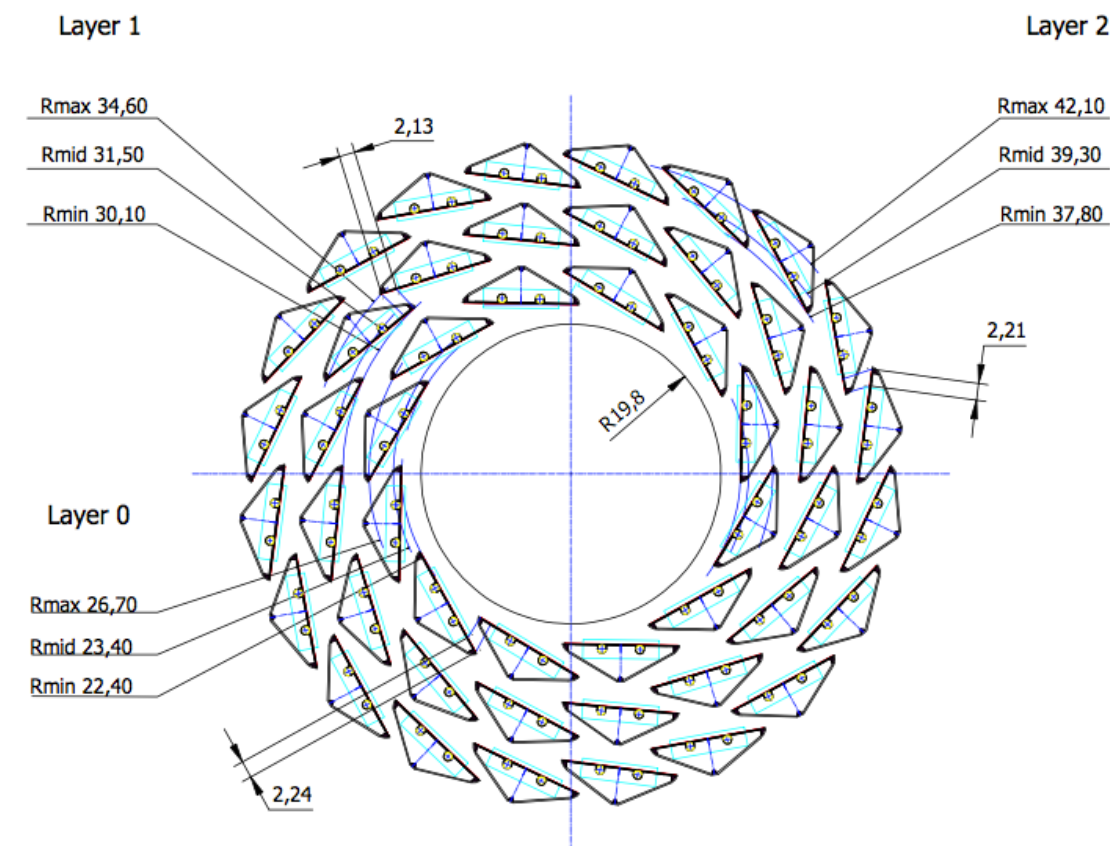
R&D from the LHC upgrades has improved greatly on pixel dimensions (important for 2nd vertexing) and efficiency.

sPHENIX should greatly benefit from these developments, to ignore them will imperil our physics output.



A new set of innermost tracking layers will ensure that heavy flavor jets remain the 3rd pillar of the sPHENIX program.

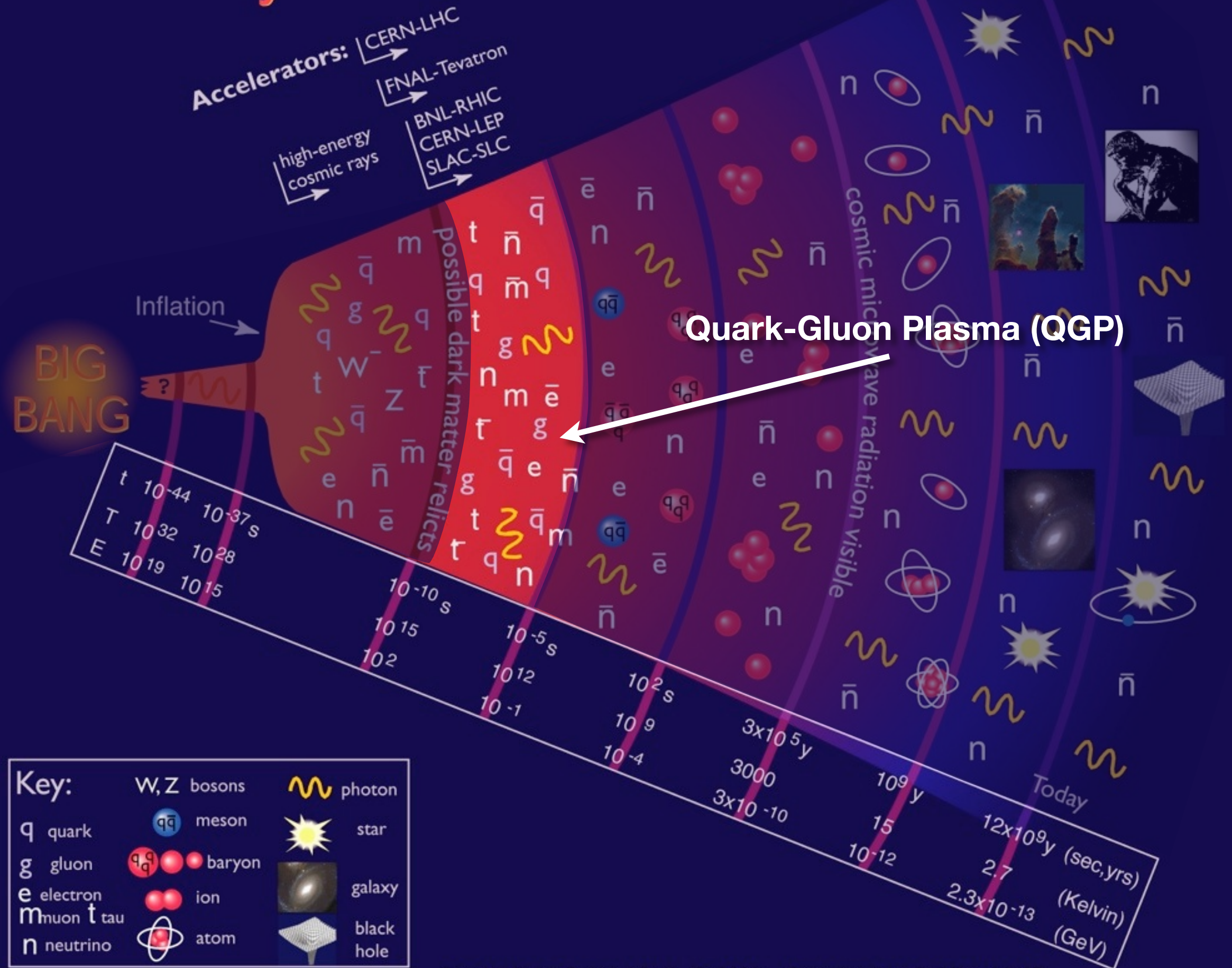
Thank you!



BACKUP SLIDES



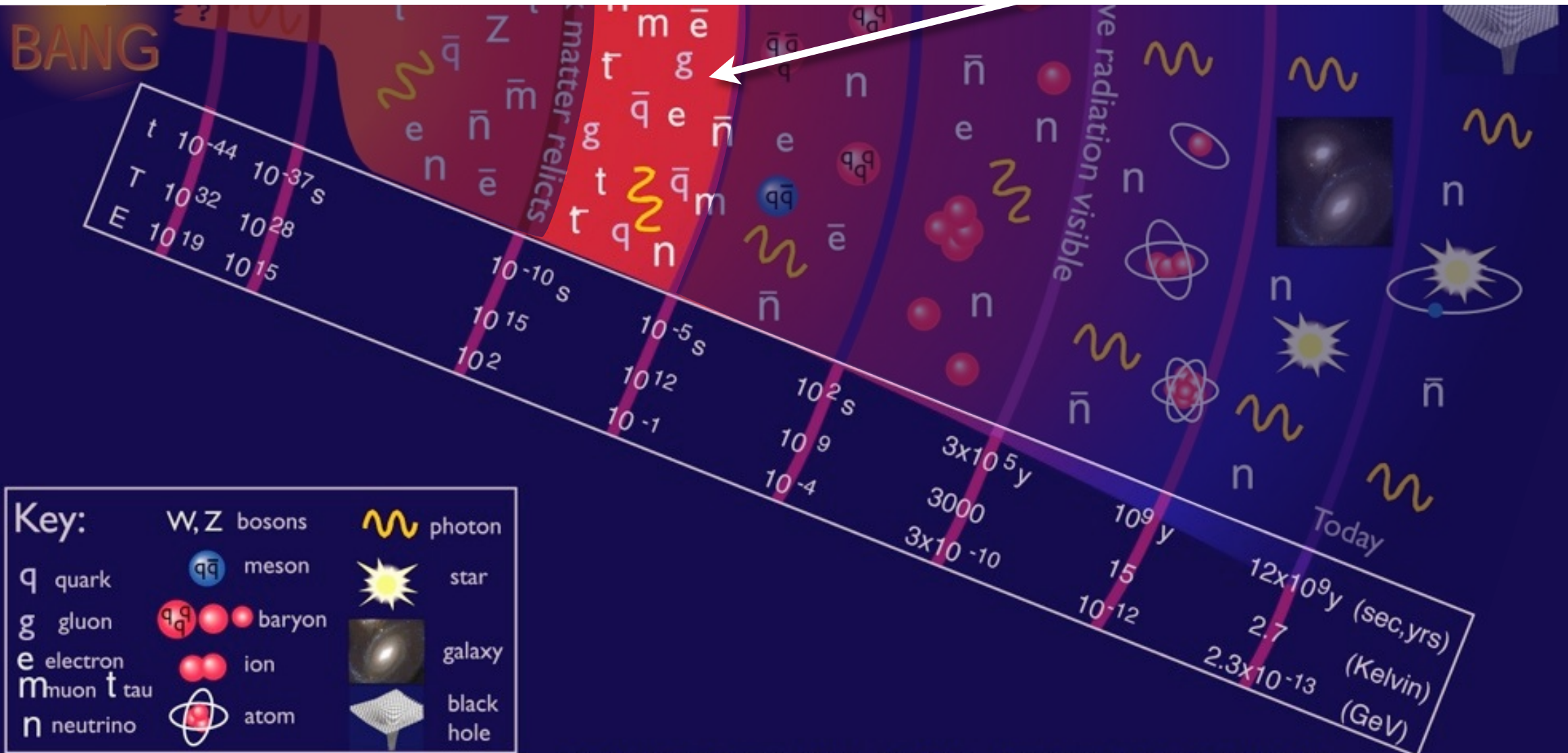
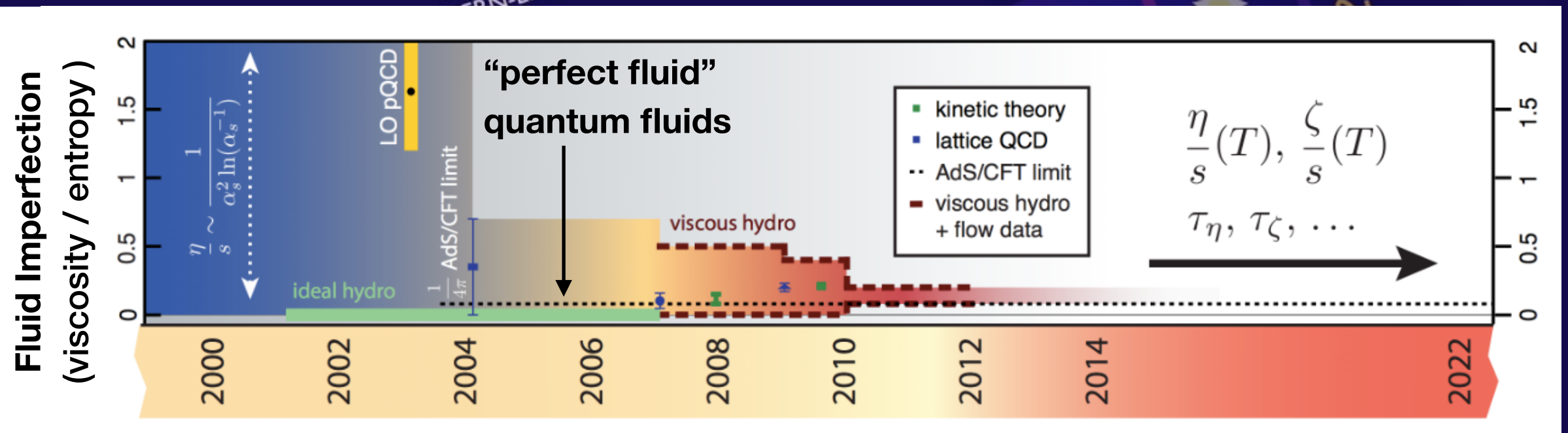
# History of the Universe





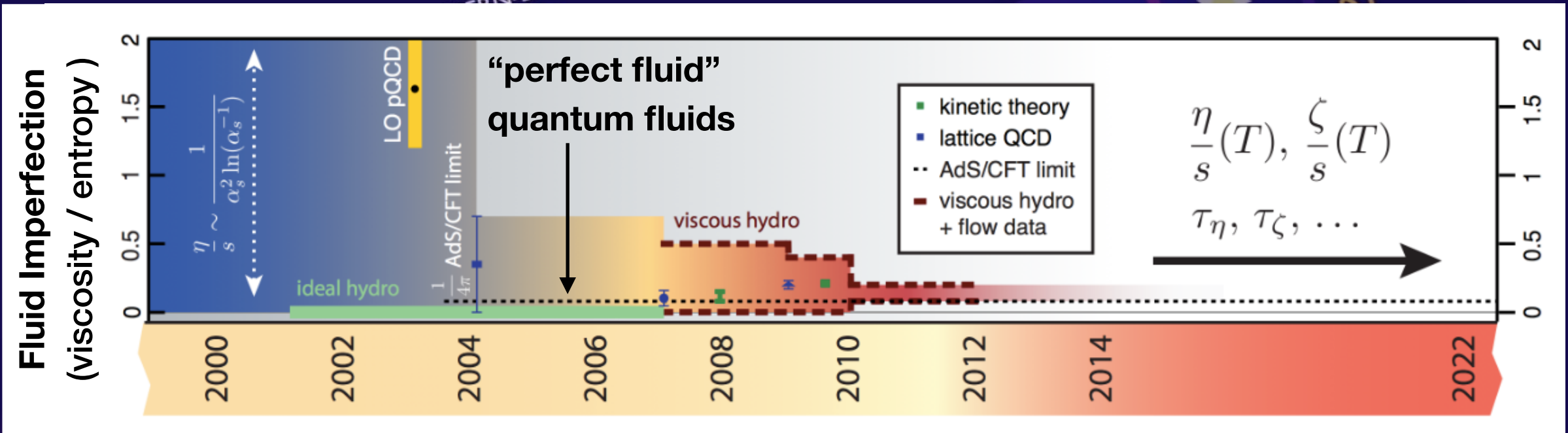
# History of the Universe

## Macroscopic Picture of the Quark Gluon Plasma

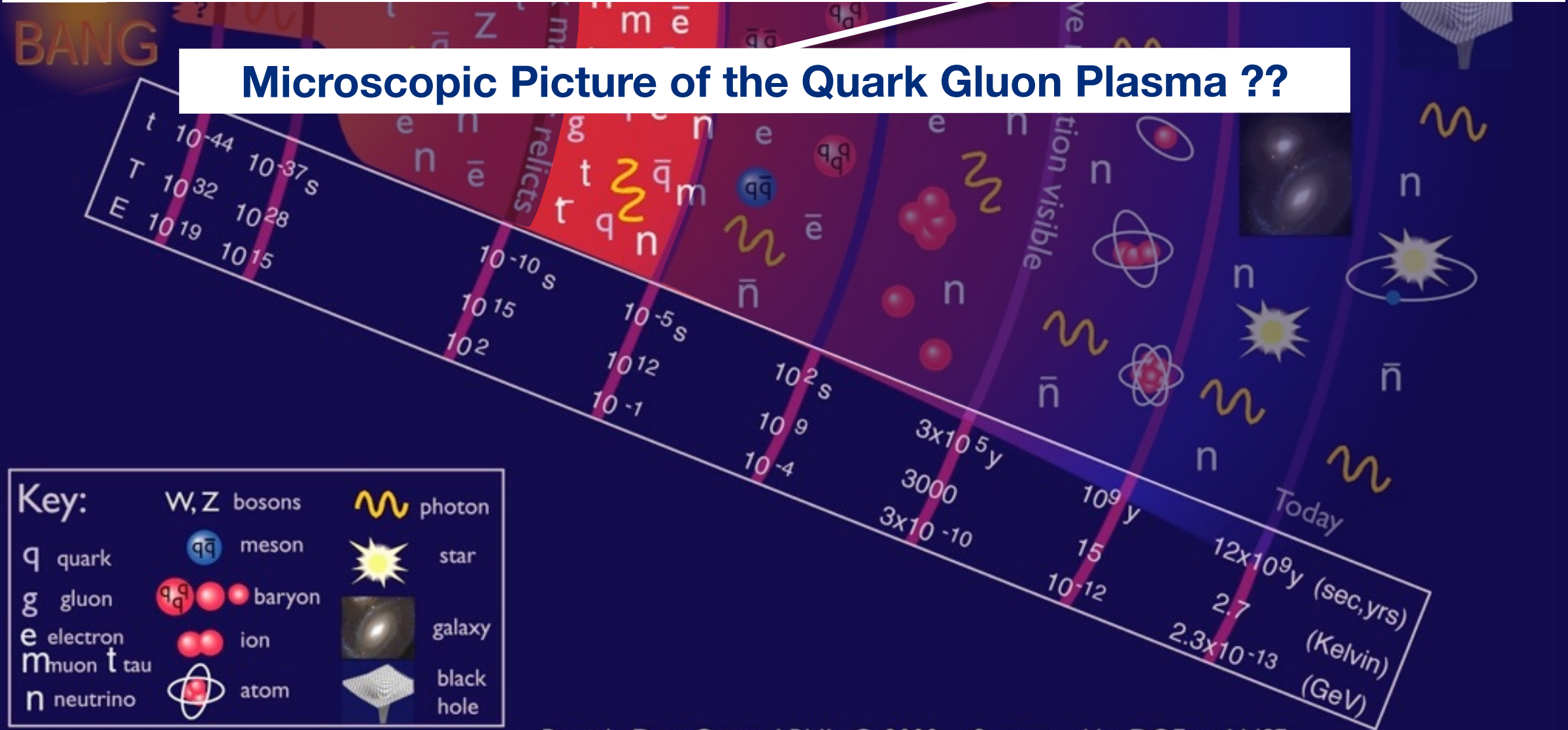




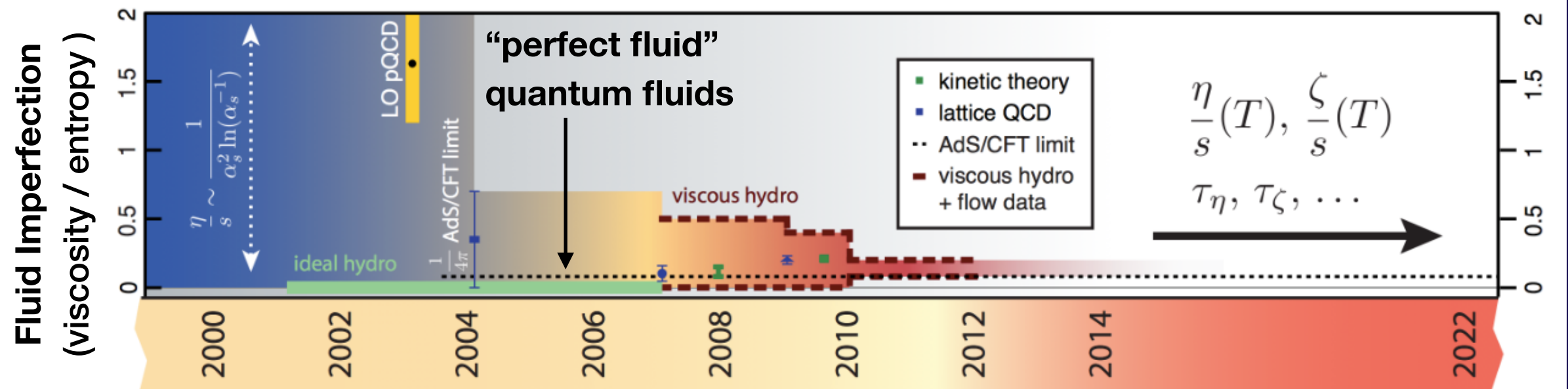
## Macroscopic Picture of the Quark Gluon Plasma



## Microscopic Picture of the Quark Gluon Plasma ??

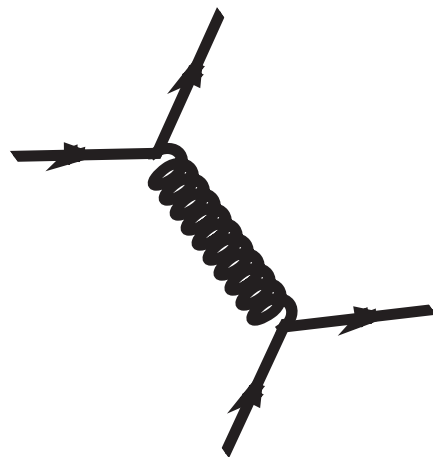


## Macroscopic Picture of the Quark Gluon Plasma



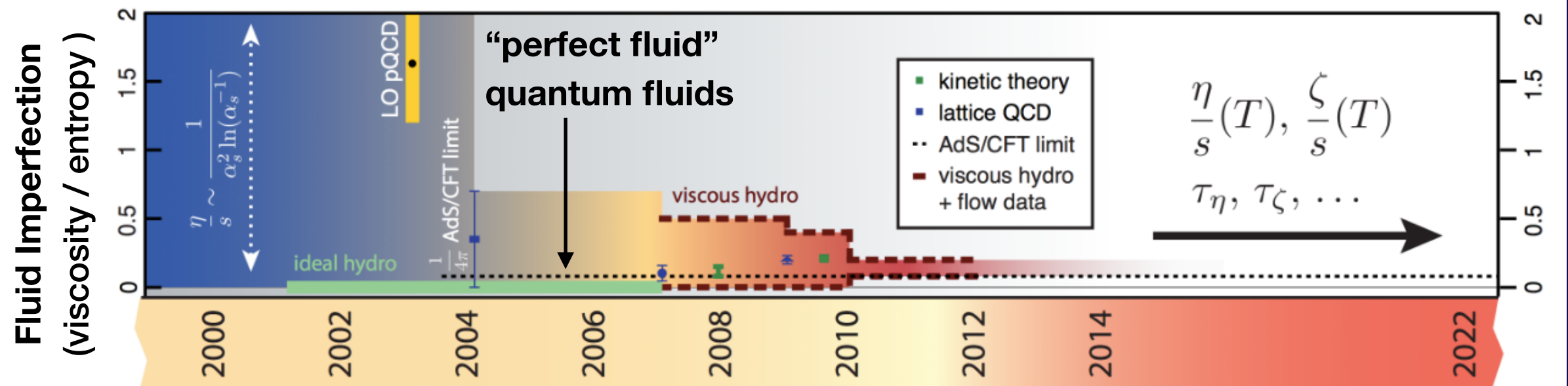
## Microscopic Picture of the Quark Gluon Plasma ??

Hard  $2 \rightarrow 2$  QCD  
Interaction



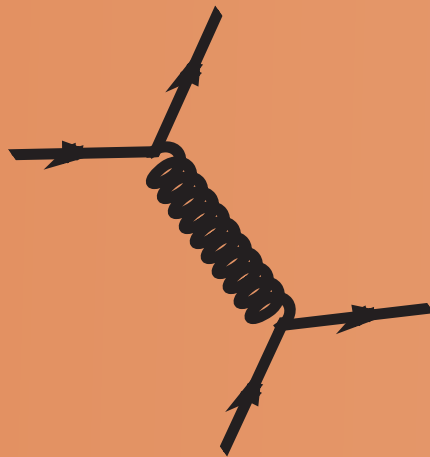


## Macroscopic Picture of the Quark Gluon Plasma



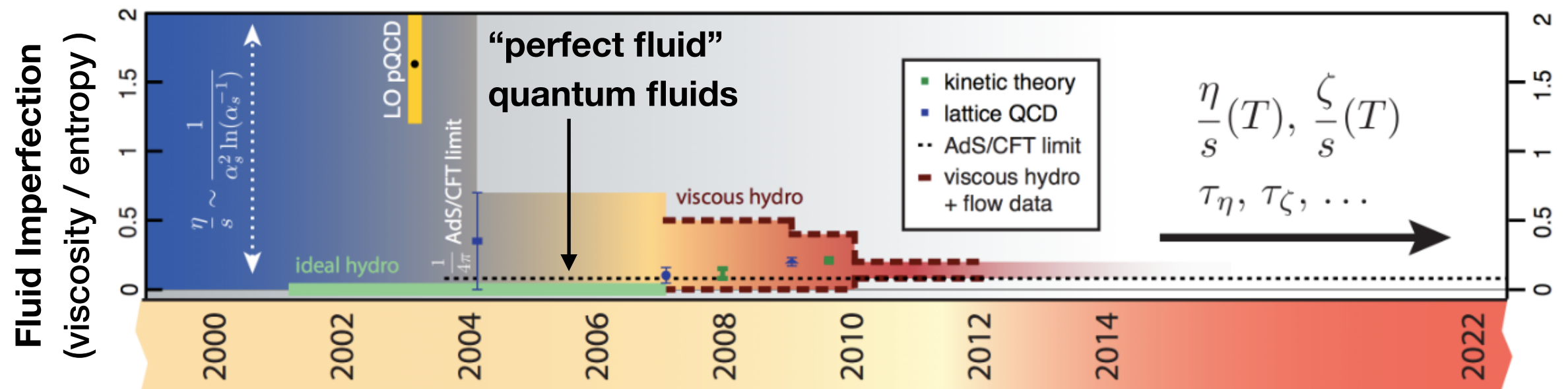
## Microscopic Picture of the Quark Gluon Plasma ??

Hard  $2 \rightarrow 2$  QCD  
Interaction

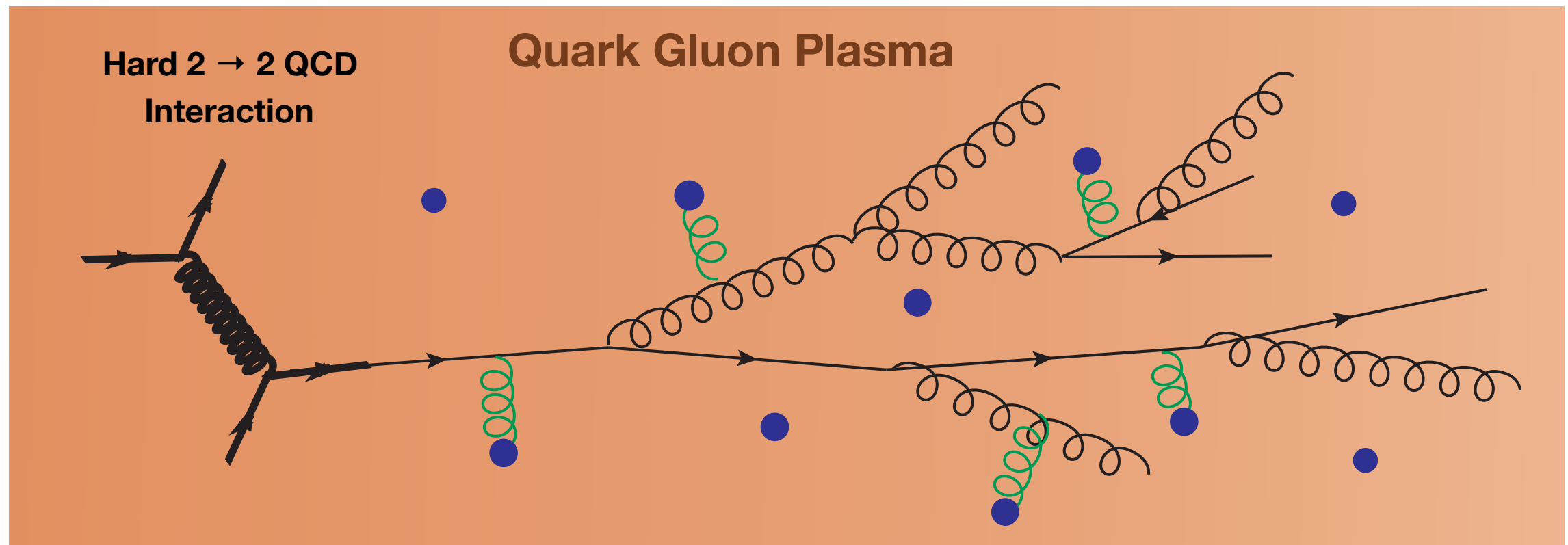


Quark Gluon Plasma

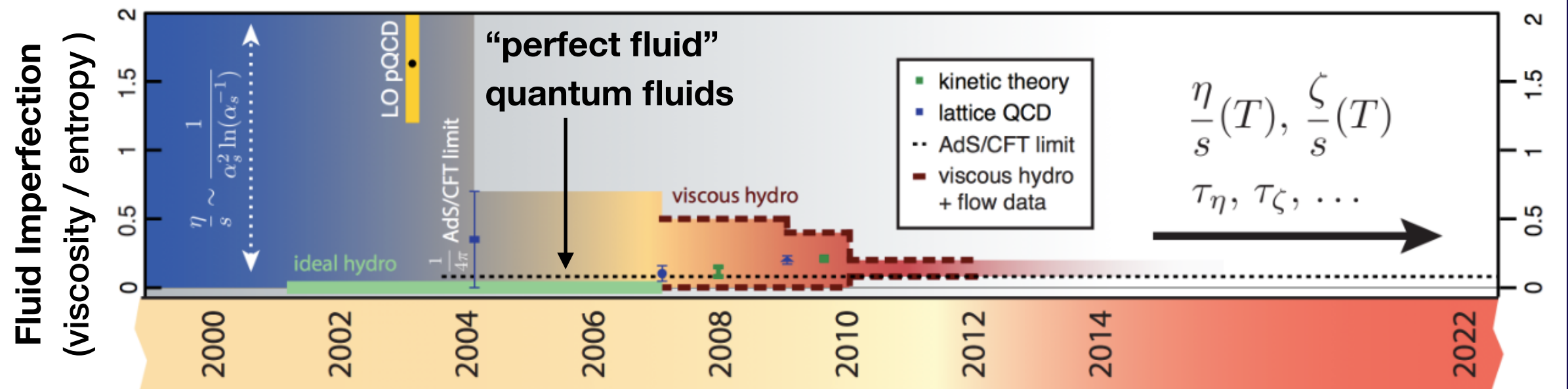
## Macroscopic Picture of the C



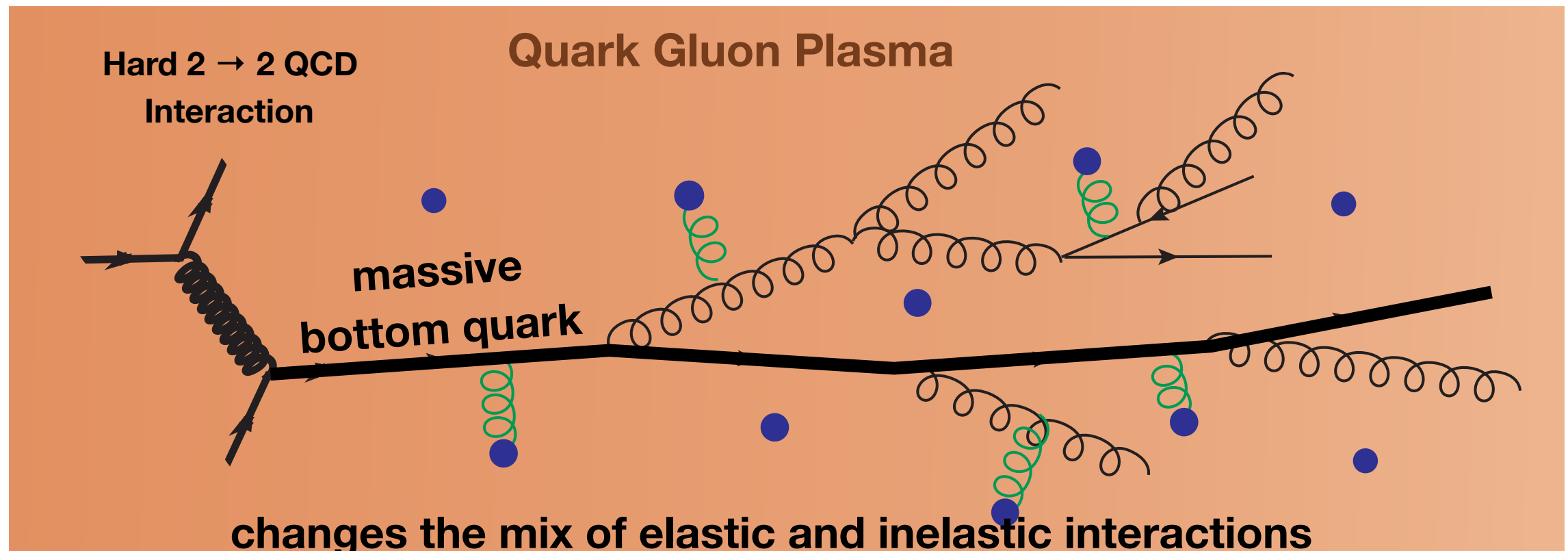
# Microscopic Picture of the Quark Gluon Plasma ??



## Macroscopic Picture of the Quark Gluon Plasma



## Microscopic Picture of the Quark Gluon Plasma ??





# Interconnection of pixel chip to flex PCB

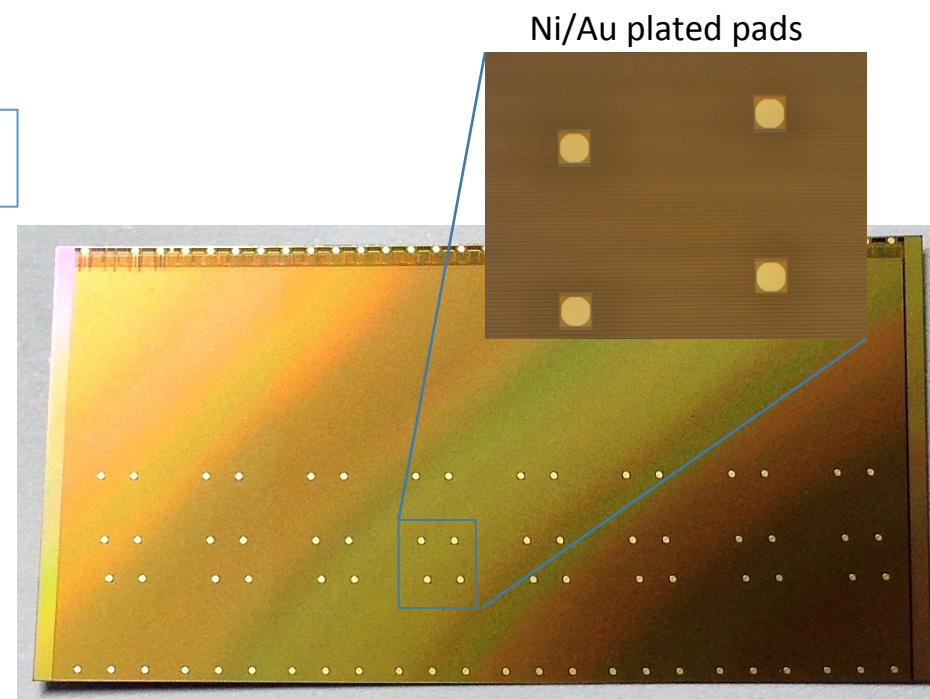
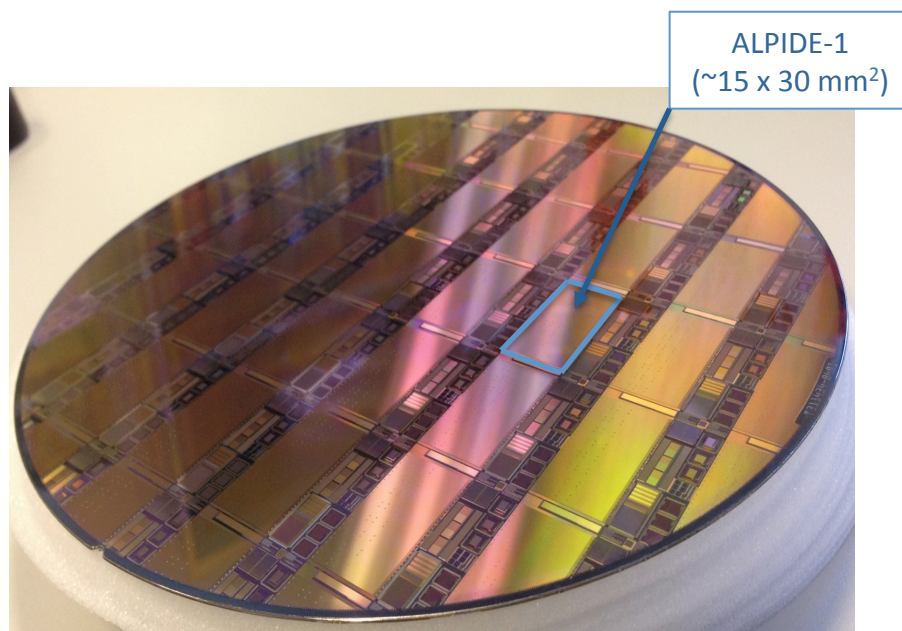
A Large Ion Collider Experiment



## Solder Pads

In order to solder the chip on the flexible printed circuit (FPC), the chip **Al pads need to be covered with Ni-Au** (wet-able surface)

Plating is done on wafers level using electroless Ni-Au plating, prior to thinning and dicing



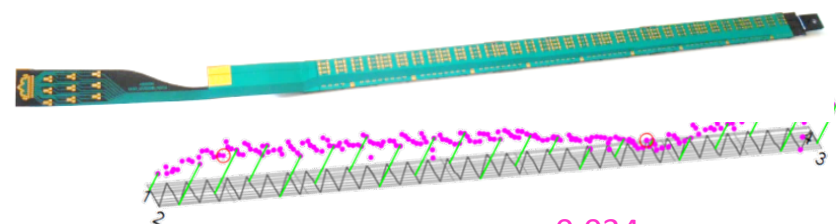
Contact pads are distributed over the matrix (custom designed)

# Inner Barrel Stave



## Stave HIC+ Space frame assembly

Dimensional accuracy

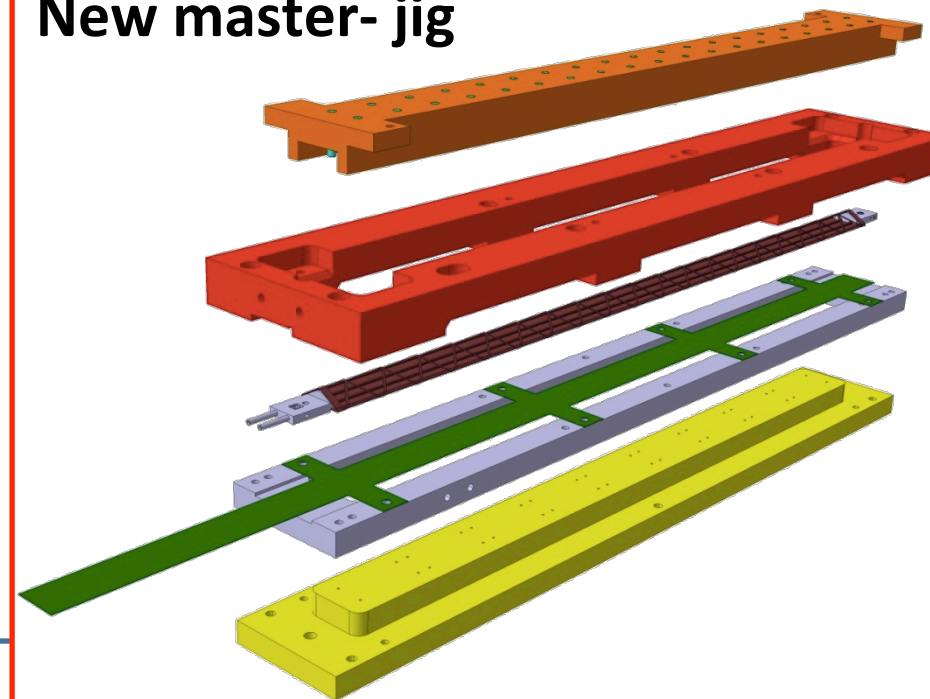


+0.034 mm  
- 0.034 mm

### status

New master jig (**ready**) will improve stave accuracy

## New master- jig



### ongoing

New master jig produced and shipped from the Company, metrological verification ongoing

## Space frame production

### status

Available : n. 20 spaceframe

### Ongoing

pre-production continues to prepare for final series production



Layout and curing process optimization: planarity achieved  $\pm 0,028 \div 0,040$  mm

# MAPS Geometry

from the pCDR:

Layer	radius (cm)	pitch ( $\mu\text{m}$ )	sensor length ( $\mu\text{m}$ )	depth ( $\mu\text{m}$ )	total thickness $X_0\%$	length (cm)	area ( $\text{m}^2$ )
1	2.4	28	28	50	0.3	27	0.041
2	$\sim 4$	28	28	50	0.3	27	$\sim 0.068$
3	$\sim 6-15$	28	28	50	0.3	$\sim 27-39$	$\sim 0.102-0.368$

3 layers will probably be needed to define the track position and curvature for a 2nd vertex reconstruction, can be done within the material cost of 1 VTX pixel layer

Similar inner layer positioning, just outside our beam pipe

Outer staves could sit as far as 6 cm from the beam pipe before a longer than 27 cm ladder arrangement is needed—as dictated by vertex $\otimes$ eta coverage.

Optimizations between track position requirements and pattern recognition could force the outer layer out farther, depends on outer tracker design

We started with the more compact (2.4,4,6) version...



# Making the MAPS a Reality

- Had good discussions with Luciano Musa and Yongil Kwon in Korea during K/J sPHENIX workshop
  - CERN will provide a few chips with readout cards “immediately” for sPHENIX/LANL R&D
  - For the final sPHENIX project, share the R&D cost with ALICE (~\$2.5M) accordingly to the size of detectors (~\$250K?)
- Plan to visit Berkeley(or CERN) to learn about the operation, and get help from them to start R&D at LANL
- Possible collaboration with Korea institutes to provide MAPS chips for sPHENIX inner pixel detectors
  - Korea funds:
    - MAPS chips
    - Production test, assembly etc.
    - A few \$100K possible (new proposal)
  - LANL/US provide ROC/FEM
    - LANL LDRD/DR?
    - ~\$1M ? (take advantage of ALICE ROC design etc., minimal R&D)



sPHENIX inner pixel detectors:

$R = 2.5/4.0/6.0 \text{ cm}$

$Z = \pm 50 \text{ cm}$

$\text{Area} = 2 \cdot \pi \cdot R \cdot Z$

$= 7,850 \text{ cm}^2 = 0.8 \text{ m}^2$

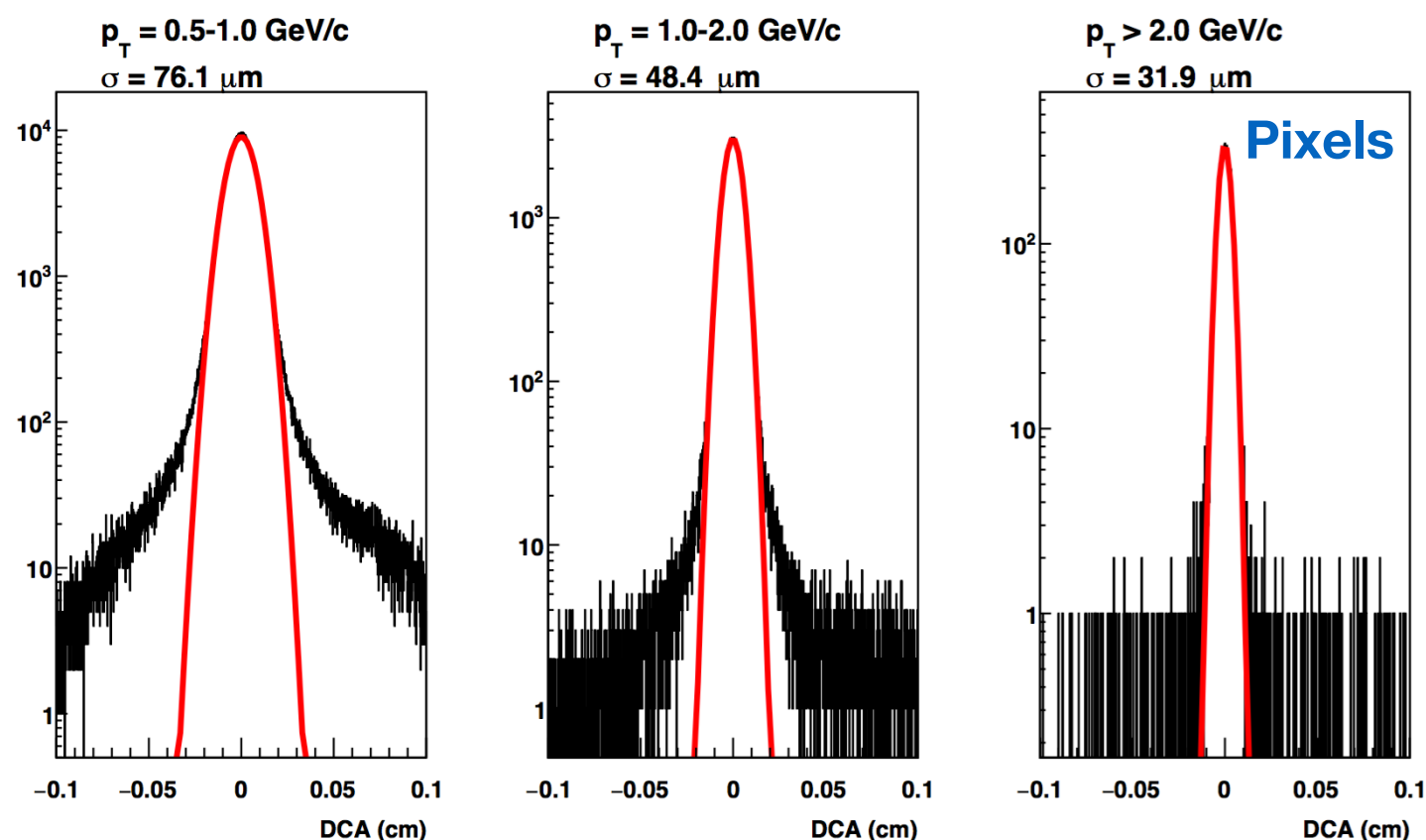
$\text{Chip} = 15 \text{ mm} \times 30 \text{ mm} = 4.5 \text{ cm}^2$

$7850/4.5 = 1750 \text{ chips}$

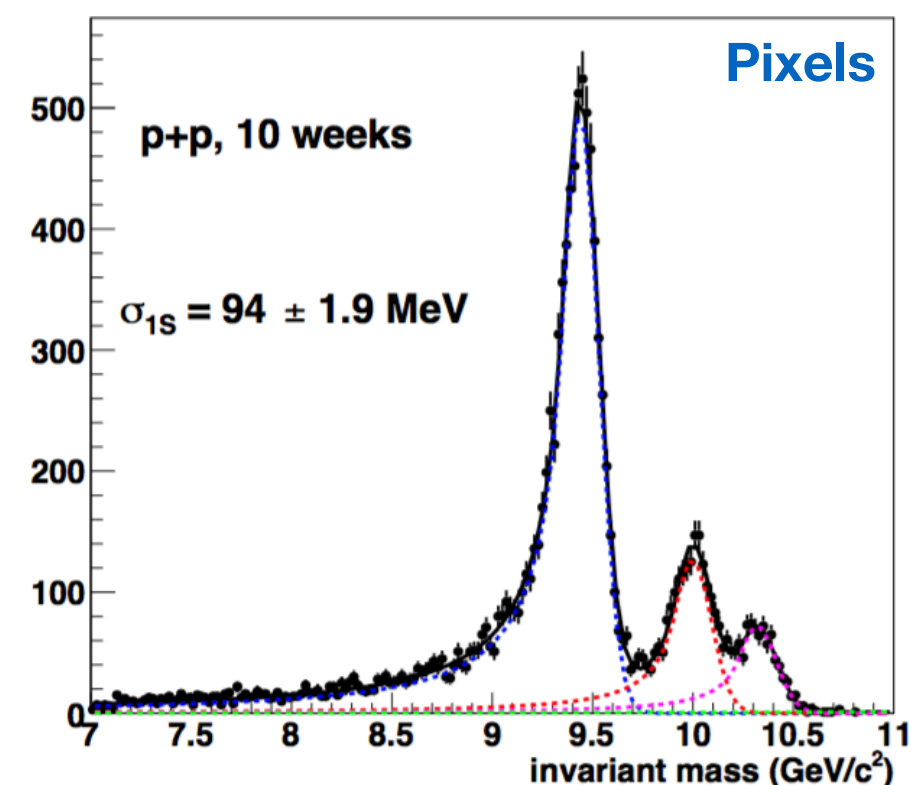
$\text{Wafer} = 48 \text{ chips}/\$2\text{K} \rightarrow \$73\text{K}$

# pCDR Performance Plots

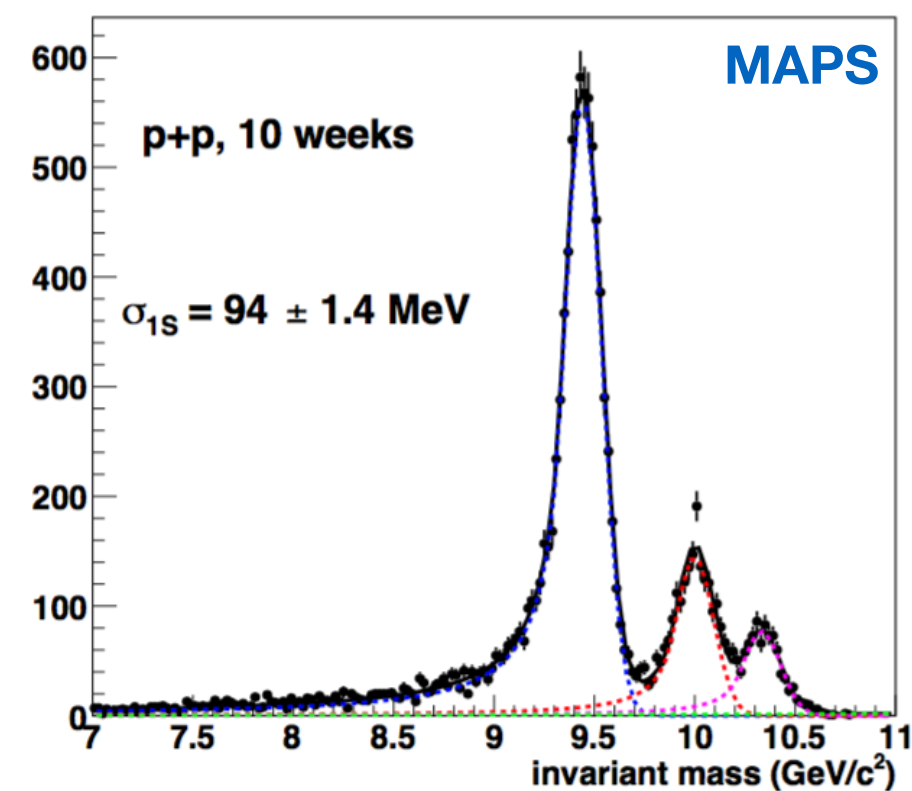
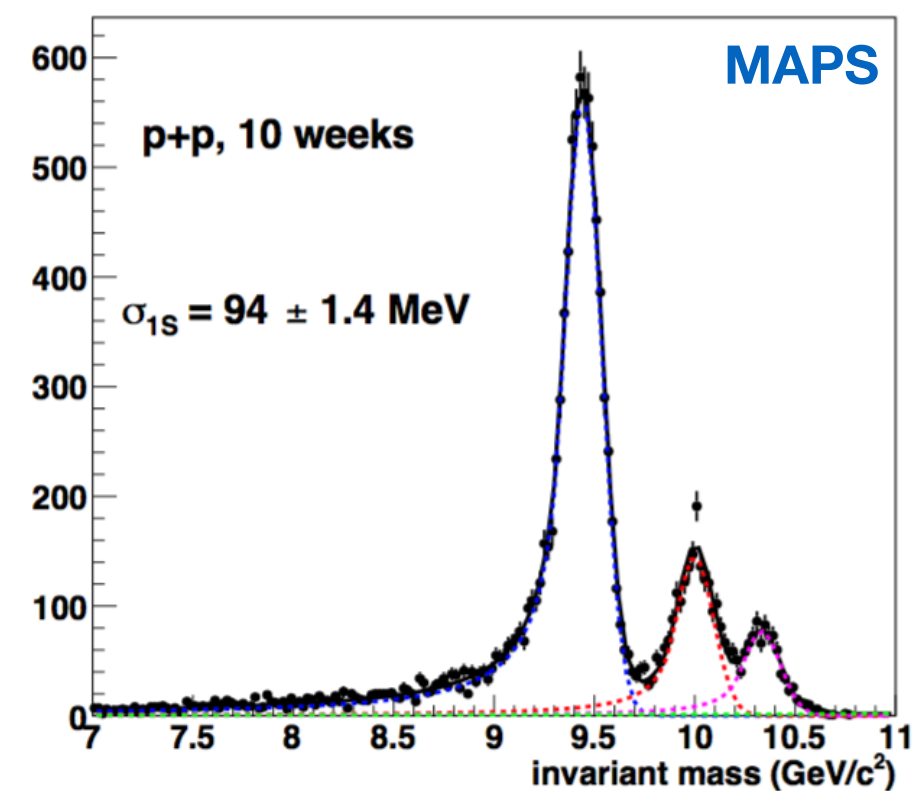
Thanks TF!



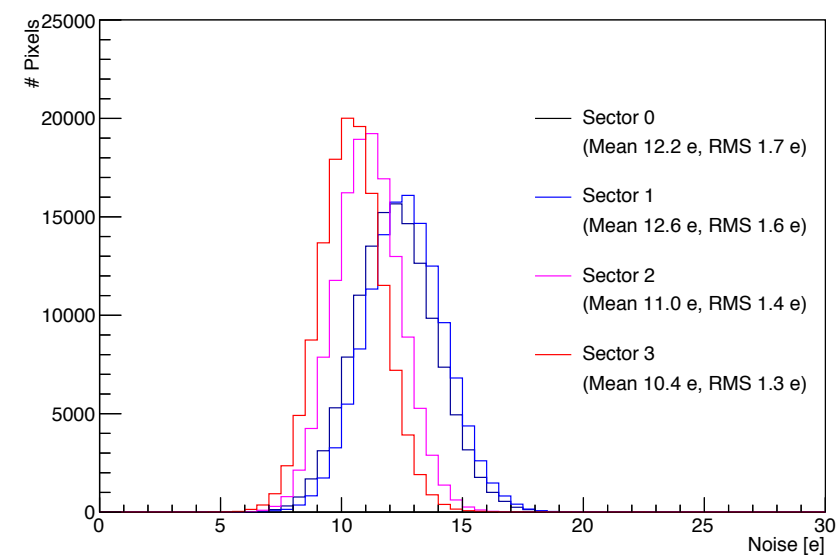
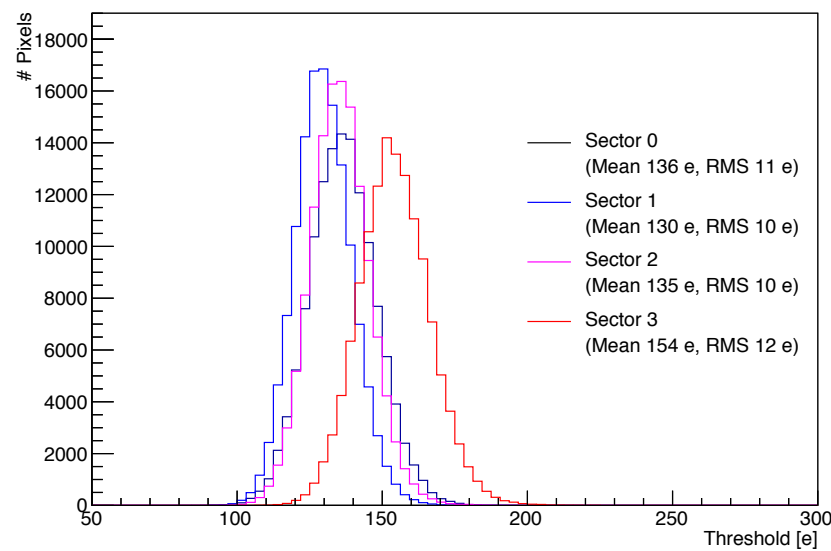
$Y(1S,2S,3S) \rightarrow e^+e^-$



$Y(1S,2S,3S) \rightarrow e^+e^-$



### Example of Threshold and Noise Distributions



$$V_{\text{SUB}} = -3\text{V}, I_{\text{THR}} = 0.5\text{nA}, V_{\text{CASN}} = 0.95\text{V}$$

- ▶ All sectors behave qualitatively similarly
- ▶ Noise is about the same value as threshold RMS
- ▶ Threshold about 10 x higher than noise
- ▶ Threshold 7 x smaller than most-probable energy loss signal of a MIP in 18 $\mu\text{m}$  of silicon



# Missing Detector Requirements

What does our Proposal and pCDR say about b-jet id:

**Heavy quark jets** The key to the physics is tagging identified jets containing a displaced secondary vertex

- precision DCA ( $< 100$  microns) for electron  $p_T > 4 \text{ GeV}/c$
- electron identification for high  $p_T > 4 \text{ GeV}/c$

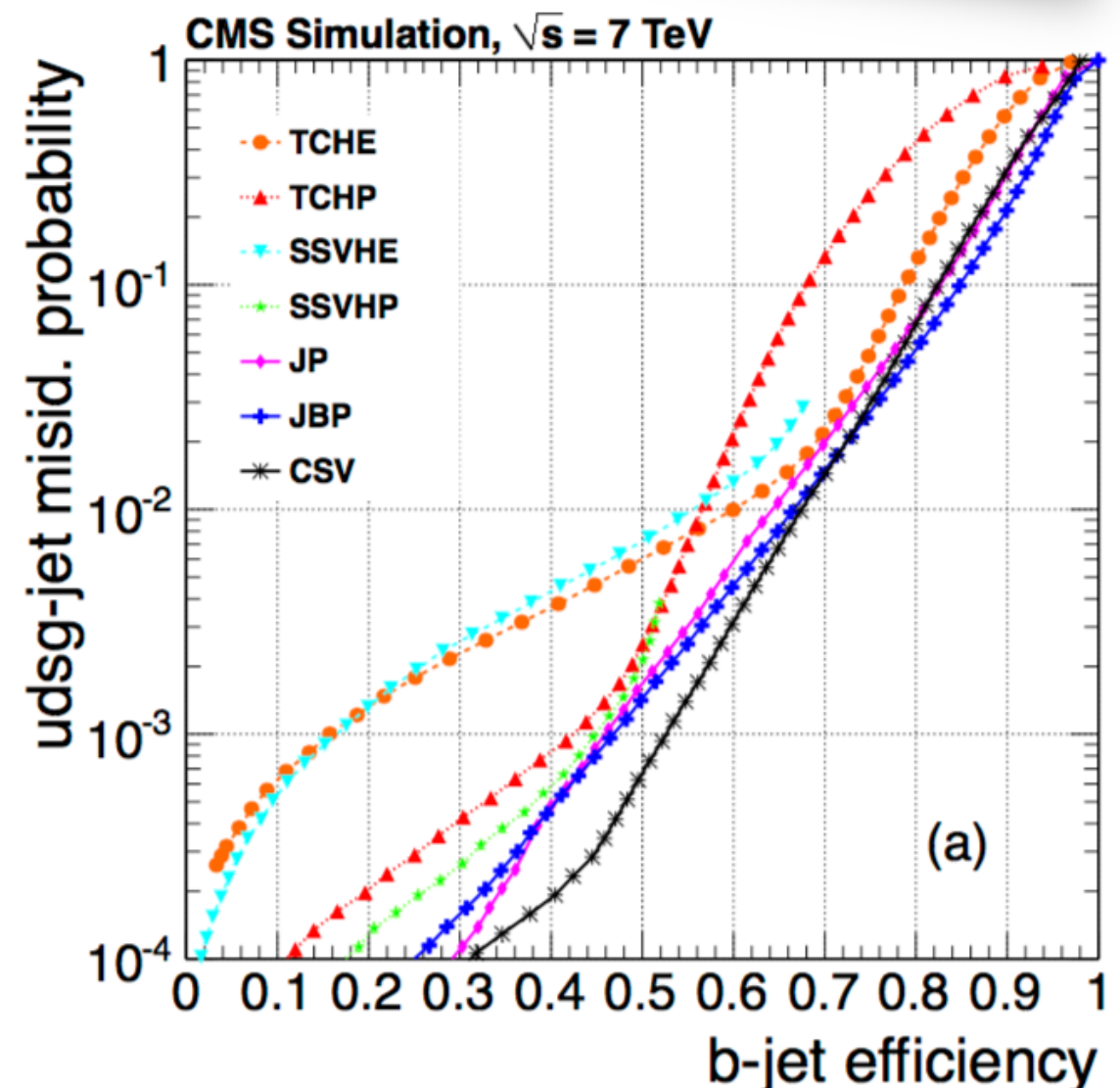
The current spec doesn't define a purity/efficiency requirement and focuses only on the semi-leptonic channel for some bizarre reason.

**We will need to add either:**

- (1) charged particle tracking efficiencies  
(3-track counting:  $\sim 95\%$  will be needed)
- (2) track position resolutions / better IP resolutions  
(2nd vertex CMS IP resolutions  $\sim 15\text{-}30 \text{ um}$ )  
(multi-DCA needs  $\sim 70 \text{ um}$ )

Or more generally, we should define a spec for:

- (A) B-jet identification purity (contamination) and efficiency requirement  
(We argued in April that:  
 $\sim 45\%$  efficiency and  $\sim 35\%$  purity in Au+Au would be comparable to CMS)

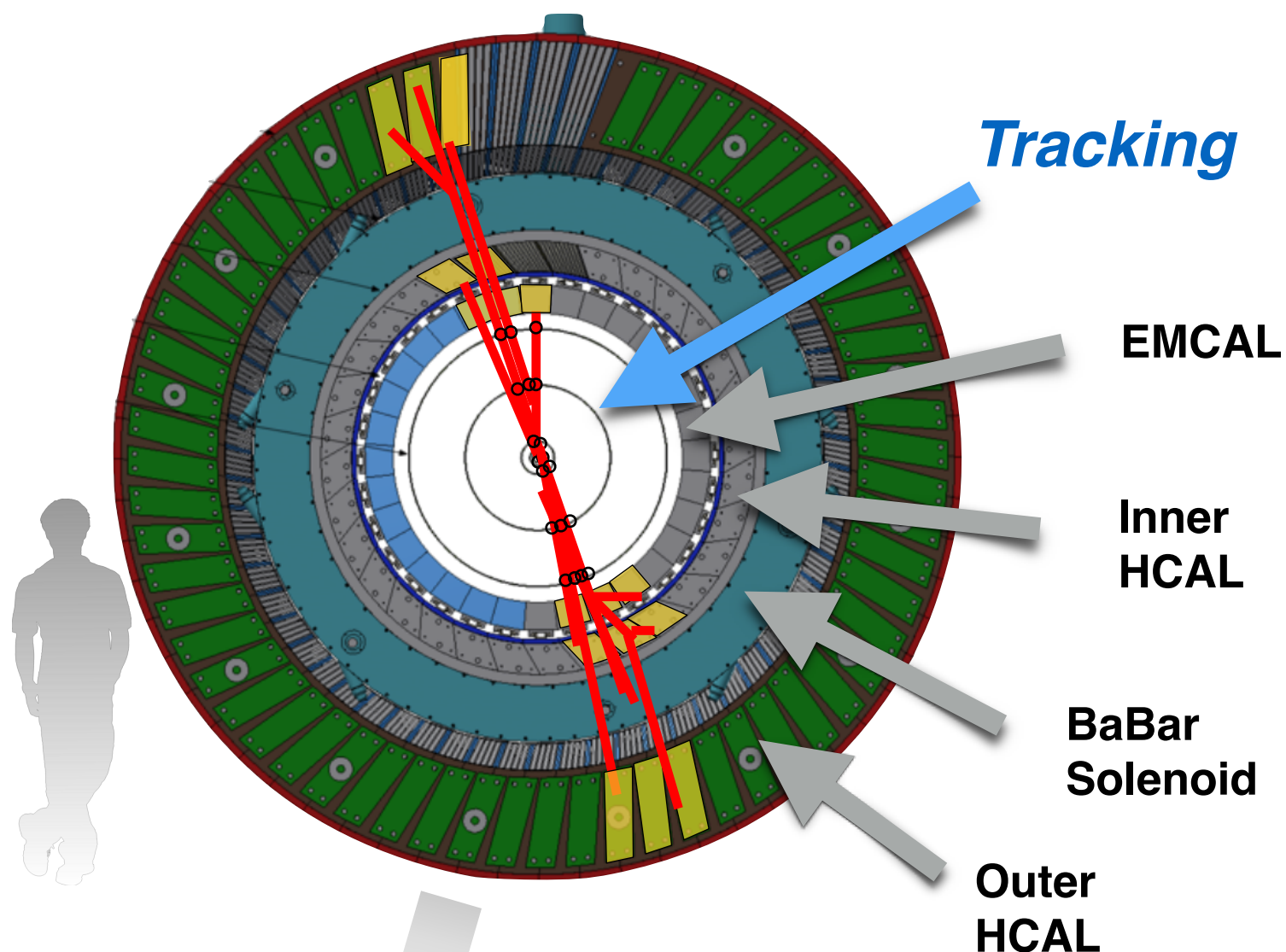


**It is a big (unavoidable) job to connect these different methods and the physics to detector requirements but we can use CMS-inspired numbers in the interim**

# sPHENIX Proposal: nucl-ex/1501.06197

40

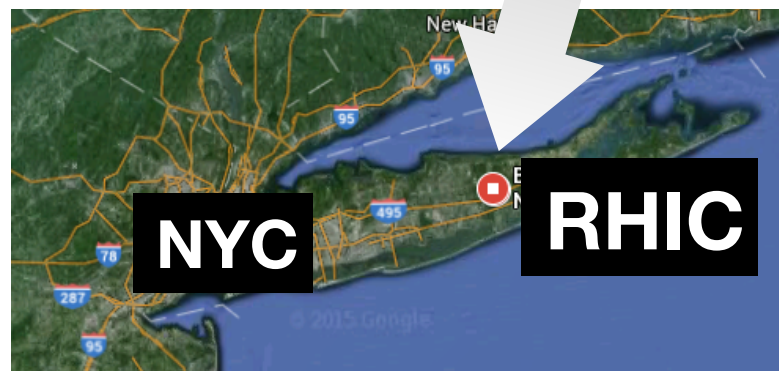
## Jets and Upsilons at RHIC in 2021 & 2022



**Physics:** study of QGP structure over a range of length scales and temperatures with **hard-scattered probes inc. bottom quark jets**

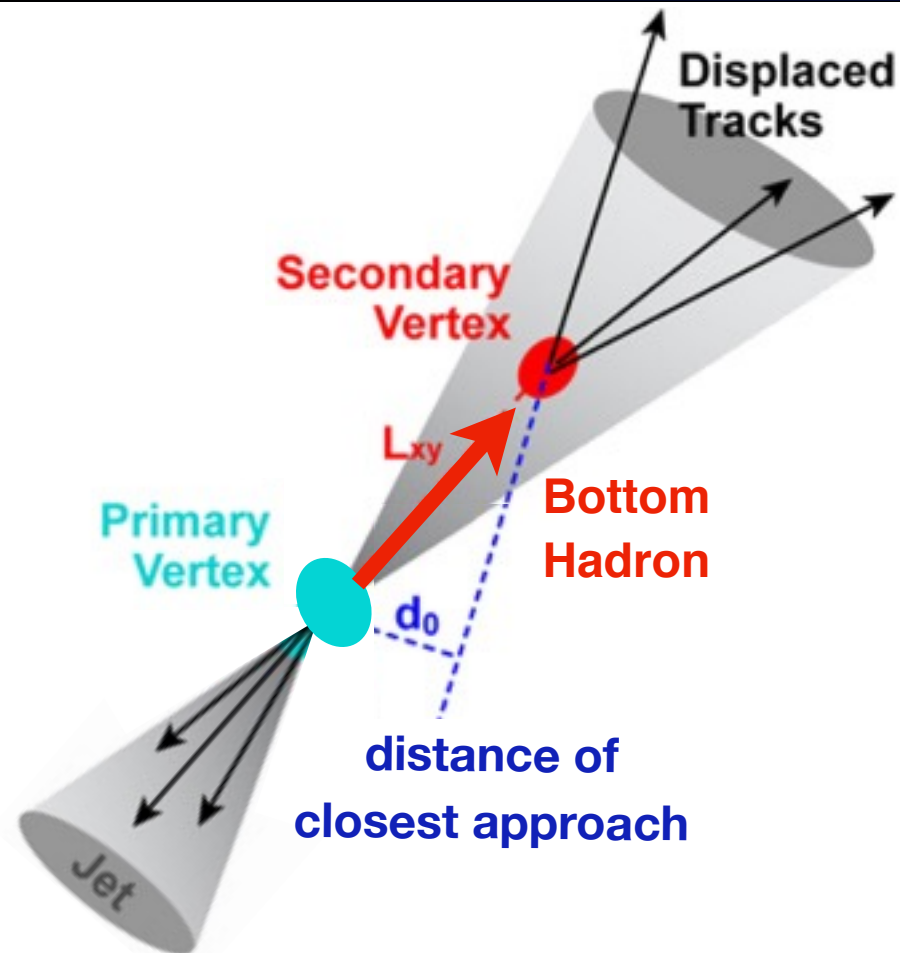
*“[sPHENIX] presented **a compelling physics program.**”  
~ sPHENIX DOE Science Review Committee*

**sPHENIX highlighted in Hot QCD Long Range Plan**



*Inaugural Collaboration Meeting  
Rutgers Dec 10-12th, **~60 institutions***

# Impact of a LANL Contribution

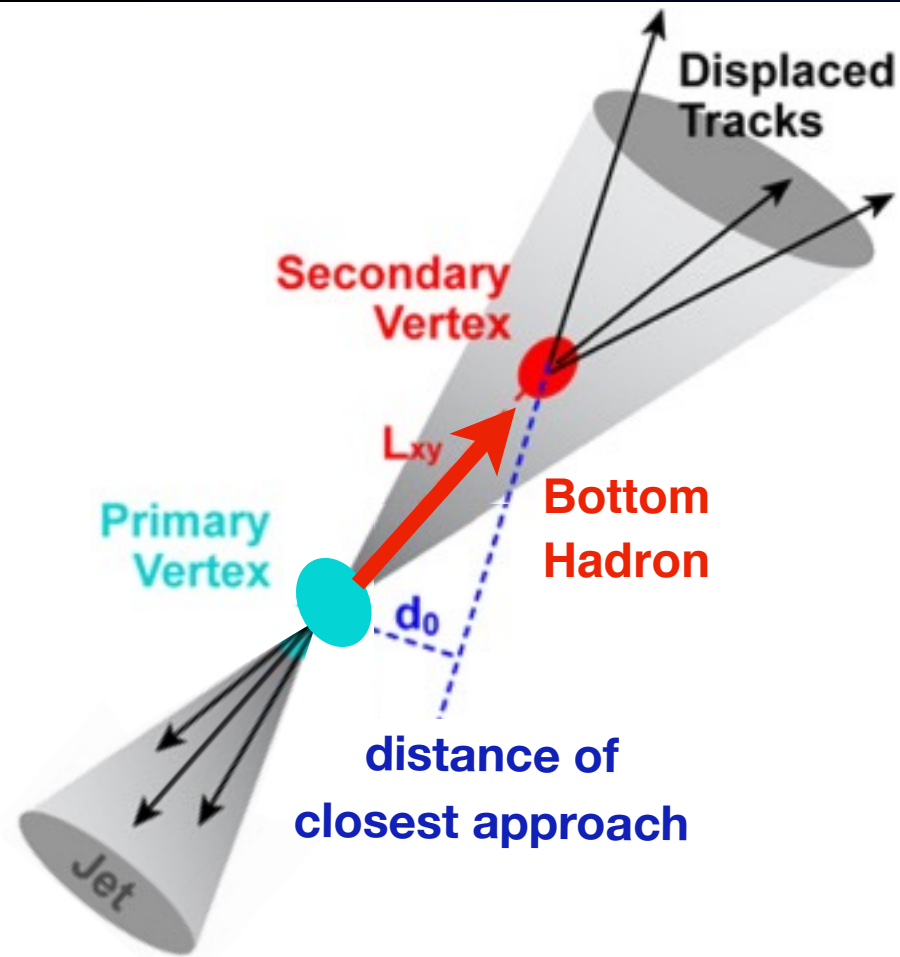


High Precision High Efficiency Charged Particle Tracker Needed by sPHENIX for Bottom Jet Identification

**P-25 expertise on silicon tracking** ideally suited for this role and sPHENIX project management craves LANL leadership



# Impact of a LANL Contribution



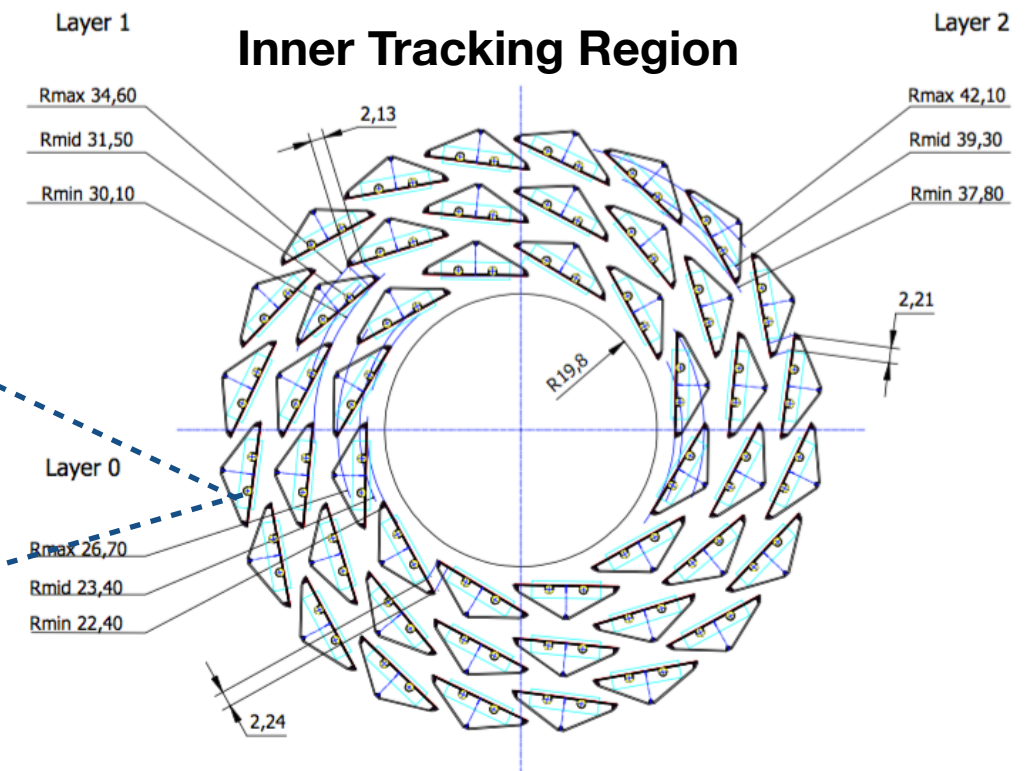
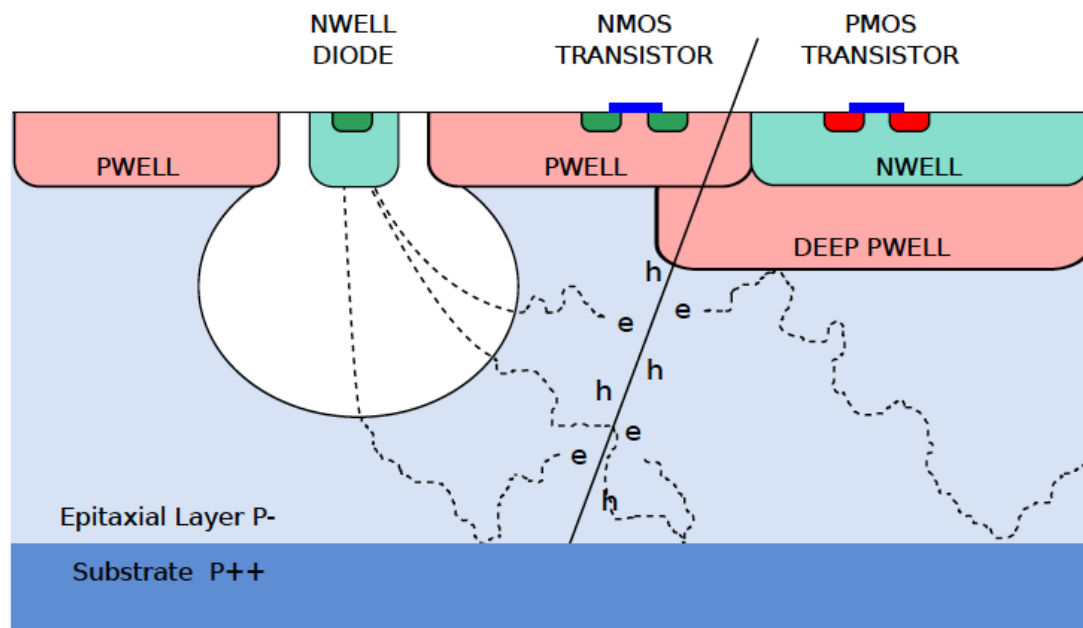
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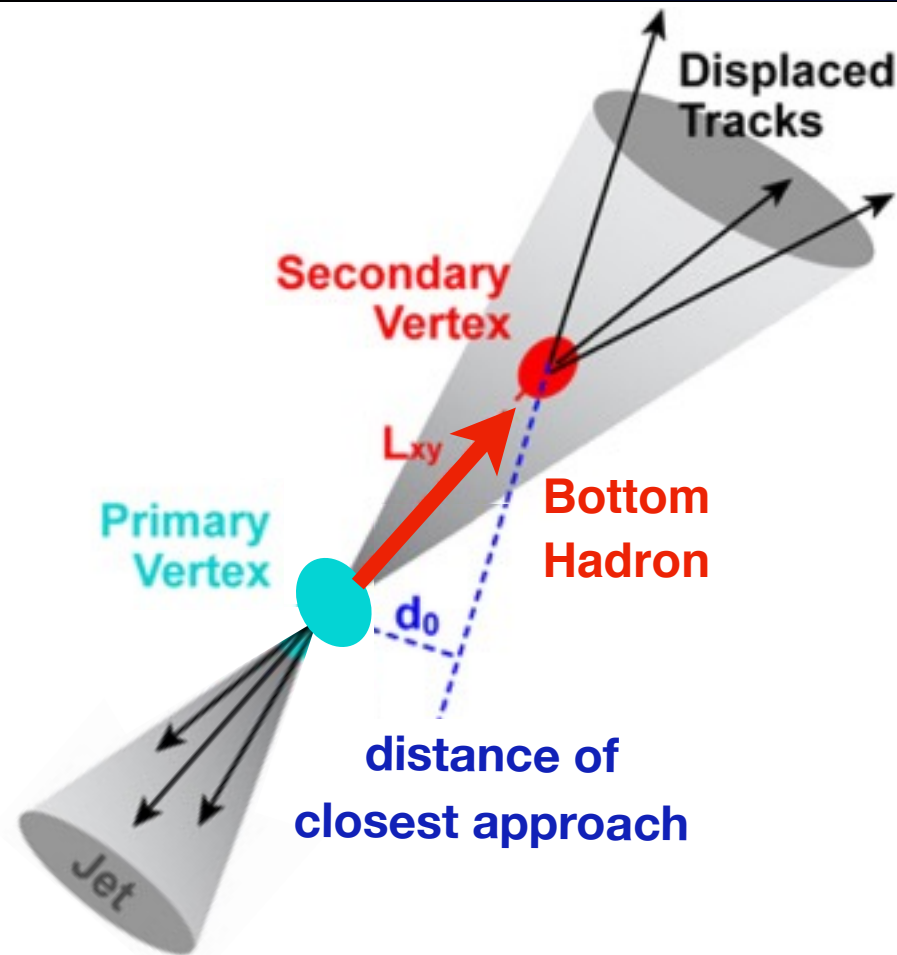
## Inner Silicon Concept with Monolithic Active Pixel Sensors:

Very fine pitch ( $<30 \times 30 \mu\text{m}$ ), large efficiency ( $>99\%$ )

Optimizations for material thickness,  $\sim 0.3\%/\text{layer}$



# Impact of a LANL Contribution



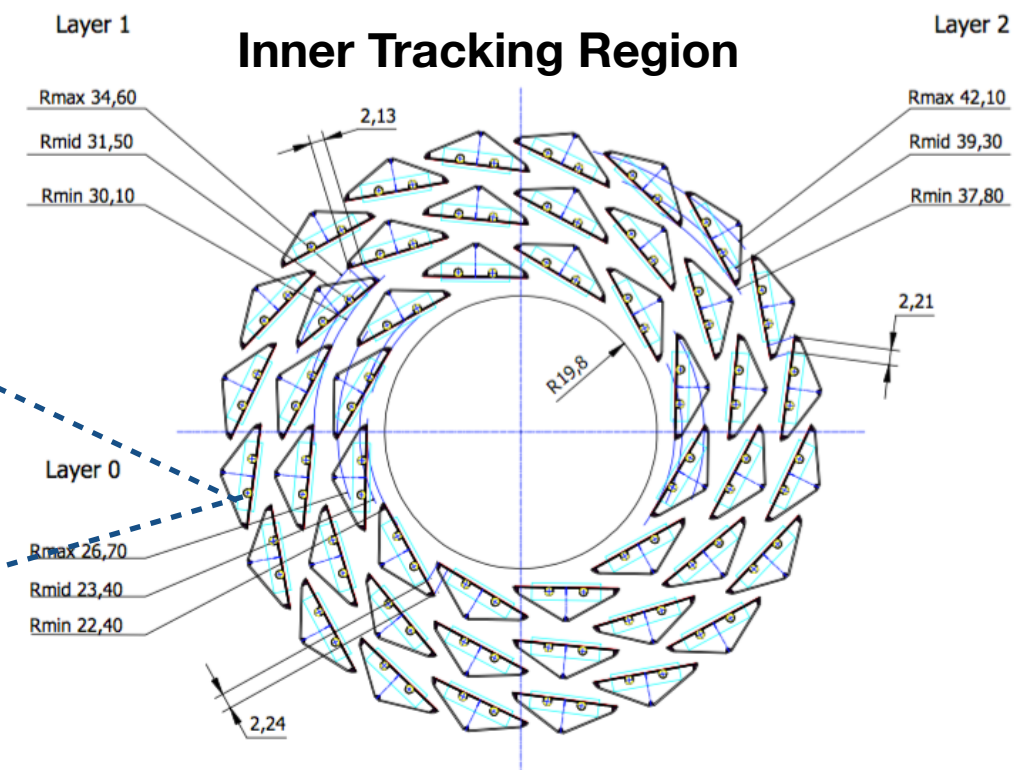
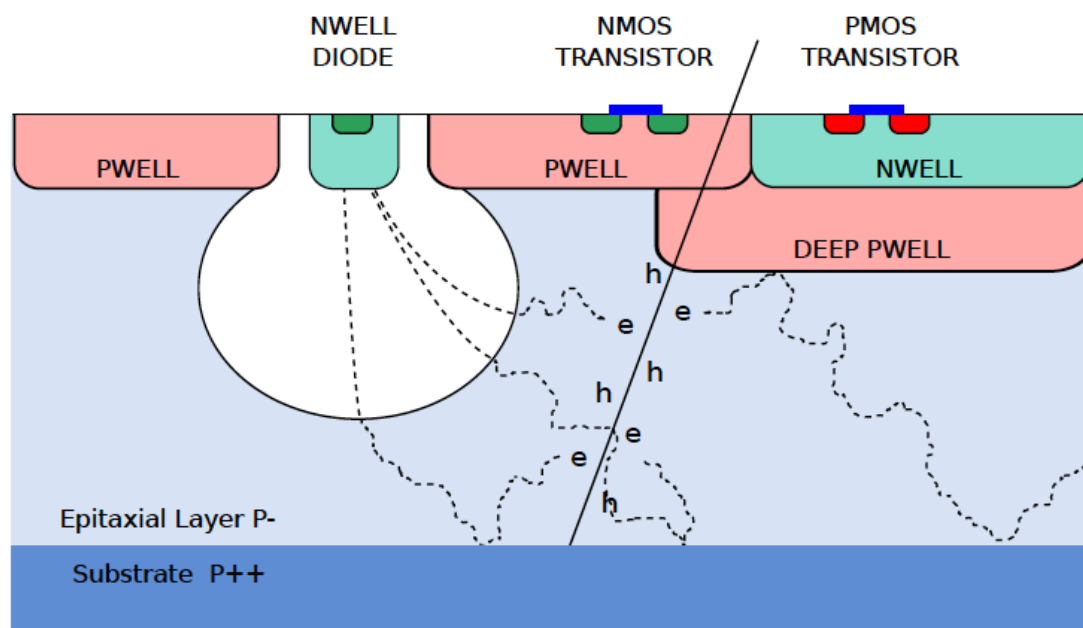
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## Inner Silicon Concept with Monolithic Active Pixel Sensors:

Very fine pitch (<30x30  $\mu\text{m}$ ), large efficiency (>99%)

Optimizations for material thickness,  $\sim 0.3\%/ \text{layer}$



**T-2 expertise on heavy quark and jet calculations** is needed to support this effort